

## Development of Portable Interrogation System for Special Nuclear Materials (III)

### (3) The status and Achievements of the Ultra-Compact Neutron Generator based on IEC for SNM Interrogation System

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The second prototype of the ultra-compact neutron generator based on inertial electrostatic confinement fusion with a titanium anode of 17 cm in diameter was fabricated and tested. A neutron yield more than  $7 \times 10^7$  n/s from DD fusion reactions was achieved by applying 6.3 kW. The modification which has been made on the first prototype and test performance comparisons between the two prototypes will be presented in this paper.

**Keywords:** Special nuclear materials, inertial electrostatic confinement fusion, neutron generator

**1. Introduction:** We are developing the first of its kind, portable, and lightweight active interrogation system for special nuclear materials (SNMs) [1]. The inertial electrostatic confinement (IEC) fusion device [2] is utilized as a neutron source in this system. The 1<sup>st</sup> and 2<sup>nd</sup> prototypes have been fabricated and tested. Specifications, operational conditions, and achievements of the 1<sup>st</sup> and 2<sup>nd</sup> prototypes are presented in Table 1 in comparison with IEC fabricated 11 years ago by our group, and the R&D goals.

Table 1. Parameters of 1<sup>st</sup> & 2<sup>nd</sup> prototypes compared with existing transportable IEC together with R&D goals.

	IEC-LM 2007 Achieved	1 <sup>st</sup> prototype IEC17	2 <sup>nd</sup> prototype IEC17	R&D target
Diameter [cm]	36	22	22	<25
Length [cm]	130	60	70	<70
Weight [kg]	>40(SUS)	42 (SUS)	35(Ti)	<30
Anode dia. [cm]	25	17	17	-
Cathode dia. [cm] (Molybdenum)	8	6	6	-
Vacuum withstand voltage [kV]	100/100	110/120	120/120	120
Discharge voltage [kV]	80	70	70	<120
Discharge power [kW]	8	10.5	6.3	<24
DD NPR [ $10^7$ n/sec]	1	2.8	7.5	>5

**2. Results:** In the 2<sup>nd</sup> prototype of the IEC17, Ti has been used as anode material instead of SUS in the 1<sup>st</sup> version for two reasons; to decrease the total weight of the device and to increase the neutron production rate (NPR). Preliminary measurements of NPR have been carried out at a different applied voltage with a maximum power of 6.3 kW, and the results are shown in Fig. 1. It can be seen in figure 1 that  $\sim 7.5 \times 10^7$  n/s was achieved at 70 kV applied voltage and 90 mA grid current, which is found to be seven times higher than that produced by the 1<sup>st</sup> prototype at the same applied power ( $\sim 20\%$  of the power supply capacity). The improvement in the NPR can be explained by the fusion reaction taking place on the anode surface between the energetic neutrals, which are generated from the frequent charge exchange collisions between energetic ions and background neutral molecules, and the embedded ions on the Ti surface.

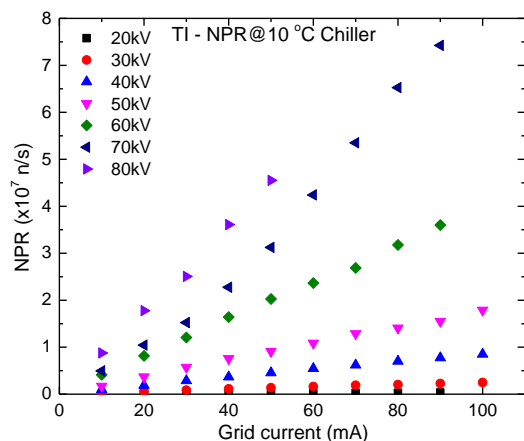


Fig. 1. The NPR from the 2<sup>nd</sup> portable IEC chamber

**3. Conclusions:** Using Ti as an anode material in the 2<sup>nd</sup> prototype of the IEC neutron generator introduces a significant enhancement on the NPR compared to SUS anode in the 1<sup>st</sup> prototype at the same applied power. This tendency due to the fusion reaction occurred in the anode surface between the energetic neutrals with the background neutral molecules and embedded ions on the Ti surface. The achieved NPR from the 2<sup>nd</sup> prototype was  $7.5 \times 10^7$  n/s by applying only  $\sim 20\%$  of the power supply capacity. This NPR exceeds the R&D goal for the neutron generator to be used in the SNM interrogation system.

#### References

- [1] M. Bakr et al., to be published in the CAARI 2018 proceeding.
- [2] R.L. Hirsch, J. Appl. Phys. 38, 4522 (1967).