## Self-Healable and Humidity-Resistant Polymer Glasses: New Strategies Based on Nano-Phase Separation

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Self-healable polymers are expected to be game-changing materials that can solve environmental problems caused by plastic waste. In 2018, we reported poly(ether thiourea) that is mechanically robust yet readily repairable without heating and melting.<sup>1</sup> Later, other groups reported several related studies.<sup>2</sup> We recently reported a humidity-tolerant version of self-healable polymer glass using dicyclohexylmethane units.<sup>3</sup> Our next step is to confer a self-healing property on non-healable polymers by simple blending. If such a strategy is possible, the development of self-healing polymers should be much more accelerated.

Here we report that a non-healable polymer turned to be self-healable at ambient temperatures by blending only a small amount of self-healable poly(ether thiourea). Interestingly, the resultant polymer blend nearly maintained the intrinsic properties of the non-healable polymer such as mechanical and hydrophobic natures. Detailed investigations using solid-state NMR spectroscopy revealed that a nano-phase separated structure was crucial to provide the non-healable polymer with the self-healing properties.<sup>4</sup>



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