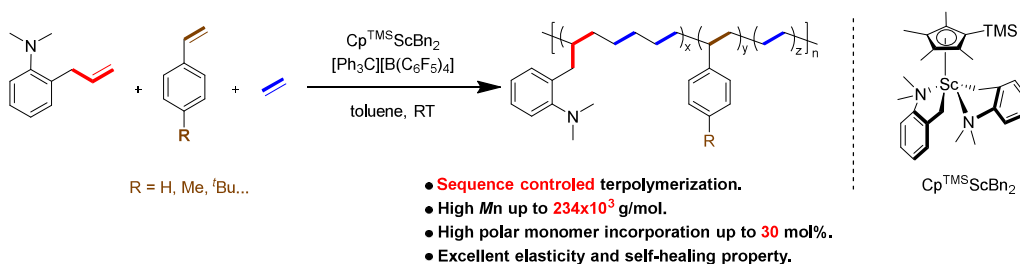


Synthesis of Self-Healing Elastomers by Scandium-Catalyzed Terpolymerization of Ethylene, Styrene and Dimethylaminophenyl-Substituted Propylene

(¹Advanced Catalysis Research Group, RIKEN Center for Sustainable Resource Science; ²School of Materials and Chemical Technology, Tokyo Institute of Technology.) ○Haoran Zhang,^{1,2} Xia Wu,¹ Lin Huang,¹ Masayoshi Nishiura,¹ Tetsuro Murahashi,² Zhaomin Hou¹

Keywords: Scandium Catalysts; Terpolymerization; Self-Healing Property; Aminophenyl Propylene

The copolymerization of nonpolar and polar olefins in a controlled fashion is of great interest and importance but has remained much underexplored to date. We recently found that the copolymerization of ethylene (**E**) and anisyl-substituted propylenes (**AP**) by a sterically demanding half-sandwich scandium catalyst afforded unique multiblock copolymers composed of relatively long **E-*alt*-AP** sequences and short E-E sequences, which exhibited excellent elasticity and self-healing properties because of the microphase separation of nanodomains of the crystalline E-E segments from a flexible **E-*alt*-AP** matrix.^{1,2} To explore the influences of heteroatom functional groups on the copolymerization and the mechanical and self-healing properties of the resulting copolymers, we examined the analogous copolymerization reactions by using dimethylaminophenylpropylene (**AMP**) instead of anisylpropylene. Herein we report that the scandium-catalyzed terpolymerization of ethylene (**E**), dimethylaminophenylpropylene (**AMP**) and styrene (**St**) gave multiblock copolymers composed of relatively long **AMP-E-E** sequences, short E-E blocks and short **St-St** blocks. The terpolymer showed excellent elasticity and remarkable self-healing property, as a result of microphase separation of nanodomains of the crystalline **E-E** segments and the hard amorphous **St-St** segments from a very flexible **AMP-E-E** matrix.



- 1) H. Wang, Y. Zhao, M. Nishiura, Y. Yang, G. Luo, Y. Luo, Z. Hou, *J. Am. Chem. Soc.* **2019**, *141*, 12624;
- 2) Y. Yang, H. Wang, L. Huang, M. Nishiura, Y. Higaki, Z. Hou, *Angew. Chem. Int. Ed.* **2021**, *60*, 26192.