

### Improvement of S-factor method for evaluation of MOS interface state density

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**Introduction** Accurate interface state density ( $D_{it}$ ) evaluation of MOSFETs is still quite important, because the superior MOS gate stacks and reliability keep being a challenging issue for the advanced gates stacks and channels. Among a variety of the techniques, the S-factor method is taken as one of the simple and easy methods for evaluating  $D_{it}$  of MOSFETs [1-3]. However, to our best knowledge, the accuracy of  $D_{it}$  evaluated by the present S-factor method has not been examined yet.

In this paper, we provide two modifications to the S-factor method for higher accuracy of extracted  $D_{it}$  and obtaining  $D_{it}$  as a function of the surface potential ( $\phi_s$ ). One is more accurate determination of  $\phi_s$  by using  $C_d$  extracted from  $C_{gb}$  and  $C_{gc}$  and the other is to use more rigorous expression of the S factor by adding a new term. The correctness of  $D_{it}$  extracted by the modified method is quantitatively evaluated.

**Experiment** Conventional Si nMOSFET with gate area  $100 \mu\text{m} \times 100 \mu\text{m}$  is used for device simulation as well as experiments. A constant mobility model is employed in the simulation.  $I_s$ -,  $C_{gb}$ - and  $C_{gc}$ - $V_g$  curves with and without  $D_{it}$  are simulated for nMOSFETs with different gate oxide thickness ( $T_{ox}$ ) and substrate impurity concentration ( $N_A$ ).

**Results and discussion** In the S factor method, as shown in Fig. 1, the slopes of  $\log_{10}I_s$ - $V_g$  curves in sub-threshold region, the S factor are used for  $D_{it}$  extraction. The analysis of the S factor is divided into two parts, the evaluation of  $\phi_s$  under an equivalent capacitance model and the validity of the diffusion current model. A constant  $C_d$  value at  $\phi_s$  of  $1.5\phi_B$  is used, in the conventional S factor method [2, 3], under a series capacitance model of oxide capacitance ( $C_{ox}$ ) and  $C_d$  for obtaining average  $D_{it}$ . In order to obtain the energy distribution of  $D_{it}$ ,  $C_d$  must be determined as a function of  $V_g$  and  $\phi_s$ . Fig. 2 shows the comparison between constant and extracted  $V_g$ -dependent  $C_d$ . The difference in  $C_d$  can lead to some error in  $D_{it}$  extraction as shown in Fig. 3.

Fig. 4 shows the results with different  $T_{ox}$  and  $N_A$ , respectively. It is observed that  $D_{it}$  of meaningful orders, which is inappropriately detected from interface-state-free MOSFETs. This fact suggests that the accuracy of any factors related to the diffusion current model is not sufficient. It is found, on the other hand, that, when differentiating this equation with respect to  $\phi_s$ , a term proportional to  $S/\phi_s$  should be added to the conventional expression of  $D_{it}$ . The relationship between  $D_{it}$  and  $S$  including the new term is given by

$$D_{it} = \frac{1}{q} \left( \frac{qS}{kT \ln 10} - \frac{S}{2\phi_s \ln 10} - 1 \right) C_{ox} - \frac{C_d}{q} - \frac{C_{inv}}{q}$$

Fig. 5 shows the energy distributions of  $D_{it}$  extracted by the new equation for MOSFETs without any  $D_{it}$  with different  $T_{ox}$  and  $N_A$ , respectively. It is found that, by taking the new term into account, the remaining error component of  $D_{it}$  becomes lower by around one order of the magnitude than that in Fig.4. The minimum  $D_{it}$  is around  $2 \times 10^{10} \text{ cm}^{-2} \text{ eV}^{-1}$ , which can be the resolution limit of the present S-factor method. Fig. 6 shows the energy distributions of  $D_{it}$  extracted from the improved S factor method for MOSFETs with  $1 \times 10^{11}$  and  $5 \times 10^{11} \text{ cm}^{-2} \text{ eV}^{-1}$ . The good agreement between extracted and assumed  $D_{it}$  values demonstrates the validity of the improved S factor method.

**Conclusion** We have improve the S factor method in terms of the accuracy of  $D_{it}$  of MOSFETs by including  $V_g$ -dependent  $C_d$ , based on  $C_{gb}$  and  $C_{gc}$ , and the correction term for the analytical equation of the S factor, allowing us to obtain the energy distribution of  $D_{it}$ .

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**Reference**[1] R. Overstraeten et al, IEEE TED. ED-31, 282 (1975).[2] S. Witzak et al, Solid-State Electronics. 35,345 (1992).[3] S. Zhu et al, JAP, 98, 113404-1(2005).[4] C. G. Sodini et al., Solid-State Electronics.25, 833(1982). [5]Y.Taur et al., Fundamentals of Modern VLSI Devices.Chap.3

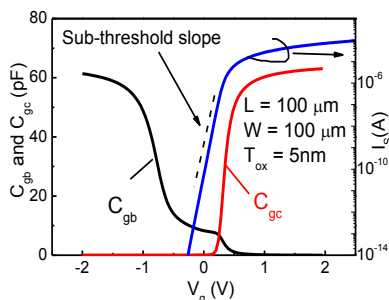


Fig. 1  $C_{gb}$ ,  $C_{gc}$  and  $I_s$ - $V_g$  curves in order to determine  $C_d$  and sub-threshold slope

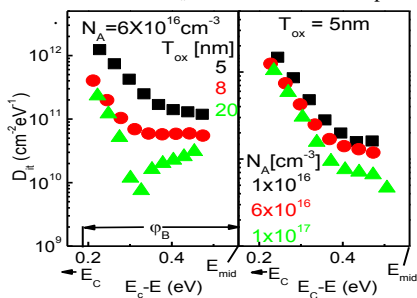


Fig. 4:  $D_{it}$  extracted from S-factor method with different  $T_{ox}$  and  $N_A$  for the interface-state-free devices.

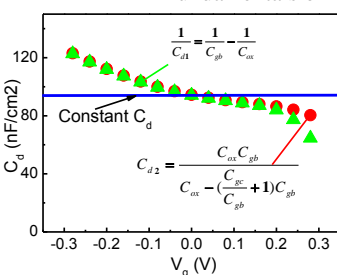


Fig. 2  $C_d$  from different extraction method.

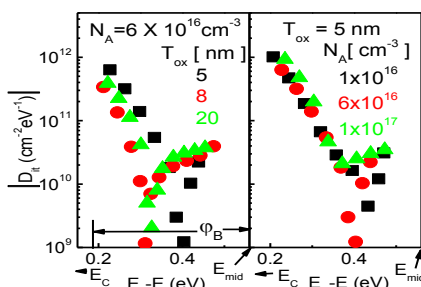


Fig. 5  $D_{it}$  extracted from improved S-factor method with different  $T_{ox}$  and  $N_A$  for the interface-state-free devices.

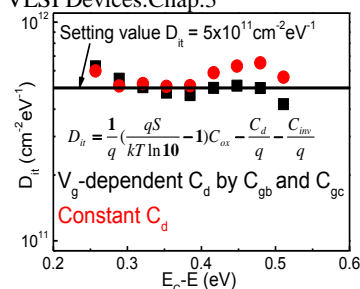


Fig. 3:  $D_{it}$  energy distribution determined by constant  $C_d$  and  $V_g$ -dependent  $C_d$ .

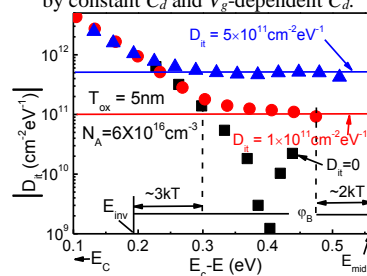


Fig. 6 Energy distribution of  $D_{it}$  for nMOSFET with given  $D_{it}$  values. Dotted line is the calculation result; Solid line is the  $D_{it}$  values used in the simulation.