

## CNT 透明導電フィルムのプラスチック基板への直接作製

## Transparent Conductive Carbon Nanotube Film on Plastic

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We have developed a simple and efficient fabrication method of transparent, flexible and conductive single-walled nanotube (SWNT) thin films with precisely controlled thicknesses and transmittances [1]. Uniform SWNT thin films were produced through the doctor-blade method using highly viscous, uniformly dispersed SWNT ink with hydroxypropylcellulose (HPC) as a matrix polymer. After the film formation, HPC was successfully removed by either solution curing or photonic curing (pulsed light irradiation) at room temperature, which are advantageous post-processes enabling direct film formation on plastic substrates. The sheet resistances as low as 68-240  $\Omega/\text{sq}$  at  $T = 89-98\%$  (taking the transmittance of the substrate as 100 %) were obtained. Further, the SWNT film on poly(ethylene naphthalate) (PEN) exhibited superior flexibility and stability in flexure endurance test of 200,000 cycles with a curvature radius of 10 mm.

[1] Y. Kim et al., *Appl. Phys. Express*, **6**, 025101 (2013).

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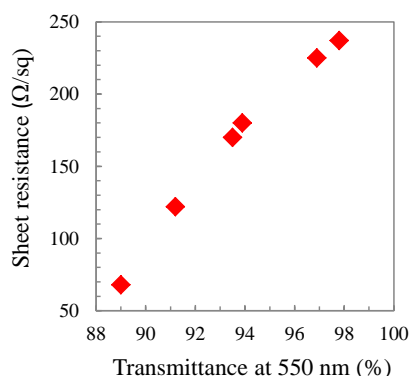


Fig.1 Sheet resistance of the SWNT films after  $\text{HNO}_3$  doping as a function of transmittance at 550 nm (the values taking the transmittance of the substrate as 100 %).



Fig.2 SWNT ink and resulting transparent conductive film prepared on PEN.