## 電気化学法よる $Cu_20/\alpha$ - $Fe_20_3$ ヘテロ接合太陽電池の作製

## Fabrication of Electrodeposited Cu<sub>2</sub>O/α-Fe<sub>2</sub>O<sub>3</sub> Heterojunction Solar Cells <sup>O</sup>張 朝龍、市村 正也(名古屋工業大学)

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Copper oxide (Cu<sub>2</sub>O) and iron oxide ( $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>) have attracted lots of interest for their semiconducting characteristics, and they have been studied for wide range of applications such as solar cells, photoanodes, etc. Additionally, Cu<sub>2</sub>O can be deposited by employing electrodeposition technique which has been a new way for the fabrication of thin film semiconductors, and  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> can be easily made by annealing of iron oxide hydroxides ( $\gamma$ -FeOOH). In this study,  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> thin film is utilized as a potential n-type material to fabricate p-n heterojunction, and the photovoltaic properties of Cu<sub>2</sub>O/ $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> heterojunction are evaluated and investigated. Recently successful fabrication of Cu<sub>2</sub>O/ $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> p-n junction has not yet been tried. Hence, this study has a possibility of offering new candidate materials in solar cell fabrications.

Prior to the fabrication of the Cu<sub>2</sub>O/ $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> structure, the  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> film was made by performing annealing on the  $\gamma$ -FeOOH(as-depo) thin film at 400°C for 1 hour, and the  $\gamma$ -FeOOH thin film was electrodeposited onto the ITO substrate at -0.9 (V vs SCE) from oxygen-bubbled 0.05 M FeSO<sub>4</sub>-0.1 M Na<sub>2</sub>SO<sub>4</sub> aqueous solution at room temperature and under stirred condition.<sup>2)</sup> The  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> film showed n-type conductivity with a band gap of~ 2.1eV. The Cu<sub>2</sub>O layer was then galvanostatically electrodeposited on the as-prepared  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> thin film from 0.2 M CuSO<sub>4</sub>-1.6 M lactic acid solution at pH = 12.5 (adjusted by KOH) and solution temperature of 40°C.

Figure 1 shows the Raman spectrum of the annealed sample with the measured typical Raman characteristics of commercial  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> powder as standard. As shown in figure 2, the Cu<sub>2</sub>O/ $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and Cu<sub>2</sub>O/ $\gamma$ -FeOOH(as-depo) heterojunctions both exhibit rectifying properties and photovoltaic characteristics. The best values of the Cu<sub>2</sub>O/ $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> heterojunction solar cell parameters are V<sub>OC</sub> = 0.038 V and J<sub>SC</sub> = 1.12 mA/cm<sup>2</sup>, which are not significantly different from those of the Cu<sub>2</sub>O/ $\gamma$ -FeOOH heterojunction. According to these results, there is no obvious difference between  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> and  $\gamma$ -FeOOH when they are applied as an n-type material to fabricate p-n heterojunction solar cells.

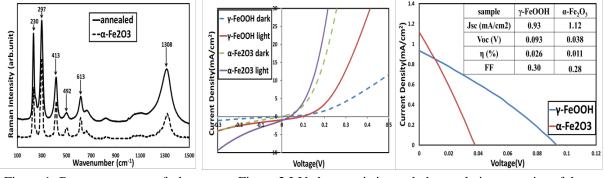


Figure.1 Raman spectra of the annealed sample and commercial  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> powder.

Figure.2 I-V characteristics and photovoltaic properties of the  $Cu_2O/\alpha$ -Fe<sub>2</sub>O<sub>3</sub>(400°C) and  $Cu_2O/\gamma$ -FeOOH(as-depo) heterojunctions.

## References

J. J. M. Vequizo and M. Ichimura, Appl. Phys. Express 7, 045501 (2014).
J. J. M. Vequizo and M. Ichimura, Appl. Phys. Express 6, 125501 (2013).