

## Epitaxial $\text{NiFe}_2\text{O}_4$ films grown on $\text{Si}(111)$ substrates

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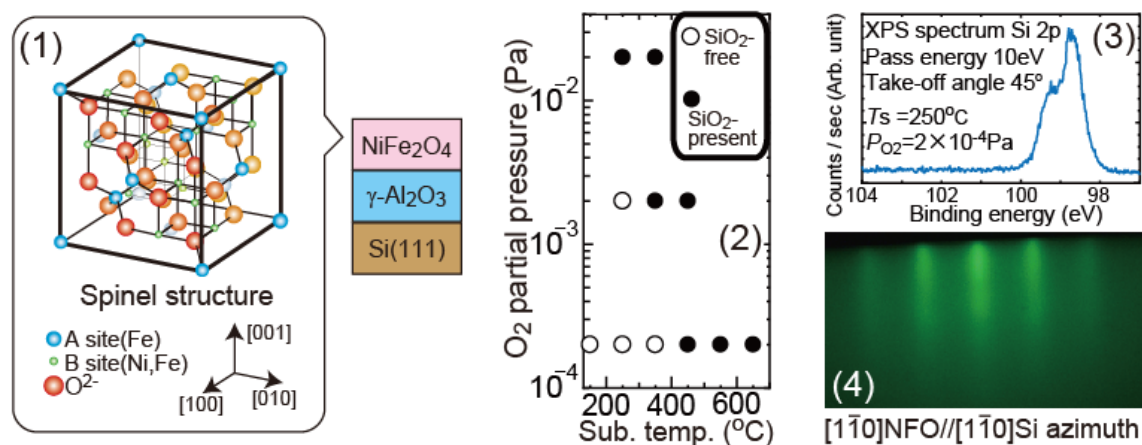
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Recently, electrical spin injection/detection via Si have been studied using multi-terminal devices with Fe/MgO junctions and a Si channel, since  $\text{Fe}(001)/\text{MgO}(001)/\text{Si}(001)$  structures are expected to have a high spin filter effect that is yet unclear. For actual Si-based spintronic device applications, it is needed to achieve much larger spin injection efficiency than that of the present value (7.5% for  $\text{Fe}/\text{MgO}/\text{Si}[1]$ ) by advancing physical understanding concerning spin injection/detection. For this purpose, the spin filter effect of ferrite with inverse spinel crystal structure, such as  $\text{CoFe}_2\text{O}_4(\text{CFO})$  and  $\text{NiFe}_2\text{O}_4(\text{NFO})$ , is promising [2,3]. In this study, growth, structure, and magnetic properties of epitaxial NFO films on  $\text{Si}(111)$  substrates are investigated to establish the growth conditions primarily for structures without  $\text{SiO}_x$  that would be unwanted for spin injection/detection. The reason why NFO was selected is that X-ray photoelectron spectroscopy (XPS) cannot reveal the formation of  $\text{SiO}_x$  in  $\text{CFO}/\text{Si}$  structures since the binding energy of 3s Co overlaps that of 2p Si originating from  $\text{SiO}_x$ .

To exclude the formation of a  $\text{SiO}_x$  interlayer and to solve the large lattice mismatch between NFO and Si, a  $\gamma\text{-Al}_2\text{O}_3$  buffer layer was formed by the similar procedure in ref. [4] (Fig. 1): The epitaxial growth of  $\gamma\text{-Al}_2\text{O}_3$  was performed by thermal reaction of a 0.5-nm-thick Al layer and a HCl-oxidized Si substrate, which was confirmed by reflective high-energy electron diffraction (RHEED) patterns after annealing at 820°C for 30 min. Then, a 1-2 ML  $\text{Al}_2\text{O}_3$  layer was epitaxially grown at substrate temperature  $T_s = 780^\circ\text{C}$  using the pulsed laser deposition (PLD) method with a single-crystalline  $\text{Al}_2\text{O}_3$  target under the  $\text{O}_2$  pressure of  $1 \times 10^{-5}$  Pa. This 1.0-nm-thick buffer layer had a flat surface (RMS  $\sim 0.15\text{nm}$ ), and did not have both  $\text{SiO}_2$  and residual Al from XPS. Then, 3-nm-thick NFO films were grown by PLD at  $T_s (=150\text{--}650^\circ\text{C})$  under the  $\text{O}_2$  partial pressure  $P_{\text{O}_2} (=2 \times 10^{-4}\text{--}2 \times 10^{-2}\text{ Pa})$  and Ar pressure 10 Pa.

When a sintered NFO target was used, XPS revealed the  $\text{SiO}_2$  formation for any growth condition. Here, we describe the results of samples formed with a metal  $\text{NiFe}_2$  target. In Fig. 2, the  $\text{SiO}_2$ -free and  $\text{SiO}_2$ -present growth conditions are represented by open and closed circles, respectively (Typical XPS spectrum of 2p Si is shown in Fig. 3.). In the  $\text{SiO}_2$ -free growth conditions, the RHEED patterns of NFO were streaky with a  $(1 \times 2)$  reconstruction pattern (Fig. 4) and six-fold rotational symmetry. From X-ray reflective diffraction (XRD) patterns, the epitaxial relationship of one domain was  $[11\text{--}2]\text{NFO}(111) // [11\text{--}2]\text{Si}(111)$ , whereas that of another domain rotated by  $30^\circ$  in the  $(111)\text{NFO}$  plane, as previously reported[5]. The surfaces of these samples had condition-independent RMS values of  $\sim 0.33\text{nm}$ . Using a SQUID magnetometer, we measured the hysteresis loop at 300 K of the  $\text{SiO}_2$ -free samples, and found that the saturation magnetizations and coercivities were 145-200 emu/cc and  $\sim 90$  Oe, respectively, indicating that the epitaxial NFO films are applicable to spin-filter junctions.

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Figures (1) Layer structure of the sample and inverse spinel crystalline structure of NFO. (2)  $\text{SiO}_2$ -free growth conditions (Open marks). (3) Typical XPS spectrum of 2p Si. (4) RHEED pattern of NFO.