Characterization of undoped-BaSi₂ on textured Si (001)

substrate grown by molecular beam epitaxy

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Introduction Barium disilicide (BaSi₂) has attractive features for solar cell application such as a suitable band [1], and a large minority-carrier lifetime ($\tau \sim 10 \mu$ s) [2] and a large minority-carrier diffusion length ($L \sim 10 \mu$ m) [3]. Power conversion efficiency (η) was expected to be larger than 25% only in a 2-µm-thick BaSi₂ pn junction diode [4]. To ensure both light-trapping and epitaxy of BaSi₂ on Si(111) faces, textured Si(001) substrates with Si(111) faces were formed. In this study, we attempted to grow BaSi₂ on such a textured Si(001) substrate, and compared with the results obtained for BaSi₂ on Si(111).

Experiment Approximately 400 nm-thick undoped-BaSi₂ was grown by molecular beam epitaxy (MBE) for 5 hrs on textured Si(001) or a flat Si(111) substrate after reactive deposition epitaxy process, which was used to control the crystal orientation of BaSi₂ over layers. We employed the optimum growth condition for BaSi₂ on Si(111). Then, 3-nm-thick a-Si was prepared over the BaSi₂ layers as a capping layer to reduce oxidation of the film. The crystal orientation of BaSi₂ was investigated by XRD pole figure measurement for textured substrate with $2\theta = 62.42$ °. Moreover, reflectivity of the film was measured by RU-60N diffusion reflection test unit.

Results & Discussions Schematic diagram of textured Si(001) substrate is shown in Fig. 1(a), the texture was constructed by four Si(111)-orientated faces. Fig. 1(b) shows the XRD pole figure image with $2\theta = 62.42$ °, corresponding to the diffraction angle of BaSi₂(600). The fact that four points existed on the map indicates that *a*-axis of BaSi₂ was oriented normal to the (111)-oriented texture on the Si(001) substrate. Besides, reflectivity of the films on flat and textured substrate was compared in Fig. 2. It is obvious that the reflection of the film grown on the textured substrate was much lower than that on the flat one, indicating that light trapping took place. Based on these results, Si(001) textured substrates have a potential for BaSi₂ solar cell applications. [Acknowledgments] This work was financially supported in part by JST-CREST and JSPS (15H02237).

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Fig. 2. Reflectance spectrum of undoped-BaSi₂ on flat substrate and textured substrate