## Fabrication of nitrogen-doped BaSi<sub>2</sub> films on Si(111) by molecular beam epitaxy

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**Introduction** BaSi<sub>2</sub> is a good candidate for future solar cell material, because its band gap is 1.3 eV, suitable for the solar spectrum. Besides, it also has a large absorption coefficient  $3 \times 10^4$  cm<sup>-1</sup> at 1.5 eV [1]. The minority-carrier diffusion length of undoped BaSi<sub>2</sub> is approximately 10  $\mu$ m [2]. On the basis of these results, we aim to realize BaSi2 pn junction solar cells. For n-type BaSi2, we once attained the electron concentration of 10<sup>20</sup> cm<sup>-3</sup> for Sb-doped BaSi<sub>2</sub>[3], whereas Sb is easy to diffuse into other layers [4], which might destroy a sharp pn junction required for solar cell. Therefore, exploring alternative donor impurity is very important. BaSi<sub>2</sub> films doped with a Group 15<sup>th</sup> element (P, As, Sb) except N have been grown, which all exhibit the n-type conductivity. In this study, we attempted to form N-doped BaSi<sub>2</sub> films and characterized their properties.

**Experiment** We used MBE method to grow N-doped BaSi<sub>2</sub> films on high resistivity p-Si (111)  $(\rho=1000-10000 \ \Omega \cdot cm)$ . First, we deposited Ba on the hot Si (111) substrate for 5 min as a template layer by reactive deposition epitaxy (RDE). Second, we co-deposited Ba, Si and nitrogen on the template at 580 °C. The radio frequency (RF) plasma power for nitrogen was set to 70 W. In order to change the amount of N, we varied the beam equivalent pressure (BEP) of N<sub>2</sub> as  $1 \times 10^{-4}$  to  $5 \times 10^{-3}$  Pa. Reflection high energy electron diffraction (RHEED) and X-ray diffraction (XRD) with Cu K $\alpha$  radiation were performed to evaluate the crystal quality of BaSi<sub>2</sub>. The carrier concentration of N-doped BaSi<sub>2</sub> was measured by the Van der Pauw method.

Results & Discussions Figures 1 show the RHEED pattern observed after (a) RDE and (b) MBE at BEP =  $5 \times 10^{-3}$  Pa. Sharp streaky patterns from BaSi<sub>2</sub> are observed. Figure 2 shows the  $\theta$ -2 $\theta$ XRD pattern of the same sample. Diffraction peaks of a-axis-oriented BaSi<sub>2</sub> such as (200), (400), and (600) were found, meaning that we succeeded to fabricate N-doped  $BaSi_2$  epitaxially on Si (111). Figure 3 shows the dependence of carrier type and carrier concentration of the grown films. When BEP was around  $10^{-4}$  Pa, the grown film showed the n-type conductivity with the electron concentration of the order of  $10^{17}$  cm<sup>-3</sup>. For BEP > 5×10<sup>-3</sup> Pa, however, N-doped BaSi<sub>2</sub> showed the p-type conductivity, differently from our prediction, and the hole concentration exceeded  $10^{18}$  cm<sup>-3</sup> with increasing BEP. Further studies are mandatory to understand what happens in N-doped BaSi<sub>2</sub>. Acknowledgments This work was financially supported in part by JST-CREST and JSPS (15H02237).

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Fig 2  $\theta$ -2 $\theta$  XRD pattern of BaSi<sub>2</sub>.



Fig 3 Dependence of carrier type and carrier concentration of N-doped BaSi<sub>2</sub> on N<sub>2</sub> BEP.