

Hydrogen-Induced Epitaxial Growth of Monolayer WS₂ and Orientation-Dependent Grain Boundaries

^oHyun Goo Ji¹, Pablo Solís-Fernández², Adha Sukuma Aji¹, Yung-Chang Lin³,
Kazu Suenaga³, Kosuke Nagashio⁴, and Hiroki Ago^{1,2}

¹Interdisciplinary Graduate School Engineering Science, Kyushu University, ²Global Innovation Center (GIC), Kyushu University, ³Nanotube Research Center, National Institute of Advanced Industrial Science and Technology (AIST), ⁴Department of Materials Engineering, The University of Tokyo
E-mail: h-ago@gic.kyushu.u.ac.jp

Transition metal dichalcogenides (TMDCs) have been attracting a great interest, because they have a finite band gap, high mobility, and mechanical flexibility which promise applications in flexible electronics and optoelectronics¹. For such applications, chemical vapor deposition (CVD) is a powerful method, because it enables the large-scale growth with relatively low cost. However, in the standard CVD system using Ar carrier gas, TMDC grains are randomly oriented and a multilayer grain exists at the center of each grain, resulting in degraded device performance². Therefore, it is very important to develop a new method to grow multilayer-free monolayer TMDCs with controlled grain orientation.

In this work, we demonstrate that high concentration of hydrogen gas in the CVD process enhances the interaction between WS₂ and sapphire surface, resulting in the highly aligned WS₂ grains. Figure 1 compares the WS₂ grains obtained by the standard CVD with Ar gas and our method using high concentration of H₂. It is clearly seen that WS₂ grains are oriented, registered by the underlying the sapphire surface. In addition, the AFM measurements revealed that the WS₂ grains grown with H₂ have no multilayer grains at the center of monolayer grains. Photoluminescence (PL) quenching was observed, reflecting strong coupling between the WS₂ and the substrate. Figure 2(a,b) shows scanning transmission electron microscopy (STEM) images of interfaces between two merged grains. The misaligned WS₂ showed various kinds of GB structures depending on misalign angles³. On the other hand, the aligned WS₂ grains possessed unique dislocations with less point defects and impurities. Finally, field-effect transistors (FETs) were fabricated to understand the influence of GBs on the carrier transport property (Fig. 2c,d). The conductance degradation across GBs observed in the misoriented WS₂ grains was not seen for the oriented WS₂, suggesting the importance of the controlling the grain orientation for obtaining high device performance. Our work offers a new approach to control the WS₂ orientation, which will accelerate the potential applications of 2D materials.

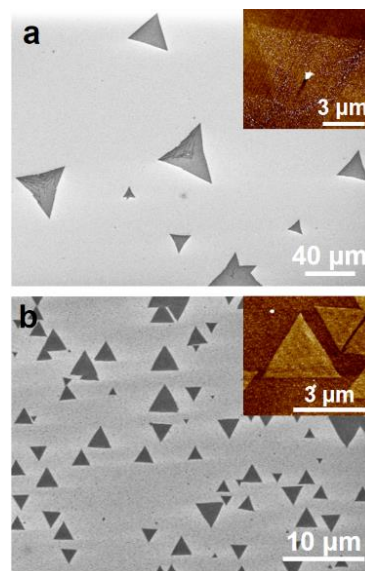


Fig. 1. SEM images of WS₂ grains grown on sapphire. (a) Ar flow, (b) Ar-H₂ flow.

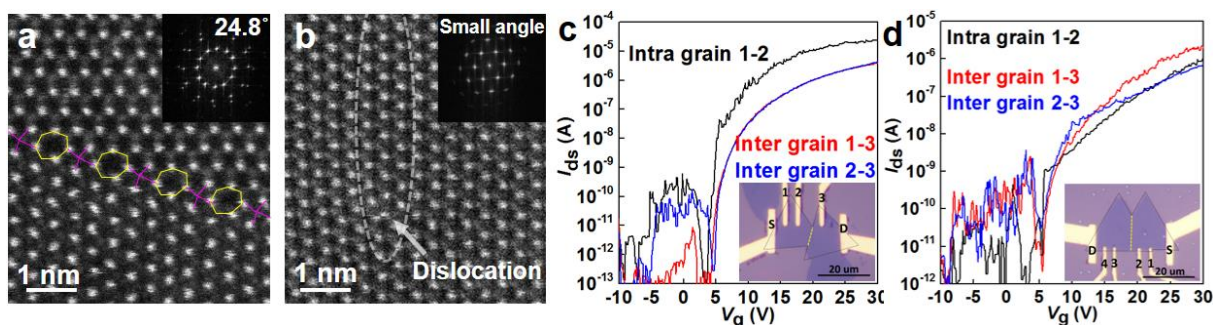


Fig. 2 Annular dark-field (ADF) images of merging grain boundaries (a,b) and corresponding transfer curves (c,d). (a,c) a large misalign angle, (b,d) a very small misalign angle.

References: [1] Yun, S. J *et al.*, *ACS Nano* **2015**, 9, 5510. [2] van der Zande, A. M *et al.*, *Nat. Mater.* **2013**, 12, 554 [3] Ly, T. H *et al.*, *Nat. Commun.* **2016**, 7, 10426.