# High-Efficiency Perovskite Solar Cells Prepared by Low-Temperature Solution-Process

Yen-Tung Lin, Shih-Hsuan Chen, Ming-Chung Wu\*

Department of Chemical and Materials Engineering, Chang Gung University, Taiwan \*E-mail address: <u>mingchungwu@mail.cgu.edu.tw</u>

### 1. Introduction

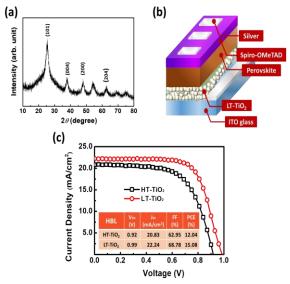
With the shortage of energy, developing the alternative energy sources becomes an important issue. Solar energy is considered as one of the most important alternative energy source because it is inexhaustible. Among many types of solar cells, the metal halide perovskite solar cells (PSCs) is the most promising solar cells due to its high solar-to-electric power conversion efficiency (PCE) [1]. The PCE of PSCs has rapidly increased from 3.8% to 22.7% since 2009 [2]. The high-efficiency PSCs typically required high-temperature-annealed (over 450 °C) TiO<sub>2</sub> (HT-TiO<sub>2</sub>) as hole blocking layer (HBL) [3]. However, the high-temperature process often limits the application in flexible solar cells and costs more energy. In this regard, we synthesized very fine TiO2 nanoparticles under 150 °C (LT-TiO<sub>2</sub>) as HBL material and the spray-coating method was employed for the deposition of LT-TiO<sub>2</sub>. In this study, all the fabrication processes were under low temperature. We investigated the crystal structure, and surface morphology of our HBL, and the correlation between the interface of the HBL and perovskite active layer. Finally, we successfully developed PSCs without the need of high-temperature annealing process and obtained higher PCE than the typical PSCs which were under high-temperature process.

# 2. Result and Discussion

The LT-TiO<sub>2</sub> nanoparticles were synthesized by non-hydrolytic sol-gel method. Firstly, 2.0 mL TiCl<sub>4</sub> (99.9%) was added into a beaker containing 8.0 mL of anhydrous ethanol in the ice bath. After coolling the solution down to room temperature, 40.0 mL of anhydrous benzyl alcohol (99%) was added to the previous solution and then heated to 85°C for 12 hours. The product, fine LT-TiO<sub>2</sub> nanoparticles, were then precipitated and dissolved into anhydrous ethanol (6.0 mg/mL), and the appropriate amount of titanium diisopropoxide bis(acetylacetonate) (15  $\mu$ L/mL) was added directly. Finally, we obtaind the colloidal solution which contained the dispersion of LT-TiO<sub>2</sub> nanoparticles.

In **Fig. 1(a)**, the X-ray diffraction pattern of LT-TiO<sub>2</sub> nanoparticle can be assigned to anatase TiO<sub>2</sub> (JCPDS Card No. 21-1272). The LT-TiO<sub>2</sub> layer was prepared by spray-coating the colloidal solution followed by thermal treatment at 150 °C for 30 minutes. In order to compare with typical planar PSCs which required high-temperature annealing process for the HT-TiO<sub>2</sub> HBL, we prepared the HT-TiO<sub>2</sub> by spin-coating a Ti precursor solution, titanium isopropoxide (TTIP, > 97%), in ethanol with the addition of

2.0 M HCl solution and then sintered at 550 °C. The perovskite active layer was spin-coated on the LT-TiO<sub>2</sub> and HT-TiO<sub>2</sub> layer, respectively. Next, the spiro-OMeTAD solution was spin-coated on the perovskite active layer. Finally, silver electrode was vapor deposited on device surface with 0.09 cm<sup>2</sup> active area. **Fig. 1(b)** shows the configuration of overall PSCs. **Fig. 1(c)** shows the *J-V* curve characteristics of perovskite solar cells. The  $V_{oc}$  and  $J_{sc}$  of LT-TiO<sub>2</sub> are higher than HT-TiO<sub>2</sub>. The PCE of the champion device with LT-TiO<sub>2</sub> is 15.08%.



**Fig. 1 (a)** X-ray diffraction pattern of LT-TiO<sub>2</sub> nanoparticles. **(b)** The schematic diagram of PSC structure. **(c)** The J-V curves of the PSCs including LT-TiO<sub>2</sub> and HT-TiO<sub>2</sub> layers.

## 3. Conclusions

In summary, we successfully fabricated LT-TiO<sub>2</sub> layer as the HBL of PSCs by the spray-coating method. After optimizing the processing parameters of PSCs, the PCE of the champion device with LT-TiO<sub>2</sub> layer is 15.08%.

#### Acknowledgments

The authors wish to acknowledge the financial support of the Ministry of Science and Technology of Taiwan, Chang Gung University, and Formosa Plastics Group.

#### References

[1] M.K. Assadia, S. Bakhoda, R. Saidur, H. Hanaei, Renewable Sustainable Energy Rev. **81** (2018) 2812.

[2] https://www.nrel.gov/pv/assets/images/efficiency-chart.png

[3] H. Liu, Z. Zhang, X. Zhang, Y. Cai, Y. Zhou, Q. Qin, X. Lu, X. Gao, L. Shui, S. Wu, J.M. Liu, Electrochim. Acta **272** (2018) 68.