

## $\Sigma 3\{111\}$ 対称傾角粒界の不純物偏析能とキャリア再結合速度に対する 傾角のずれの影響

Impact of the deviation of the tilt angle on the recombination activity and the impurity  
segregation ability of  $\Sigma 3\{111\}$  symmetric tilt boundaries

東北大金研<sup>1</sup>, 阪大産研<sup>2</sup>, 東北大金研大洗センター<sup>3</sup>, 名古屋大工<sup>4</sup> °大野裕<sup>1</sup>, 沓掛健太郎<sup>1</sup>,  
玉岡武泰<sup>2</sup>, 竹田精治<sup>2</sup>, 清水康雄<sup>3</sup>, 海老澤直樹<sup>3</sup>, 井上耕治<sup>3</sup>, 永井康介<sup>3</sup>, 宇佐美徳隆<sup>4</sup>  
IMR, Tohoku Univ.<sup>1</sup>, The Oarai Center, IMR, Tohoku Univ.<sup>2</sup>, ISIR, Osaka Univ.<sup>3</sup>, GSE, Nagoya Univ.<sup>4</sup>,  
°Yutaka Ohno<sup>1,\*</sup>, Kentaro Kutsukake<sup>1</sup>, Takehiro Tamaoka<sup>2</sup>, Seiji Takeda<sup>2</sup>, Yasuo Shimizu<sup>3</sup>,  
Naoki Ebisawa<sup>3</sup>, Koji Inoue<sup>3</sup>, Yasuyoshi Nagai<sup>3</sup>, Noritaka Usami<sup>4</sup>

E-mail: yutakaohno@imr.tohoku.ac.jp

Grain boundaries (GBs) are inevitably introduced in polycrystalline silicon (Si) ingots for solar cells, and they have substantial influences on electronic properties such as carrier recombination activity, via the segregation of impurity atoms. Especially, asymmetric GBs with higher- $\Sigma$  value of the associated coincident site lattice (CSL) are frequently introduced in Si ingots, and they severely affect the overall material properties even when their density is very low. Therefore, a comprehensive knowledge of the recombination activity of the GBs, as well as their impurity segregation ability depending on their atomistic structure, is indispensable to produce cost-effective high-efficiency solar cells by controlling the formation of detrimental GBs.

In the present study, we discuss the recombination activity of asymmetric  $\Sigma 3\{111\}$  GBs with the  $\langle 110 \rangle$  tilt axis, whose GB planes are slightly inclined from  $\{111\}$ . Even though the activity is negligible for the symmetric  $\Sigma 3\{111\}$  GBs of which the GB plane is just on  $\{111\}$  [1], the activity is high for the asymmetric  $\Sigma 3\{111\}$  GBs even when their inclination angle is small. High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) reveals that, most segments of the asymmetric GBs are composed of arrays of GB dislocations lying on symmetric  $\Sigma 3\{111\}$  GBs. Those dislocations are edge-type with the Burgers vector of  $1/3\langle 111 \rangle$ . Atom probe tomography (APT) reveals that oxygen atoms would segregate at the atomic sites under tensile stress above about 2 GPa, which are introduced along the GB plane due to the GB dislocations [2-4]. Carbon atoms also segregate, while they would locate only nearby the dislocation cores. The correlation between the recombination activity and the segregation ability of impurity atoms will be discussed.

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**Acknowledgments:** This work was partly supported by “Multicrystalline informatics toward establishment of general grain boundary physics & realization of high-quality silicon ingot with ideal microstructures” project in JST/CREST, Grant No. JPMJCR17J1 (2017-2023).