## Fabrication of Highly Transparent γ-AlON Ceramics from High Sinterability Powders by Using Spark Plasma Sintering Method and Hot Isostatic Pressing Post-treatment National Institute for Materials Science <sup>1</sup>, Xiamen University<sup>2</sup>, Lihong Liu,<sup>1</sup> Chenning Zhang,<sup>1</sup> Kohsei Takahashi,<sup>1</sup> Toshiyuki Nishimura,<sup>1</sup> Hiroyo Segawa,<sup>1</sup> Naoto Hirosaki,<sup>1</sup> Rong-Jun Xie<sup>2</sup> E-mail: Liu.Lihong@nims.go.jp

Highly-transparent  $\gamma$ -AlON ceramics were fabricated with using  $\gamma$ -AlON powders synthesized from Al<sub>2</sub>O<sub>3</sub> and AlN, and prepared MgAl<sub>2</sub>O<sub>4</sub> as raw materials by spark plasma sintering (SPS) technique at 1800 °C for 5 min under 80 MPa pressure assisted with post-treatment of hot isostatic pressing (HIP) at 1800 °C for 2 h under 190 MPa pressure. The sintered transparent ceramic fabricated by the prepared  $\gamma$ -AlON powders with using MgAl<sub>2</sub>O<sub>4</sub> as additive demonstrated almost even grains and no pores either at the grain boundaries or inside the grains, with a high in-line transmittance efficiency in the region of UV~visible wavelength, as high as ~80.5% at 450 nm wavelength (Figure 1), which is attributed to a contribution of the MgAl<sub>2</sub>O<sub>4</sub> additive in efficiently promoting the sinterability of  $\gamma$ -AlON powders and finally resulting in the high densification of  $\gamma$ -AlON transparent ceramic.



Figure 1. In line transmittance efficiencies of  $\gamma$ -AlON ceramics prepared from the  $\gamma$ -AlON powders synthesized by using MgAl<sub>2</sub>O<sub>4</sub> as Mg<sup>2+</sup> source with and without HIP treatment(a), surface microstructures of  $\gamma$ -AlON transparent ceramic after HIP treatment at 1800 °C for 2 h under 190 MPa (b), and photographs viewing from various distances through the  $\gamma$ -AlON transparent ceramic fabricated by using MgAl<sub>2</sub>O<sub>4</sub>