

# InAs/GaAs Quantum Dot Laser Directly Grown on Si

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## 1. Introduction

Due to the discrete energy levels of quantum dots (QDs), III-V QD lasers have been demonstrated which exhibit low threshold currents and high operating temperatures [1]. In addition, QD-based devices have an insensitivity to crystal defects. For these reasons, III-V QD growth on silicon (Si) is a core technology for the monolithic integration of light sources in Si-photonics. In order to avoid crystal defects such as anti-phase domains (APDs) and threading dislocations, QD lasers are generally grown on an inclined Si substrate or on a processed substrate. However, these substrates are not compatible with the current Si photonics platform. Recently, InAs/GaAs QD lasers grown on on-axis Si(001) using an intermediate GaP buffer layer have been reported [2-4]. In this paper, we report epitaxial growth of InAs/GaAs QD lasers on on-axis Si(001) substrates using only III-As materials. The threshold current density attained here is the lowest among any QD lasers grown on Si(001) just substrate.

## 2. General Instructions

The samples were grown only using a conventional solid-source molecular beam epitaxy (MBE) with arsenic tetramer ( $\text{As}_4$ ). N-type Si (001) on-axis substrates were used for this work. After the native oxide layer removing, a 40 nm-thick  $\text{Al}_{0.3}\text{Ga}_{0.7}\text{As}$  seed layer and an 800 nm-thick GaAs layer was grown directly on the substrate. 5 layers of  $\text{In}_{0.15}\text{Ga}_{0.85}\text{As}$  (10 nm) / GaAs (10 nm) strained layer superlattice (SLS) followed by a 400 nm-thick GaAs layer were grown. This growth step was then repeated a further 2 times. 8 layers of InAs / GaAs QD were then grown between two 1400 nm  $\text{Al}_{0.3}\text{Ga}_{0.7}\text{As}$  cladding layers. Finally, the structure was capped with a 400 nm-thick GaAs layer (see Fig. 2). Lasers with 7  $\mu\text{m}$  width were fabricated by photolithography and wet etching. AuGeNi/Au was used for both of the p- and n-contacts. After lapping the backside silicon to 100  $\mu\text{m}$ , the structures were cleaved to make 1.1 mm long devices.

Figure 1 shows the temperature dependence of the I-L characteristics under the CW condition. The threshold current at room temperature is 27.6 mA, and the corresponding threshold current density is as low as 370  $\text{A}/\text{cm}^2$ . CW operation was observed in a fabricated device up to 101  $^\circ\text{C}$ . The characteristic temperatures ( $T_0$ ) are 47 K from 25 to 90 $^\circ\text{C}$ . The lasing wavelength at 101  $^\circ\text{C}$  was  $\sim 1.27 \mu\text{m}$ .

## 3. Conclusions

We have successfully demonstrated the high temperature CW operation of InAs QD laser, which is directly grown on Si (001) on-axis substrates by MBE. This study suggests that QD laser is a realistic candidate for integration with silicon

CMOS technology, which requires high temperature operation.

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## References

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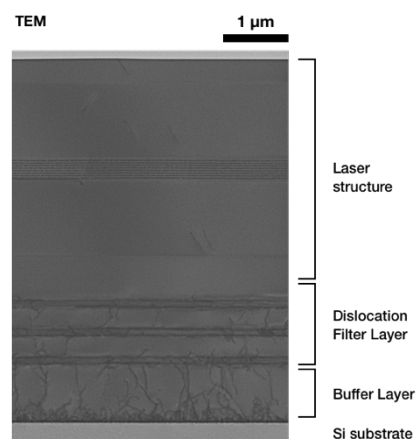


Fig. 1 Cross-sectional TEM image of InAs/GaAs QD laser structure directly grown on a Si (001) on-axis.

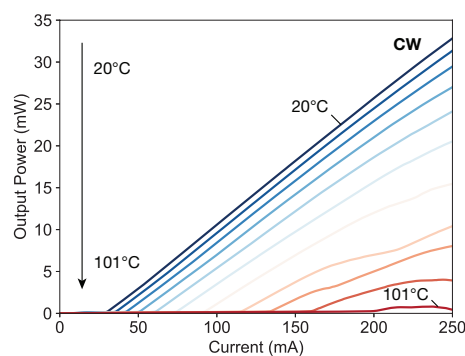


Fig. 2 Temperature dependence of L-I characteristics under CW operation for an InAs/GaAs QD laser grown directly on a Si (001) on-axis substrate.