

The influence of both Mg-concentration and excimer laser annealing (ELA) on p-AlGa_{1-x}N cladding layer for the application of AlGa_{1-x}N-based UVB Laser Diodes

Riken¹, NAIST², Kyushu University³, M. Ajmal Khan¹, Juan Paolo Bermundo², Yasuaki Ishikawa², Hiroshi Ikenoue³,

Sachie Fujikawa¹, Noritoshi Maeda¹, Masafumi Jo¹ and Hideki Hirayama¹

E-mail: muhammad.khan@riken.jp

Mg-doped p-AlGa_{1-x}N is very attractive material for numerous applications in short wavelength light-emitting diodes, laser diodes and high power devices due to its outstanding properties such as large optical transmittance, possibility of doping using Mg-atoms, and having wide bandgap of p-Al_xGa_{1-x}N materials with direct bandgap (3.4~6.2eV). However, the activation of Mg-dopant in the p-AlGa_{1-x}N epitaxial layer is very challenging. High temperature annealing (> 850 °C) is typically required to activate p-dopants both in p-GaN and p-AlGa_{1-x}N [1-2], but it deteriorates the MQWs of UV devices [2]. Therefore, in this work first we investigated the influence of Mg-concentration on the crystalline quality, PL emission efficiency and relaxation conditions of p-AlGa_{1-x}N layers. As we know that the excimer laser annealing (ELA) has been used for the activation of the Mg-atoms in the p-GaN [1]. In this work, the influence of ELA on heavy doped Mg-doped p-AlGa_{1-x}N layers were also initiated [1].

In this regard, several samples (V24, V25a, V25b, V25c and V26) of Mg-doped p-AlGa_{1-x}N layers having thickness of 1.4μm were grown on the 4μm-thick AlN template on sapphire substrate in MOCVD by changing the Mg-concentration, as shown in the table 1. The detail about the growth technique of p-AlGa_{1-x}N epilayer is given elsewhere [2]. The crystallinity of the grown samples was investigated by using the XRD reciprocal space mapping (RSM) along (-1 -1 4) reflections and XRD rocking curve (XRC) measurement both along (102) and (002) planes as given in the table 1. XRC around 300 arcsec for (002) and 460 for (101) diffraction were maintained, which reflects the reasonable level of defects in all samples except sample V26 (heavily Mg-doped: 100 sccm). The influence of the Mg-concentration on the relaxation of the p-AlGa_{1-x}N layer were also confirmed, however the Al-composition were not influenced by the Mg-concentration variation in all samples, as shown in the table 1.

Table-1

| sample name | Mg (sccm) | XRC (102) | XRC (002) | Al-composition (%) | Relaxation ratio (%) |
|-------------|-----------|-----------|-----------|--------------------|----------------------|
| V24 | 50 | 453 | 341 | 49 | 20 |
| V25a | 60 | 465 | 300 | 49 | 26 |
| V25b | 70 | 467 | 298 | 49 | 29 |
| V25c | 80 | 464 | 290 | 49 | 36 |
| V26 | 100 | 531 | 319 | 49 | 65 |

The ELA technique was employed to irradiate and anneal a Mg-doped p-AlGa_{1-x}N layers on AlN template. Two samples (V25c and V26) were irradiated with 1 shot at a fluence (F) of 300 mJ/cm² either in N₂ or in Ar by a KrF excimer laser (λ = 248 nm, pulse width = 9 ns). Subsequently the ELA's effect on the optical, physical, and chemical properties of p-AlGa_{1-x}N by performing, PL, XRC and RSM and X-ray photoelectron spectroscopy (XPS) measurements. The PL spectral intensities were reasonably enhanced in both sample V25c and V26 after ELA treatment, as shown in Figs. 1(a)-(b). Broader Ga 2p peak after ELA suggesting higher Ga-Ga (77.4%) and lower Ga-N (15.6%) bonding in the sample V25c, as shown in the XPS spectra of Fig. 1(c). These are our preliminaries results about the ELA treatment of p-AlGa_{1-x}N for Mg-activation and we need to investigate the electrical characterization after ELA treatment in the future.

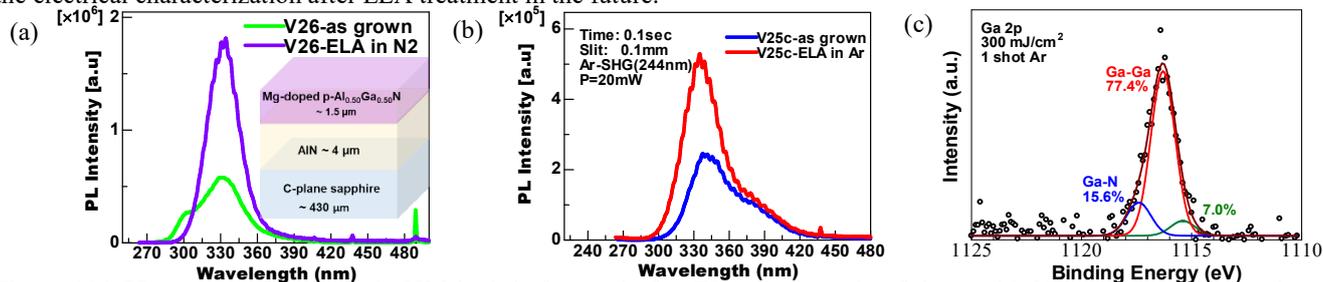


Figure 1(a) PL spectra of the sample V26 both before and after ELA, (schematic of the p-AlGa_{1-x}N layers on AlN templated is given in the inset), (b) PL spectra of the sample V25c both before and after ELA, and (c) XPS spectra of sample V25c after ELA treatment.

Acknowledgement: This work was supported in part by NEDO and SPDR of Riken.

References

- [1] H. W. Jang et al. Appl. Phys Lett. **82** (2003) 580.
- [2] M. Ajmal Khan, Noritoshi Maeda, Masafumi Jo, Yuki Akamatsu, Ryohei Tanabe, Yoichi Yamada and Hideki Hirayama, J. Mater. Chem. C **7**, 143(2019).