## Improvement of epitaxial NbN tunnel junction quality developed on Si-substrate

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## **Experiment and results**

Recent progress of high quality (200)-oriented TiN films have drawn dramatical interest to develop new NbN-based superconducting devices on Si substrate. In this reported research, we have developed a fabrication process to develop high-quality NbN tunnel junctions on low-loss Si substrate by using a thin (200)-oriented TiN film as the buffer layer. X-ray diffraction (XRD) analysis of TiN film shows a single sharp peak at 42.66° and lattice constant  $a_0$ =4.23 Å. The superconducting transition temperature T<sub>c</sub> and residual resistivity at 10 K are 5.3 K, and 3.7  $\mu\Omega$  cm, respectively. Following the TiN buffer layer deposition, tri-layer NbN/AlN/NbN/TiN films are deposited in-situ by dc magnetron sputtering method. X-ray diffraction analysis reveals excellent crystalline orientations for both base electrode NbN and tri-layer NbN/AlN/NbN with a barrier thickness of AlN up to 2 nm (Figure 1). Prior to the tunnel junction fabrication, the superconducting and electrical properties of the base electrode NbN film have been studied extensively at different sputtering conditions. At the optimized condition, the maximum T<sub>c</sub> value of 15.3 K and minimum resistance value of 14.7  $\Omega$  corresponds to the lattice constant a<sub>0</sub>=4.428 Å have been achieved. The properties of the fabricated NbN tunnel junctions, such as the gap voltage,  $I_c R_n$  product, as well as junction's quality factor R<sub>sg</sub>/R<sub>n</sub>, have been also examined from junction's I-V characteristics measured at liquid Helium temperature. As a result, the gap voltage  $V_g$  of tunnel junction has been improved to ~ 5.6 mV, comparable to that of epitaxial NbN developed on MgO substrate (Figure 2).



Fig. 1. X-ray diffraction of epitaxial grown films on Si substrate: (a) top: TiN (40nm), (b) middle: NbN (190 nm)/TiN(40nm), c) bottom: NbN(190nm/AlN(2nm)/NbN(20nm)/TiN(20nm) trilayer.



Fig. 2. I-V characteristic of epitaxial NbN tunnel junctions measured at 4.2 K with Jc  $\sim$  129 A/cm².