## 大気圧ミスト CVD による AIOx 薄膜作製時における水の役割

The role of water in the synthesis of  $AlO_x$  thin films by a mist chemical vapor deposition

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The role of water as an additive during the synthesis of aluminum oxide (AlO<sub>x</sub>) thin films by mist chemical vapor deposition (mist CVD) was investigated. This study was based on deposition using aluminum acetylacetonate (Al(acac)<sub>3</sub>) and methanol (MeOH), while also exposing some films to water or methanol mists after fabrication. Analysis by AFM and FTIR spectroscopy established that the AlO<sub>x</sub> films fabricated from Al(acac)<sub>3</sub> using methanol as the sole exhibited a distorted Al(OH) network, including a high concentration of OH groups. The addition of water to the Al(acac)<sub>3</sub>/MeOH precursor decreased the film deposition rate and also lead to marked reductions in both the surface roughness and -OH concentration. Exposing the Al(OH) films to water mist after synthesis resulted in etching together with the removal of -OH groups and decreases in surface roughness. Exposure to water induced no significant changes in the surface chemistry or morphology of AlO<sub>x</sub> thin films deposited at a MeOH:water volume ratio of 7:3. However, FTIR spectra demonstrated that exposing these  $AlO_x$  films to a MeOH mist promoted the formation of Al(OH)bonds. Figure 1 shows the schematic of the growth surface for the MeOH:water ratios of 10:0 and 7:3. The results of this work indicate that the incorporation of -OH groups into the AlO<sub>x</sub> network generates both network distortion and inhomogeneity. It is also evident that water present during film growth removes -OH groups during the growth, resulting in the formation of a dense, uniform AlO<sub>x</sub> network. The effect of the substrate bias on the  $AlO_x$  film properties will be also presented.

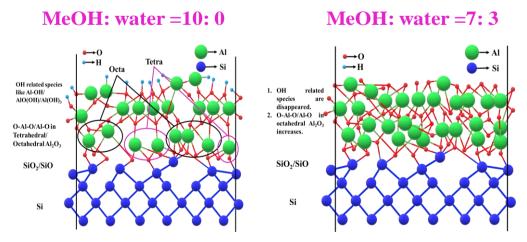


Fig. 1 Schematic of the growth surface of AlO<sub>x</sub> by mist CVD with MeOH:water of 10:0 and 7:3.