

## Searching for suitable hyperparameters in Bayesian optimization for material synthesis: three-dimensional case

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**[Introduction]:** Conventional materials exploration requires trial-and-error in multi-dimensional searching space. However, in general, it is difficult for humans to optimize multi-dimensional synthesis conditions. Bayesian optimization has aroused the attention of material researchers as an efficient method to explore novel functional materials. In order to find the optimal material synthesis conditions with the minimum number of experiments, we have already investigated the optimum hyperparameters of the kernel function and the acquisition function in Bayesian optimization using 1D model functions.<sup>1</sup> However, the optimum hyperparameters in the 3D case are still not investigated. In this study, we determined the appropriate hyperparameters that cost the least number of experiments for optimization in 3D synthesis conditions through simulation, and compared the effect of the process window on searching speed.

**[Method]:** To mimic the actual material synthesis, we assumed thin film deposition using sputtering with 3D synthesis parameters; temperature from 200 °C to 1200 °C, oxygen partial pressure ( $P_{O_2}$ ) from  $1 \times 10^{-4}$  Pa to  $11 \times 10^{-4}$  Pa and power from 100 W to 200 W. The searching space comprises 51 grids in each dimension (Total grids:  $51^3$ ). 3D model functions are generated by adding four Gaussian functions with peak height 1.2, 0.7, 0.6, and 0.3, which correspond to one global peak, two local peaks and one background peak respectively (Fig. 1). Here, we defined the standard deviation of global maximum peaks ( $\sigma_{\text{gauss}}$ ) as process window ( $P_w$ ) of the model function. In this definition, the synthesis conditions within  $P_w$  provide the physical property value beyond ca. 90% of maximum value. We generated three kinds of model functions with  $\sigma_{\text{gauss}} = 3, 5, 7$  grid in each dimension, which correspond to  $P_w$  set = [60 °C,  $0.6 \times 10^{-4}$  Pa, 6 W], [100 °C,  $1 \times 10^{-4}$  Pa, 10 W], and [140 °C,  $1.4 \times 10^{-4}$  Pa, 14 W] respectively. For each  $P_w$  set, 100 model functions with different peak positions are generated. The number of trials required to find the synthesis conditions within  $P_w$  in 90 out of 100 model functions ( $N_{90\%}$ ) is used as an index to compare the optimization speed. The simulation is implemented in Python by using GPy package. We investigated the effects of hyperparameters in acquisition function ( $\xi$ ) and radial basis function kernel (variance and lengthscale) on  $N_{90\%}$ .

**[Results]:** Fig. 2 shows the histogram when  $P_w$  set = [100 °C,  $1 \times 10^{-4}$  Pa, 10 W], variance = 0.1, lengthscale = 1 grid, and acquisition function is expected improvement (EI) with hyperparameter  $\xi = 0.01$ . These parameters realize the lowest  $N_{90\%}$  of 73 for  $P_w$  set = [100 °C,  $1 \times 10^{-4}$  Pa, 10 W]. This combination of hyperparameters is also the optimum at the other two different process windows  $P_w$  set = [60 °C,  $0.6 \times 10^{-4}$  Pa, 6 W] and  $P_w$  = [140 °C,  $1.4 \times 10^{-4}$  Pa, 14 W]

1. Nakayama, Hitosugi *et al.*, the 68<sup>th</sup> JSAP spring meeting, 10a-Z32-10 (2021)

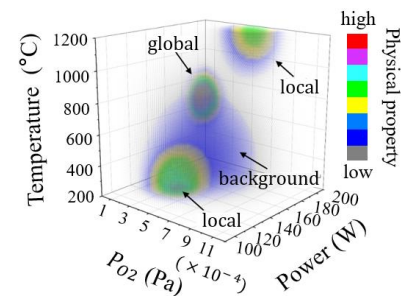


Fig. 1. 3D model function for the simulation of material synthesis

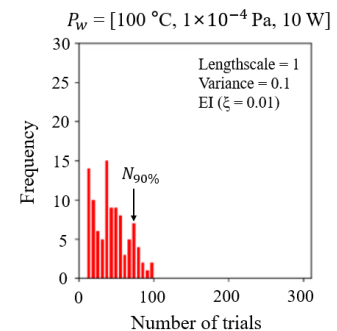


Fig. 2. Histogram for number of synthesis required for optimization