High Power Factor in Mg₂Sn_{1-x}Ga_x Epitaxial Thin Films ¹Univ. Tsukuba,²NIMS, °(D)M. S. L. Lima^{1,2}, T. Aizawa², Isao Ohkubo², T. Sakurai¹ and T. Mori^{1,2} E-mail: s1930101@s.tsukuba.ac.jp

The IoT (Internet of Things) is a reality and requires developing a new generation of devices.¹ They should be small, portable, room temperature efficient, and environmentally friendly.² Therefore, thermoelectric (TE) thin films are a promising alternative to power generation because of their capacity to convert waste heat into electricity by the Seebeck effect. We recently grew $Mg_2Sn_{1-x}Ge_x$ epitaxial thin film by molecular beam epitaxy (MBE). The optimal power factor value obtained was $0.27 \cdot 10^{-3}$ W·m⁻¹·K⁻¹.³ In this work, we study the influence of incorporation of Ga in Mg₂Sn epitaxial thin films on their thermoelectric properties.

 $Mg_2Sn_{1-x}Ga_x$ (0 < x < 0.1) films were deposited on sapphire (0001) substrates (Shinkosha) using an MBE system (Eiko, EV-500) under vacuum conditions of 10⁻⁶ - 10⁻⁷ Pa. ⁴ Elemental magnesium (>99.95%), tin (>99.999%) and gallium (99.9%) were evaporated using conventional Knudsen cells at 400-470 °C for Mg, 1110-1120 °C for Sn and 750-850 °C for Ga. A series of depositions were made where the substrate was heated to a temperature of 400°C. After 30-minutes depositions, films of 200-250 nm thickness were obtained. Afterward, the crystal phases were analyzed by ex-situ X-ray diffraction (XRD) using a powder diffractometer (Rigaku SmartLab 3). The film thicknesses were

measured using a Dektak 6M surface profiler system. The thermoelectric properties were measured by ZEM 3 under a He flow.

The structural properties were studies by XRD. In case of 0 < x < 0.03 and x > 0.07, non-epitaxial phases were observed. However, for 0.03 < x < 0.05, the epitaxial thin films were obtained, Fig. 1.

The thermoelectric properties of the series also were studied. The resistivity shows a systematic reduction from a semiconductor to metallic behavior with the Ga doping. Also, the Seebeck coefficient



Fig.1 -0-20 XRD of epitaxial Mg2Sn1-xGax thin film

exhibits an improvement for the p-type behavior. In the case of x=0, a transition from p-type at room temperature to n-type at high temperatures was observed. In the case of $Mg_2Sn_{1-x}Ga_x$ samples, the p-type behavior was observed for all temperature range studied. The optimal power factor value obtained was $1.2 \cdot 10^{-3}$ W·m⁻¹·K⁻¹ at room temperature for $Mg_2Sn_{0.95}Ga_{0.05}$.

Here, we reported the study of thin film synthesis of $Mg_2Sn_{1-x}Ga_x$. Our results suggest, the partial substitution of Ga probably promotes two effects: a hole doping for the Sn site substitution and a formation of vacancies for the Mg site. The combination of both effects improves the thermoelectric properties of $Mg_2Sn_{1-x}Ga_x$ epitaxial thin films.

References

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