## Li で部分置換した Mg<sub>2</sub>Sn 単結晶の結晶構造と熱電特性 Crystal Structures and Thermoelectric Properties of Li-doped Mg<sub>2</sub>Sn Single Crystals 東北大学<sup>1</sup> <sup>0</sup>(D)黄 志成<sup>1</sup>, 林 慶<sup>1</sup>, 宮崎 譲<sup>1</sup> Tohoku Univ.<sup>1</sup>, <sup>o</sup>Zhicheng Huang<sup>1</sup>, Kei Hayashi<sup>1</sup>, Yuzuru Miyazaki<sup>1</sup> E-mail: kei.hayashi.b5@tohoku.ac.jp

Mg<sub>2</sub>Sn is a promising mid-temperature thermoelectric (TE) material consisting of earth-abundant, low cost, and less-toxic elements. We successfully prepared Mg<sub>2</sub>Sn single crystals (SCs) with Mg vacancy (V<sub>Mg</sub>) by melting method under Ar pressure <sup>[1]</sup>. The V<sub>Mg</sub> has an effect of lowing lattice thermal conductivity ( $\kappa_{lat}$ ) of Mg<sub>2</sub>Sn, which is lower than those of the Mg<sub>2</sub>Sn polycrystals (PC) ever reported. Furthermore, we prepared n-type Mg<sub>2</sub>Sn<sub>1-x</sub>Sb<sub>x</sub> (x = 0.005, 0.01, and 0.02) SCs and investigated the effect of V<sub>Mg</sub> and Sb atoms on their crystal structures and TE properties <sup>[2]</sup>. The higher carrier mobility of Mg<sub>2</sub>Sn<sub>1-x</sub>Sb<sub>x</sub> SCs led to a higher power factor (PF = 5.1 mW·m<sup>-1</sup>·K<sup>-2</sup>) than that of the PC, which resulted in the maximum dimensionless figure of merit ( $zT_{max}$ ) for the Mg<sub>2</sub>Sn<sub>0.99</sub>Sb<sub>0.01</sub> SC (~ 0.72 at 650 K).

Compared with n-type Mg<sub>2</sub>Sn, p-type Mg<sub>2</sub>Sn shows a lower *zT* value. So far, Ag, Li, Na, and Ga doping has been used to obtain p-type Mg<sub>2</sub>Sn by increasing the hole carrier concentration. The *zT*<sub>max</sub> was obtained for an Ag-doped Mg<sub>2</sub>Sn large-grain PC with finely dispersed Mg<sub>2</sub>Sn + MgAg eutectic clusters (*zT* = 0.3 at ~500 K)<sup>[3]</sup> and for a Li- doped Mg<sub>2</sub>Sn PC (*zT* = 0.3 at 700 K)<sup>[4]</sup>. Recently, we prepared Mg<sub>2</sub>Sn<sub>1-x</sub>Ga<sub>x</sub> SCs and investigated their TE properties. Although we obtained relatively low  $\kappa_{lat}$  for Mg<sub>2</sub>Sn<sub>0.98</sub>Ga<sub>0.02</sub> SC, the *zT* value (*zT*<sub>max</sub> = 0.18@450 K) was still not high enough because of the low carrier concentration (*n* = 5.92×10<sup>19</sup> cm<sup>-3</sup>) and low PF (PF<sub>max</sub> = 1.5 mW·m<sup>-1</sup>·K<sup>-2</sup>) <sup>[5]</sup>.

In this work, a series of Mg<sub>2-x</sub>Li<sub>x</sub>Sn (x = 0, 0.005, 0.01, 0.02, 0.03) SCs with V<sub>Mg</sub> were prepared by the melting method, whose morphology and TE properties were investigated with a particular emphasis on the effects of doped Li atoms and V<sub>Mg</sub>. With Li content *x* increased,  $\sigma$  increased over the whole temperature range. The electrical conductivity of the x = 0.02 SC was higher than that of the Ga-doped SC <sup>[5]</sup> and was similar with that of the Li-doped Mg<sub>2</sub>Sn SC <sup>[4]</sup>. Significantly, the Seebeck coefficient of the x = 0.02 SC was higher than that of the Li-doped Mg<sub>2</sub>Sn PC <sup>[4]</sup>. We assumed that this behavior was affected by a larger carrier effective mass ( $m^*$ ). As a result, the PF (~ 2 mW·m<sup>-1</sup>·K<sup>-2</sup> for x = 0.02 SC) was higher than that of the Li-doped PC <sup>[4]</sup>. In addition, the  $\kappa$  was lower than that of the Li-doped PC <sup>[4]</sup> due to the enhanced phonon scattering by the introduced V<sub>Mg</sub>. Finally, the  $zT_{max}$  value of 0.36 was achieved for Mg<sub>1.98</sub>Li<sub>0.02</sub>Sn at 600-650 K, which was 20% higher than that of the reference<sup>[4]</sup>.

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