

B-6-3 Monolithic Elastic Surface Wave Amplifiers of Continuous Operation

Kazuhiko Yamanouchi and Kimio Shibayama

Research Institute of Electrical Communication, Tohoku University  
2-Chome Katahira, Sendai, Japan

**Introduction** The InSb thin films of width of about  $97\mu\text{m}$  and length of  $7\text{mm}$  were evaporated on  $131^\circ$  rotated Y-cut X-propagation  $\text{LiNbO}_3$ . We obtained the thin films with drift mobility of  $1000\text{cm}^2/\text{V}\cdot\text{sec}$  and observed an electronic gain of  $11.5\text{ dB}/7\text{mm}$  at the continuous operation.

1. Theoretical Gain Equation for Rayleigh Waves<sup>(1),(2)</sup>

In Fig.1, under the conditions of  $\epsilon_s > \epsilon_f$ ,  $\beta h \ll 1$  and  $\omega^2 \ll \omega_c \omega_p$  the amplification gain, G is given as follows :

$G = 54.6 \cdot (-K^2 \epsilon_f / 2\alpha h) \gamma N$  (dB/cm).....(1). where  $\beta$  is the propagation constant,  $\omega_c$  and  $\omega_p$  are the dielectric relaxation and diffusion angular frequency,  $\gamma = 1 - v/V$ , ( $v = \mu E$ ,  $\mu$  is the mobility, E the electric field and V the surface wave velocity),  $K$  the effective dielectric constant,  $\alpha$  conductivity,  $h$  the film thickness, N the wave-number/cm, and K the electromechanical coupling coefficient, respectively.

In order to obtain a large amplification gain, we should make the thin film having a large mobility and small conductance  $\alpha h$ . In the case of InSb thin films having a large carrier density, proper thickness, h is about  $500\text{\AA}$  to obtain a large mobility.

In the continuous operation, Joule heat from InSb thin films should be reduced and the stripe type of thin films is proper, as shown in Fig. 2. Moreover, it is effective to put a heat sink on the films, as shown in Fig. 3.

2. Experimental results and Discussion

First, a series of InSb thin films about  $500\text{\AA}$  thick were evaporated by a source temperature-programed evaporation system onto a pylex glass and films were annealed in vacuum at  $350^\circ\text{C}$ . Figure 4 shows the characteristics of InSb thin films,  $\mu_H$  vs  $\alpha h$ .

We need the thin films of large  $\mu$  and large slope  $\tan \theta = \mu / \alpha h$ . By overcoating a SiO<sub>2</sub> thin film at substrate temperature of about  $95^\circ\text{C}$ , the electric properties of InSb is improved. An example of the variation of  $\alpha h$  during the SiO<sub>2</sub> overcoating is shown in Fig.5. It is fixed by first attaching thin layer of SiO. These are new phenomena. Arrow lines in Fig.4 show results of SiO<sub>2</sub> overcoating effects.

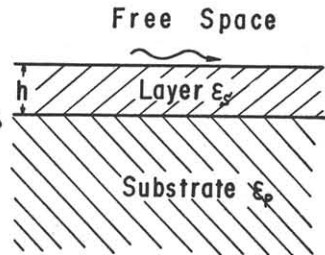


Figure 1 Monolithic type of amplifiers

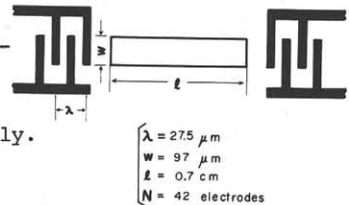


Figure 2 Stripe type of continuous operation amplifiers

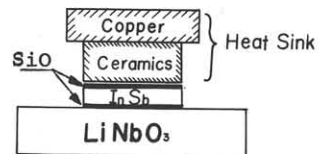


Figure 3 Heat sink

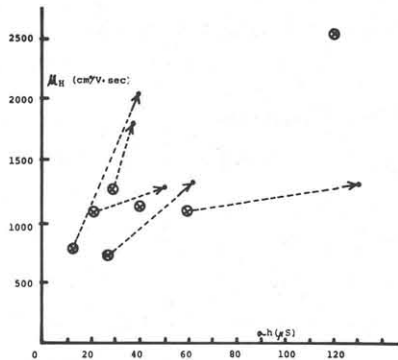


Figure 4 Characteristics of InSb thin films on Pylex glass and SiO overcoating effects

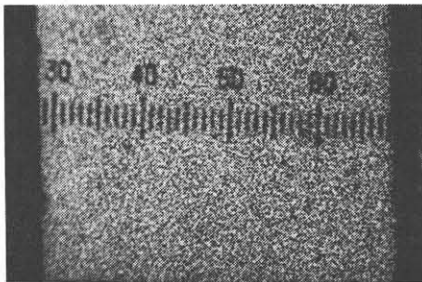


Figure 6 Photo of InSb thin film surface (x800)

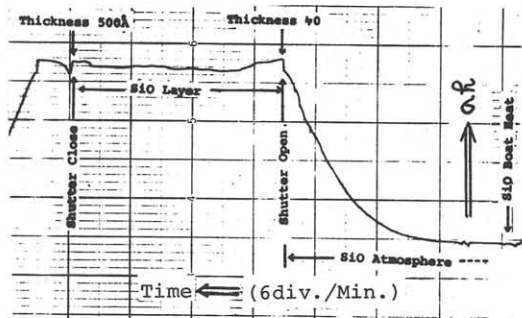


Figure 5 Variation of  $\alpha h$  during SiO overcoating

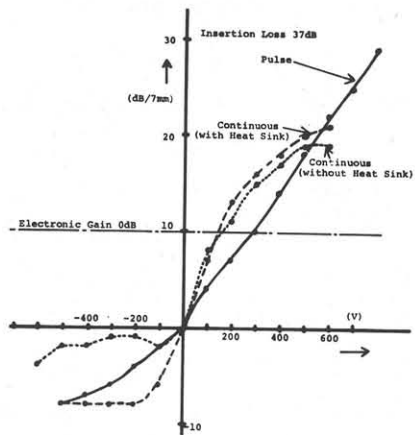


Figure 7 Pulse and continuous operations

Fig.2 shows the structure of monolithic type of continuous operation elastic surface wave amplifiers. These are fabricated by using the photo-etching techniques. Fig.6 shows the photo of surface of InSb thin films (x 800). We can see the grain size of InSb.

Fig.7 shows gain-drift characteristics of thin films with Hole mobility of  $1320 \text{ cm}^2/\text{V}\cdot\text{sec}$  and  $\alpha h$  of  $62 \mu\text{S}$  in the case of the pulse and continuous operations. The drift mobility,  $\mu_d$  equals to about  $1000 \text{ cm}^2/\text{V}\cdot\text{sec}$ . The limitation of the applied electric field in the continuous operations was  $600 \text{ V}/7 \text{ mm}$  without heat sink and  $740 \text{ V}/7 \text{ mm}$  with heat sink made of an AlN ceramics and copper metal, as shown in Fig. 3. The gain characteristics is different from pulse operations. We think that it depends on the irregularity of InSb thin films, hole carriers effects and heating effects, etc. But we cannot yet fully explain this phenomenon. We obtained the electronic gain of  $11.5 \text{ dB}/7 \text{ mm}$  at  $144 \text{ MHz}$  in the continuous operation.

Conclusion: We found the new phenomena about the overcoating effect of SiO layer and are now investigating about the details of them. We obtained the electronic gain of  $11.5 \text{ dB}/7 \text{ mm}$  at  $144 \text{ MHz}$  in the continuous operation. We will be able to obtain the larger gain in near future, as we can fabricate the better InSb thin films on  $\text{LiNbO}_3$ .

(1) L.A.Coldren and G.S.Kino, Appl.Phys.Lett., 18(1971) 317  
 (2) K.Yamanouchi, K.Abe and K.Shibayama, IEEE SU-22, No.5 Sept.(1975) 369  
 (Reference) (3) K.Yamanouchi, T.Konno and K.Shibayama, Proc.IEEE (Lett.) Vol.63, No.4 April(1975)