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## Sub-milliampere Lasing of Zn-diffused Mesa Buried-hetero Al<sub>x</sub>Ga<sub>1-x</sub>As/GaAs Multi Quantum Well Lasers at 77 K

A.Kurobe, H.Furuyama, S Naritsuka, Y.Kokubun and M.Nakamura Toshiba R&D Center, 1 Komukai Toshiba-cho, Kawasaki,210, Japan

One of the greatest advantages of adopting multi quantum well (MQW) structure in semiconductor lasers is the reduction of threshold current.<sup>1-3</sup>) In this paper we report extremely-low threshold semiconductor lasers fabricated by forming Zn-diffused mesa buried heterostructure (DMB) from low pressure MOCVD-grown AlGaAs/GaAs MQW wafers. CW threshold currents less than 1mA at 77K (880 $\mu$ A) and 2.4mA at 25 °C were obtained. These are the lowest thresholds ever achieved with any structure.

The active region consists of three GaAs quantum wells and four barrier layers having aluminum fraction of  $x_b=0.22$ . (see Fig.1) The width of wells and barriers were 7nm and 5nm, respectively. We used separate confinement structure of total width 150nm. The n- and p-Al<sub>0.8</sub>Ga<sub>0.2</sub>As cladding layers were doped to 2x10<sup>18</sup> cm<sup>-3</sup>, whilst the Al<sub>0.28</sub>Ga<sub>0.72</sub>As wave-guide layers and active layers were undoped. Optical confinement factor was optimized to be 3.5%/well with respect to the total width.

Fig.1 shows the geometry of this device which we call DMB-MQW laser. Zinc was diffused (640°C, 10min) to disorder active region selectively, such that both optical and electrical confinements could be achieved. Unique feature of this design is that Zn-diffusion is performed after deep mesa ething is done through active layers. This enhances the controllability of the stripe width defined by Zn-diffusion compared with a conventional fabrication process.<sup>4</sup>) Coatings were applied to the facets of cleaved samples. Reflectivity of the front facet was  $R_f$ =70% and that of the rear facet was  $R_r$ =86%.

Fig.2 shows the room temperature light/current characteristics of the fabricated devices. The stripe width was 2.5 $\mu$ m. For an as-cleaved sample cw threshold current was 3.6mA and the differential quantum efficiency was 50% at a cavity length of 75 $\mu$ m. By applying coating to both facets of a 100- $\mu$ m long sample, we obtained the threshold current as low as 2.4mA at 25°C. The threshold current further reduced with decreasing temperature, and 880 $\mu$ A was achieved at 77K (see Fig.3). The characteristic temperature T<sub>0</sub> changed from 119°C to 185°C below -20°C, and became less temperature- dependent near 77K.

We have fabricated lasers with stripe widths ranging from 1.5 $\mu$ m to 7.5 $\mu$ m. Threshold current variation with the stripe width (Fig.5) confirms that our lasers have electronic confinement as the result of disordering, although the confinement is not complete. The offset current I<sub>th</sub> shown in Fig.4 indicates a leakage current out of the active region. This is about 1mA for

our lasers, and is half the value deduced from threshold current data reported for Si-diffused planar BH-MQW lasers.<sup>2)</sup> To attain sub-miliampere threshold at room temperature with the present MQW structure, it is necessary to use BH structure which would suppress the offset current to values much less than 1mA.

## References

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Fig.1. DMB-MQW laser structure.

Fig.2. Light/current characteristics of DMB-MQW lasers at 25℃. The stripe width is 2.5µm. Cavity lengths of as-cleaved and coated samples are 75µm and 100 µm, respectively.

Fig.3. Light/current characteristic of DMB-MQW lasers at 77K. Cavity length is 100 µm.

Fig.4. Threshold current dependence of stripe width for uncoated samples.

