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AllnAs/GaInAs HIFETs (Hetero-Interface FETs) grown by Normal pressure MOCVD Using Triethylmetals

M.Kamada, H.Ishikawa, M.Ikeda, Y.Mori and C.Kojima Sony Corporation Research Center 174 Fujitsukacho,Hodogaya-ku,Yokohama,JAPAN 240

Selectively doped AlInAs/GaInAs heterostructures have widely been studied because of their high mobility and large discontinuity of conduction band edge. The heterostructures have successfully been grown by MBE¹⁾, however, no-one has reported on the growth by MOCVD. We succeeded, for the first time, in the growth of device quality AlInAs/GaInAs heterostructures on semi-insulating (100) InP by a normal pressure MOCVD.

The source materials used were triethylmetals (TEA1, TEGa, and TEIn) and AsH_3 . Excellent morphorogy was obtained at the growth temperature around 560°C. Disilane (Si_2H_6) was used for n-type doping to AlInAs, and a very high doping level of $7 \times 10^{18} cm^{-3}$ was obtained.

Figure 1 shows the relation between the sheet carrier densities and the electron mobilities of a selectively doped heterostructure (Nd = $6 \times 10^{18} \text{ cm}^{-3}$, spacer thickness = 100A) at room temperature. Mobilities near $10000 \text{ cm}^2/\text{Vs}$ were obtained in the range of the sheet carrier density from $1 \times 10^{12} \text{ cm}^{-2}$ to $3 \times 10^{12} \text{ cm}^{-2}$. A sample with a spacer layer of 50A (Nd = $2 \times 10^{18} \text{ cm}^{-3}$) showed the maximum electron mobility as high as $10500 \text{ cm}^2/\text{Vs}$ at room temperature with a sheet electron density of $2.7 \times 10^{12} \text{ cm}^{-2}$.

We fabricated HIFETS (hetero-interface FETs) using these heterostructures. Al was evaporated and lifted off to form the gate electrode. The ohmic contacts were formed by alloying the metals (AuGe-Ni) at 300°C. The contact resistance of about $0.3\,\Omega$ mm was obtained from a transmission line method. Figure 2 shows the FET characteristics of a HIFET (gate length = $1.5\,\mu$ m) operated at room temperature. The HIFET showes good pinch-off characteristics, and the maximum transconductance of 302mS/mm was obtained. <REFERENCE>

 H.Hirose, K.Ohata, T.Mizutani, T.Itoh, and M.Ogawa GaAs and Related Compounds, Karuizawa, Japan, 1985 (529page)

Figure 1

The relation between the sheet carrier densities and the electron mobilities of a selectively doped at heterostructure 300K. The dopind density in 6x10¹⁸ cm⁻³, AlInAs was and the spacer layer thickness was 100A .



Figure 2

The FET characteristics of a HIFET at 300K.

Гd	=	1.5µm	
Lsg	=	1.4µm	
Wg	=	19 µm	

The maximum gate voltage was 0.8 V. The maximum transconductance was 302mS/mm.

