

## High Power Operation of InGaP/InAlP Transverse Mode Stabilized Laser Diodes

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High power cw operation over 20mW of transverse mode stabilized InGaP/InAlP red-light-emitting laser diodes have been achieved. Selectively buried ridge waveguide (SBR) structure was fabricated by three step low pressure metalorganic chemical vapor deposition. Fundamental transverse mode oscillation up to 27.5mW (cw) and 105mW (pulsed) were obtained with thin active layer laser. Threshold current was about 50mA. Oscillation wavelength was 649-651nm. Permissible power density was also estimated with gain guided laser.<sup>2</sup> Pulsed operation over 500mW, which corresponds to power density of 5MW/cm<sup>2</sup>, was obtained. These results show SBR structure is the promising one for the high power operation of InGaAlP lasers.

### 1. Introduction

600nm wavelength range InGaAlP red-light-emitting laser diodes are attractive light sources, which improve the performances of optical information processing equipments, such as optical disks and high speed laser printers. They will be also applicable as compact red laser light sources in substitution for He-Ne gas lasers. As shorter wavelength semiconductor lasers, InGaAlP lasers have been expected to be comparable with practically used GaAlAs or InGaAsP lasers in threshold current, reliability, output power and transverse mode stabilization.

After the success of the room temperature cw operation of InGaAlP lasers<sup>1)-3)</sup>, considerable work has been done on to achieve transverse mode stabilization<sup>4),5)</sup>, high reliability<sup>5),6)</sup> and short wavelength cw operation<sup>5),7)</sup>. We have reported a transverse mode stabilized InGaP/InAlP laser which has a selectively buried ridge waveguide (SBR) structure<sup>5)</sup>. Relatively low threshold current was obtained with this structure laser. However, beam divergence aspect ratio and output power were not so sufficient.

For high power operation of InGaAlP lasers, stabilizing the transverse mode and knowing about the permissible power density determined by catastrophic optical damage (COD) are important. In this presentation we report the COD characteristics of InGaP/InAlP gain guided structure lasers. We also discuss about beam divergence and threshold current dependence on active layer thickness, and demonstrate transverse mode stabilized high power operation of SBR structure lasers with relatively thin active layer.

### 2. Laser structure

Figure 1 shows the schematic of the SBR structure laser. The waveguide structure consists of a ridge shaped p-type InAlP cladding layer n-GaAs current blocking layer. An effective refractive index step from  $10^{-3}$  to  $10^{-2}$  is formed by this structure. Since the GaAs current blocking layer acts as a light absorbing layer and gives a large optical loss for higher order transverse mode, transverse mode can be stabilized.

Crystal growth was performed by low-pressure metalorganic chemical vapor

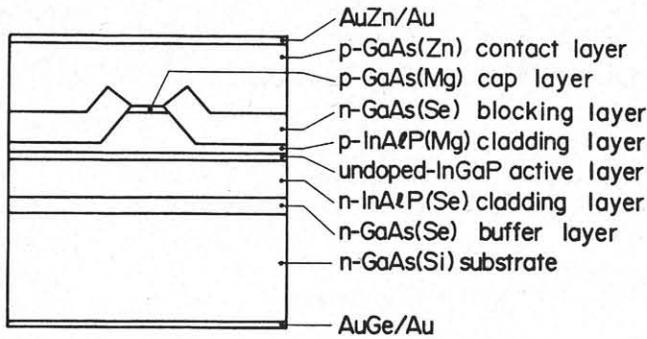


Fig.1 Schematic cross sectional view of InGaP/InAlP SBR structure laser.

deposition. The source materials were trimethylmetalorganics (TMI, TMG, TMA),  $\text{PH}_3$  and  $\text{AsH}_3$ . Cyclopentadienylmagnesium and dimethylzinc were used as doping sources for p-type layer and  $\text{H}_2\text{Se}$  was used for n-type layer. Double heterostructure consists of an undoped InGaP active layer ( $0.02\mu\text{m} - 0.1\mu\text{m}$ ), a Se-doped n-InAlP cladding layer ( $1.0\mu\text{m}$ ,  $5 \times 10^{17} \text{cm}^{-3}$ ) and Mg-doped p-InAlP cladding layer ( $1.0\mu\text{m}$ ,  $1 \times 10^{18} \text{cm}^{-3}$ ). A Se-doped n-GaAs current blocking layer ( $1\mu\text{m}$ ,  $1 \times 10^{18} \text{cm}^{-3}$ ) was grown by selective regrowth with a  $\text{SiO}_2$  mask. Detail of the growth conditions and device fabrication process are similar as previously reported<sup>5</sup>).

### 3. COD level for InGaAlP laser

Permissible power density of InGaP/InAlP laser was estimated by pulsed operation for inner stripe<sup>1</sup>) gain guided structure laser. Double heterostructure was as same as the SBR laser. Active layer thickness was  $0.07\mu\text{m}$  and stripe width was  $9\mu\text{m}$ . Laser characteristics were measured with as cleaved chip with cavity length of  $250\mu\text{m}$ . Pulse width was 300nsec and repetition rate was 1kHz. Spot size perpendicular to the junction plane was  $1.0\mu\text{m}$  by near field pattern observation.

Figure 2 shows an output power vs. current characteristic of the lasers. Threshold current was about 100mA and differential quantum efficiency was about

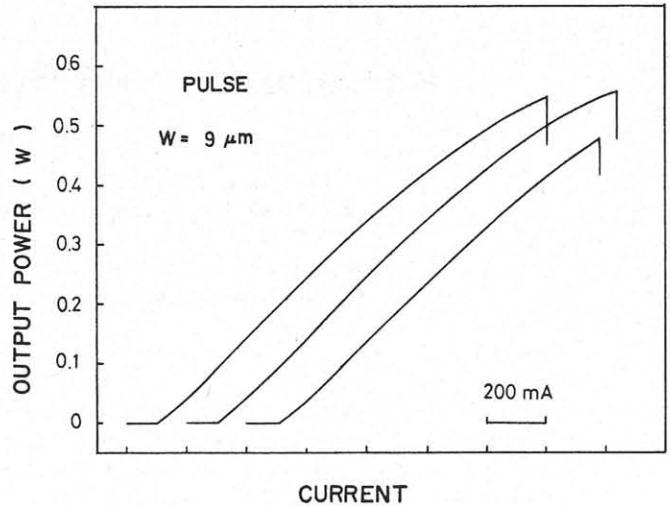


Fig.2 Output power vs. pulsed current characteristic of gain guided lasers.

20%/facet. COD was observed at about 0.5W. Trace of the damage was observed at laser facet by scanning electron microscopy and optical microscopy. Maximum output power was 0.55W which corresponds to power density of  $5 \text{MW/cm}^2$ . This COD level is comparable to or higher than those of GaAlAs lasers.

### 4. High power operation of SBR laser

Active layer thickness is important parameter to optimize the laser characteristics. Threshold current and beam divergence angle depend on the active layer thickness through the optical confinement factor within the active layer. Optical confinement also relates to maximum output power. Thin active layer is preferable for high power operation.

Figure 3 shows threshold current density ( $J_{\text{th}}$ ) and full width at half maximum (FWHM) of beam divergence angle perpendicular to the junction plane for some active layer thickness lasers.  $J_{\text{th}}$  was measured with broad oxide stripe laser which had  $40\mu\text{m}$  stripe width and  $500\mu\text{m}$  cavity length. Minimum  $J_{\text{th}}$  of  $1.7 \text{kA/cm}^2$  was obtained for active layer thickness of  $0.07\mu\text{m}$  and  $0.1\mu\text{m}$ .  $J_{\text{th}}$  increased with reducing the active layer thickness. However,  $J_{\text{th}}$  for  $0.04\mu\text{m}$  thickness

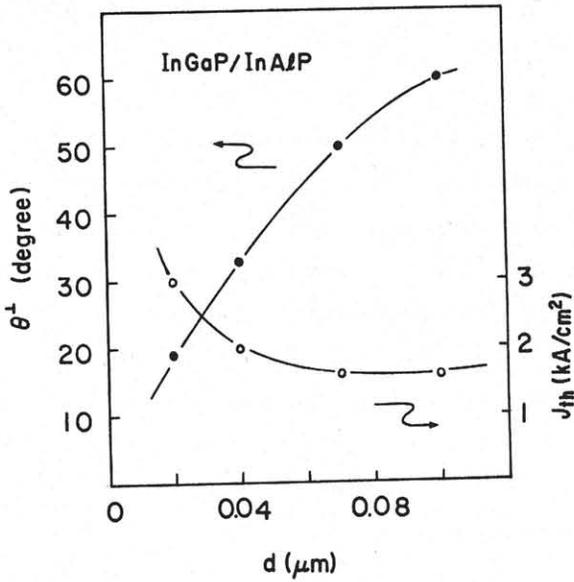


Fig.3 Threshold current density and FWHM angle of beam divergence perpendicular to the junction plane dependence on active layer thickness.

layer was  $2.0 \text{ kA/cm}^2$ , which is not so much problem in increasing threshold current. Beam divergence angle was measured with  $5 \mu\text{m}$  stripe SBR structure lasers. FWHM angles parallel to the junction plane were found to be  $7^\circ$ , which did not depend on the active layer thickness. FWHM angle perpendicular to the junction plane was reduced by adopting the thin active layer. These relations show a good fit with the theoretical results.

High power cw operation with stable fundamental transverse mode was obtained with  $0.04 \mu\text{m}$  active layer thickness lasers. Figure 4 shows output power vs. current characteristic for  $5 \mu\text{m}$  stripe width and  $250 \mu\text{m}$  cavity length laser. No facet coat was performed. Threshold current was  $50 \text{ mA}$  and differential quantum efficiency was about  $27\%/\text{facet}$ . CW operation upto  $27.5 \text{ mW}$  was achieved without any kink.

Figure 5 shows the far field pattern at up to output power of  $20 \text{ mW}$ . FWHM angle was  $32^\circ$  for perpendicular and  $7^\circ$  for parallel to the junction plane. Stable fundamental transverse mode oscillation was obtained.

Figure 6 shows the cw oscillation spectra at some output power. Center of the oscillation wavelength was  $649 \text{ nm}$  at  $3 \text{ mW}$  and  $651 \text{ nm}$  at  $15 \text{ mW}$  with longitudinal multi mode. Spectrum width reduced at high output power.

Figure 7 shows pulsed output power vs. current characteristic and far field pattern parallel to the junction plane with  $5 \mu\text{m}$  stripe and  $300 \mu\text{m}$  cavity length laser. Fundamental transverse mode oscillation up to  $105 \text{ mW}$  was achieved without any facet coat. Threshold current was  $75 \text{ mA}$  and differential quantum efficiency of  $30\%/\text{facet}$  were

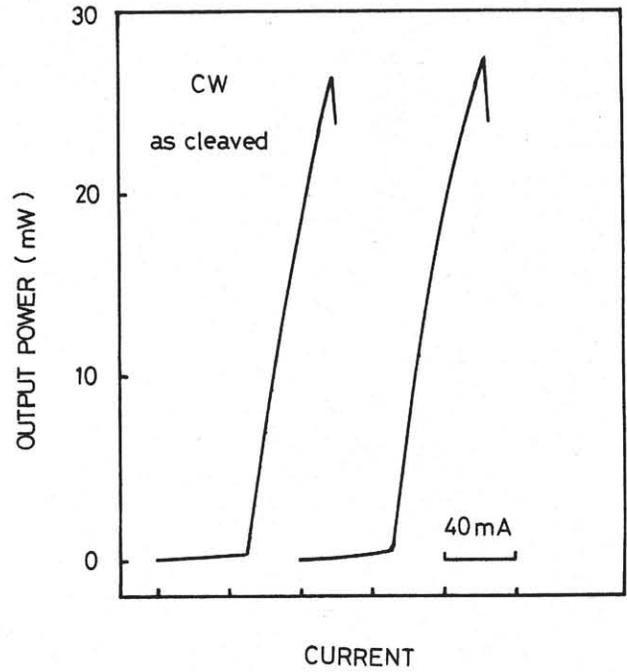


Fig.4 Output power vs. dc current characteristic of SBR laser with  $0.04 \mu\text{m}$  active layer.

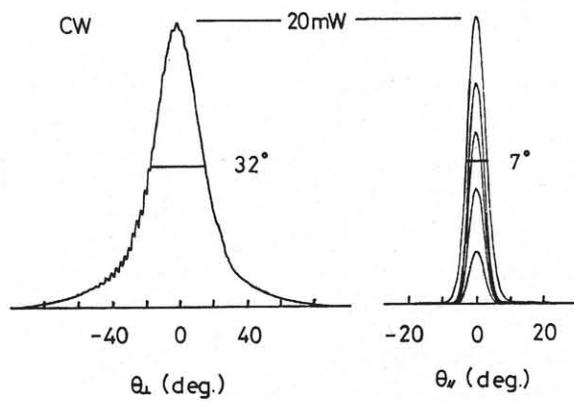


Fig.5 Far field pattern of SBR laser.

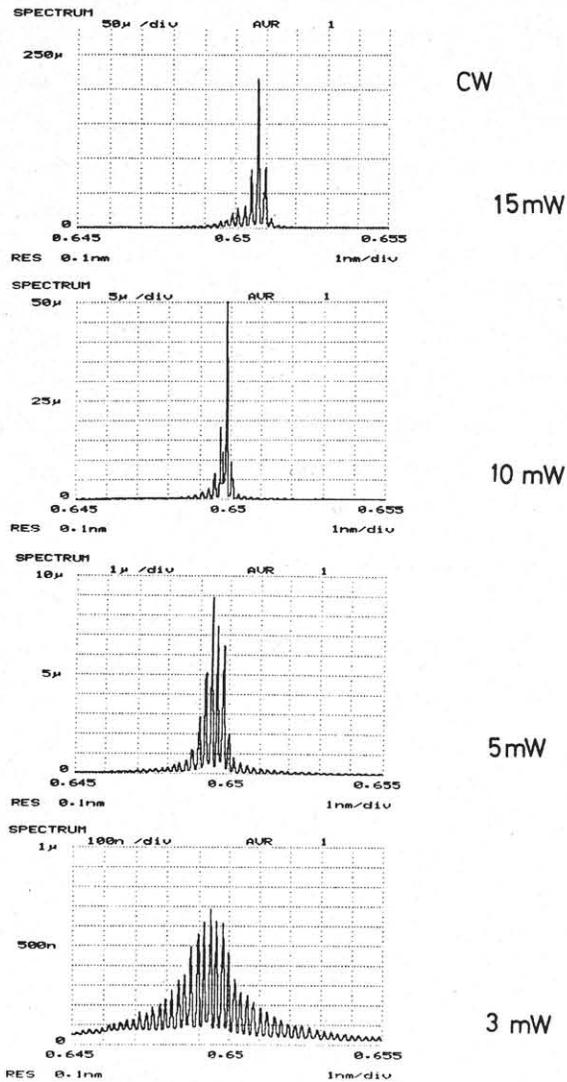


Fig.6 CW oscillation spectra of SBR laser.

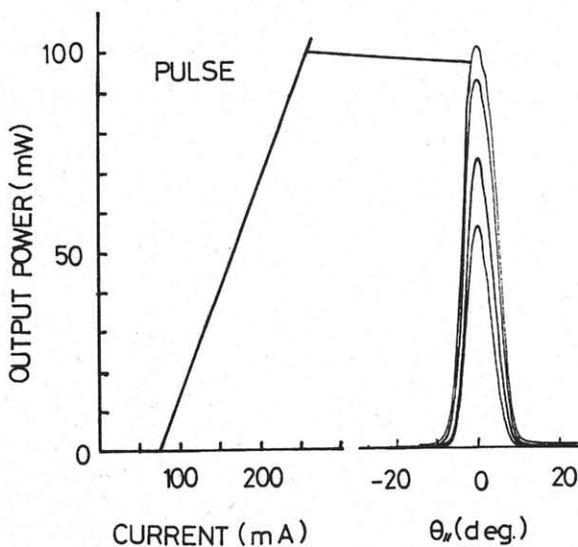


Fig. 7 Output power vs. pulsed current characteristic of SBR laser.

obtained.

### 5. Conclusion

High power cw operation over 20mW of transverse mode stabilized InGaP/InAlP was achieved with selectively buried ridge waveguide (SBR) structure laser. Stable fundamental transverse mode oscillation up to 27.5mW (cw) and 105mW (pulsed) were obtained with relatively thin active layer laser. Permissible power density for InGaP/InAlP laser was also estimated to be about 5MW/cm<sup>2</sup> without any facet coat. These results show InGaAlP lasers have comparable potentiality to GaAlAs lasers in high power operation and SBR structure is suitable for InGaAlP high power lasers.

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