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# Quest for Higher Performance HBTs, AllnAs/GaInAs vs. InP/GaInAs: Monte Carlo Study

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The high speed performances of AlInAs/GaInAs and InP/GaInAs HBTs were investigated using a self-consistent particle simulator. The cutoff frequencies were estimated to be twice for the former and 1.5 times for the latter as high as that for as AlGaAs/GaAs HBT. These results were attributed to a larger bandgap difference between the emitter and base to yield a high base built-in field, rather than a larger  $\Gamma$ -L band separation energy in the collector layer.

#### 1.Introduction

AlInAs/GaInAs and InP/GaInAs HBTs are considered to be promising devices for their capability of lower power and higher speed operation compared with AlGaAs/GaAs HBTs. Recently reported excellent data for these devices have already revealed their high potentiality as high speed devices, although their research and development periods have been by far the shorter than that of  $HBTs^{1),2)}$ . AlGaAs/GaAs However, the of large effects  $\Gamma$ -L band separation energy and the base bandgap ΔE г- І. grading on nonequilibrium electron transport, as well as high speed performance have been left unclear so far.

In this work, these HBTs were compared with each other by particle simulation to clarify these problems in view of high frequency performance.

## 2.Model

A previously developed one-dimensional particle simulator<sup>3)</sup> was applied to analyze AlInAs/GaInAs and InP/GaInAs HBTs with several modifications in the physical parameters and formulation of random alloy scattering. Bandgap, electron affinity. effective mass, dielectric constant. and other various physical parameters in the scattering rates were determined by the linear interpolation of binary alloy data 4) to match the lattice constant of the InP substrate. The formulation of the random 5) alloy scattering by Littlejohn, et al. was adopted for the quaternary allov systems, i.e., AlGaInAs and GaInAsP.

Figure 1 shows the computed alloy

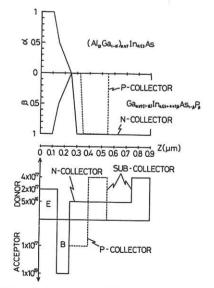


Fig.1 Computed HBT structures

composition and doping profiles, where the fractional variation in material constants is expressed as (Al  $\alpha^{\text{Ga}_{1-\alpha}}$ ) 0.47  $^{\text{In}}$  0.53 As and  $Ga_{0.47(1-\beta)}$  In 0.53+0.47  $\beta^{As_{1-\beta}}P$ AlInAs/GaInAs HBT and InP/GaInAs HBT will be hereafter referred to as Tr.1 and Tr.2, respectively. A common  $\alpha$  profile was applied both for n and p collectors with Tr.1, while different  $\beta$  profiles for n and p collectors with Tr.2. A graded base structure was adopted in order to reduce the base transit time, which was effective even in а heavilv doped base laver Demonstrated profiles for  $\alpha$  and B were optimized data, whose derivations will be discussed in the following section. The doping profile was common for Tr.1 and Tr.2, where an n collector with  $5 \times 10^{16} \text{ cm}^{-3}$  in doping and 5000A in length and a p collector with  $1 \times 10^{17} \text{ cm}^{-3}$  and 1500A were considered.

As for the bias condition, the collectorto-emitter voltage V<sub>CE</sub> was fixed at 1.5V throughout the paper. Every computation was 300K carried out under operation temperature.

### 3.Computational Results

 $J_{c} = 1 \times 10^{5} A/cm^{2}$ 

3

(RANSIT TIME (ps)

1

0

0

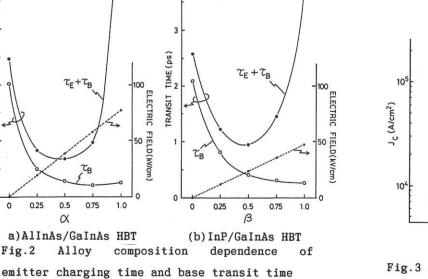
Fig.2

0.25

The alloy compositions  $\alpha$  and  $\beta$  at the

emitter-base(E-B) junctions were first optimized from the standpoint of a trade off between the emitter charging time  $au_{
m E}$  and the base transit time  $\tau_B^{(3)}$ . Figures 2(a) and 2(b) show the dependence of (  $au_{
m E}$  +  $au_{
m B}$ ) on compositions lpha and eta at the E-B junctions, respectively, where transit times were defined by  $\tau_{\rm E} = \Delta Q_{\rm E} / \Delta J_{\rm C} and \tau_{\rm B}$ =  $\Delta Q_B / \Delta J_C$  at around  $J_C$  =1x10 <sup>5</sup> A/cm<sup>2</sup> . It should be noted that  $\tau_{\rm E}$  was obtained from the conventional drift-diffusion model,  $\tau_{\rm B}$  from the particle model. and  $\tau_{\rm p}$  is seen to decrease monotonically as  $\alpha$  and B increase, because of the enhancement of velocity overshoot corresponding to the increase in built-in field strength. On the other hand,  $\tau_{\rm E}$  increses as  $\alpha$  and B increase, because of the increase in emitter capacitance corresponding to the increase in the turn-on voltage. Consequently, there exist minimums in (  $au_{\rm E}$  +  $au_{\rm B}$  ) at around lpha $\beta$  =0.5 for both transistors. In Tr.1,  $\tau_{\rm P}$  seems to increase at  $a \ge 0.75$ . This is attributed to the reduction in electron velocity due to the upper valley transition.

Hereafter,  $\alpha = \beta = 0.5$  will be chosen at emitter-base junction to minimize (  $\tau E + \tau$ B ). Under this condition, the  $au_{
m B}$  =0.29ps obtained for Tr.1 and 0.41ps for Tr.2 are 1/3 and 2/5 of  $\tau_{\rm B}$  for AlGaAs/GaAs HBTs,



 $J_{c} = 1 \times 10^{5} A/cm^{2}$ 

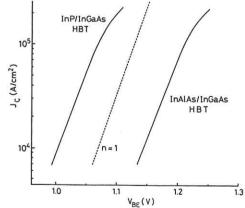


Fig.3 J <sub>C</sub> vs. V <sub>BE</sub> characteristics

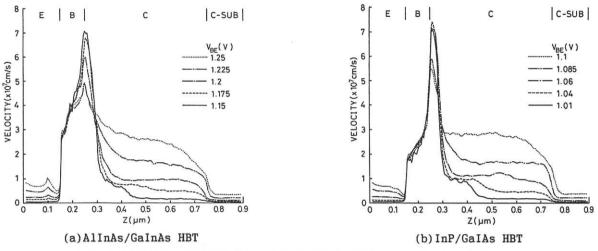


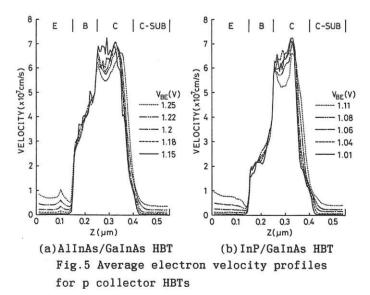
Fig.4 Average electron velocity profiles for n collector HBTs

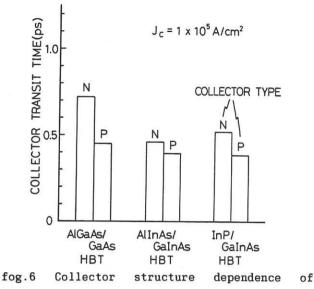
respectively. It should be noted that these small  $\tau_{\rm B}$  s are obtained as a consequence of the large bandgap difference between the emitter and base layers.

Figure 3 shows the  $J_C vs. V_{BE}$  characteristic for the above optimized HBTs. There was a significant difference in the turn-on voltage  $(V_{on})$  of about 0.14V between Tr.1 and Tr.2. It is noteworthy that  $V_{on}$  for Tr.2 was similar to that of Si bipolar transistors.

Figures 4(a) and 4(b)show average electron velocity (V d) profiles for Tr.1 and Tr.2 with an n collector, respectively, with base-to-emitter voltage( $V_{BE}$ ) as a parameter. In the base regions, v<sub>d</sub> for Tr.1 was about 1.5 times as large as that for Tr.2, resulting in a smaller  $\tau_{\rm B}$  for Tr.1. In the collector regions, the peak overshoot velocity for Tr.2 was a little larger than that for Tr.1, because of the smaller velocity for Tr.2 in the base region<sup>3)</sup>. The overshoot distance was about 750A for both HBTs, which was a little larger than that for GaAs. The saturation velocity( $V_{s}$ ) for Tr.1 is  $6x10^6$  cm/s and that for Tr.2 was 1x10  $^{7}$  cm/s. The small V s of Tr.1 is attributed to its larger effective mass due to a strong nonparabolicity. At a larger V BE, V d of both HBTs began to increase in a wider range of the collector region, thus decreasing the collector transit time  $au_{
m C}$  . This phenomenon is attributed to the relaxation of the electeric field at the onset of the collector high injection effect 3),6) . Though (Kirk efect) the peak overshoot velocity decreased markedly as  $V_{_{\mathrm{BE}}}$ increased, it was insensitive to the magnitude of since the overshoot TC velocity was inherently large.

Figures 5(a) and 5(b) show V d profiles for Tr.1 and Tr.2 with a p collector, V<sub>BE</sub> respectively, with as а parameter. Compared with the n collector cases, the difference between Tr.1 and Tr.2 seems to be very slight. The peak overshoot velocity and the overshoot distance for Tr.1 were a little larger than those for Tr.2, which was

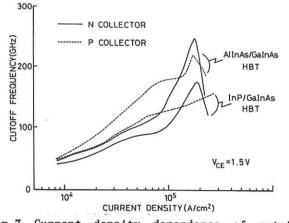


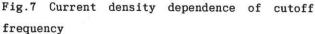


collector transit times

due to the larger  $\Delta_{E} \cap L$  of Tr.1.

Figure 6 shows  $\tau_{C}$  s for Tr.1 and Tr.2 with n and p collectors, with corresponding data for AlGaAs/GaAs HBT. With n collector HBTs, Tr.1 exhibited the smallest Tr ' while the difference between Tr.1 and Tr.2 was only less than 0.1ps. Since  $\tau_{\rm C}$  for an n collector transistor decreased under a high injection condition of the upper half of 10  $^{4}$  A/cm<sup>2</sup> ,  $\tau_{\rm C}$  became sensitive to the bias condition. In this case, however, smaller  $\tau_{C}$  s for Tr.1 and Tr.2 compared with the GaAs transistor were considered to be a consequence of a larger ΔE L-L. Contrary to the n collector cases, little difference was observed in the  $\tau_{\rm C}$  s for p collectors. This is because the high





average electron velocity has already been achieved by introducing a p collector structure.

In order to investigate the high speed performance of these HBTs. the cutoff frequency ( $f_T$ ) vs. current density( $J_C$ ) characteristic are demonstrated for Tr.1 and Tr.2 with n and p collectors in Fig.7. At J  $_{\rm C}$  of less than 10  $^{\rm 5}$  A/cm $^{\rm 2}$  , p collector HBTs exhibited higher f  $_{\pi}$  than n collector HBTs. On the other hand, under a higher J<sub>C</sub> condition,  $f_{T}$  for n collector HBTs became higher than those for p collector HBTs. The maximum f  $_{T}$  s are 250GHz and 220GHz for Tr.1 with n and p collectors, and 180GHz and 160GHz for Tr.2 with n and p collectors, respectively. Therefore, Tr.1 and Tr.2 were twice and 1.5 times as fast as GaAs HBTs, respectively.

## 4.Conclusions

The cutoff frequencies of AlInAs/GaInAs and InP/GaInAs HBTs were estimated to be twice and 1.5 times as high as that of AlGaAs/GaAs HBT, respectively, thus verifying their promising high speed performance. The main reason for the improved high speed operation is attributed to the larger bandgap ratio between the emitter and base, which yields a high base built-in field, rather than the larger Γ-L band separation energy.

## References

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