## Anomalous Band-to-Band Tunneling Current in n-ch MOSFETs

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An anomalous band-to-band tunneling current characteristic, that is a peaked structure in  $I_d$ - $V_{sub}$  curve, was observed in n-ch MOSFETs. The detailed analysis clarified that it is characterized by band-to-band tunneling, hole trapping, and surface-breakdown. The peak-to-valley ratio for the  $I_d$ - $V_{sub}$  curve decreased with gate oxide thinning and was not observed in MOSFETs with very thin gate oxides,  $T_{ox} = 4$  nm. It has been demonstrated that the lateral electric field at the gate-drain overlap region strongly affects the band-to-band tunneling current and related phenomena.

#### 1. Introduction

In scaled MOSFETs, band-to-band tunneling current causes fatal problems, such as drain leakage current or device degradation. However, it has only been so far discussed in a very simplified fashion from the viewpoint of one dimensional tunneling [1]-[5].

In this paper, anomalous behavior of band-to-band tunneling current observed in n-ch MOSFETs is reported for the first time. It is emphasized that the lateral electric field plays an important role in this anomalous band-to-band tunneling characteristic.

#### 2. Experimental Results and Discussion

In this study, conventional n<sup>+</sup> polysilicon gate n-ch MOSFETs were used. Gate oxide thicknesses,  $T_{ox}$ , ranged from 4 to 34 nm, though 25 nm  $T_{ox}$  was used in many experiments. Channel length, L, was 5  $\mu$ m. The surface impurity concentration of the p-type substrate was 1  $\times 10^{16}$  cm<sup>-3</sup> and source/drain junction depth was 0.2  $\mu$ m. The measurements were carried out with source-open and drain-grounded conditions, as shown in Fig.1.

Figure 2 shows the drain current measured by sweeping the substrate bias,  $V_{sub}$ , from 0 to -10 V for various gate biases at fixed  $V_d =$ 



Fig.1 Schematic cross section of the MOS-FET.

0 V in the band-to-band tunneling current regime. It is quite anomalous, in that the  $I_d$ -V<sub>sub</sub> curve has a peaked structure and that the peak-to-valley ratio increases with  $|V_g|$ . By reducing oxide thickness in a fixed vertical electric field at the gate-drain overlap region, the peaked structure becomes indistinct, and then disappears in the MOSFET with  $T_{ox} = 4$  nm, as shown in Fig.3.

This anomalous  $I_d$ - $V_{sub}$  curve seems to be associated with the relatively high lateral electric field at the gate-drain overlap region, because the drain-gate bias, that is the vertical electric field, is fixed during  $V_{sub}$  sweeping. Only drain-substrate bias is increased, as shown in Figs.2 and 3. On the other hand, the



Fig.2 Typical  $I_d$ - $V_{sub}$  characteristics. The  $I_d$ - $V_{sub}$  curve for each  $V_g$  was measured by sweeping  $V_{sub}$  from 0 to -10 V and at fixed  $V_d = 0$  V.



Fig.3  $I_d$ -V<sub>sub</sub> characteristics for various gate oxide thicknesses. Gate bias values are -25.6, -15.6, -11.1, -6.8, -5.35 V for  $T_{ox} = 34$ , 19, 13, 6.5, 4 nm, respectively.

 $I_d$ - $V_{sub}$  curve in the second  $V_{sub}$  sweeping did not coincide with the initial one, but it was recovered by applying a positive bias to the gate, i.e.  $V_g = 20.3$  V for 30 sec, as shown in Fig.4. These results strongly suggest that holes are trapped in the gate oxide during  $V_{sub}$  sweeping and that the vertical electric field at the gate-drain overlap region is reduced.

To quantitatively characterize this hole trapping behavior, the gate bias dependence of the band-to-band tunneling current was measured after stressing. In Fig.5,  $I_d$ -V<sub>g</sub>



Fig.4  $I_d$ - $V_{sub}$  characteristic at initial and 2nd  $V_{sub}$  sweeping. The dashed line curve indicates I-V characteristics after being biased at  $V_g = 20.3$  V for 30 sec.

curves are shown at  $V_{sub} = -2$  V, after stress ing at  $V_g = -20$  V and  $V_{sub}$  values for 0.2 sec. These stress conditions are indicated by the characteristics "a" to "j". The drain current values at each stress condition are shown in the inset in Fig.5. The turn-on gate bias in the band-to-band tunneling current moves to the right (large  $|V_g|$ ) with stressing conditions from "d" to "j", that is  $V_{sub} = -3$  to -9 V. This voltage shift can be reasonably explained by the mechanism that some holes, left at the interface by the band-to-band tunneling, are accelerated by the lateral electric field, and that some of them are injected into the gate oxide and trapped there [6]-[8]. This leads to reduction in the band-to-band tunneling current.

The gate current was measured as a function of the substrate bias for  $T_{ox} = 15$  nm to directly investigate the hole injection mechanism into the gate oxide. The applied gate and drain biases were -12.7 and 0 V, respectively. As shown in Fig.6, the gate current decreases and successively increases with |V<sub>sub</sub>|. Taking into consideration that the vertical electric field at the channel region is relatively high at  $V_{sub} = 0$  V and decreases with  $|V_{sub}|$  and that the lateral electric field increases with |V<sub>sub</sub>|, the F-N (Fowler Nordheim) tunneling current from the gate to the substrate and the injected hole current are considered to be dominant at  $|V_{sub}| < 2$  V and > 3 V, respectively. The injected hole current, that is the gate current



Fig.5  $I_d$ -V<sub>g</sub> characteristic for V<sub>sub</sub> = -2 V after 0.2 sec stressing at V<sub>sub</sub> and V<sub>g</sub> = -20 V.



Fig.6  $I_g$ -V<sub>sub</sub> characteristic for  $T_{ox} = 15$  nm at  $V_g = -12.7$  V.



Fig.7  $T_{ox}$  dependence of the  $I_g/I_d$  ratio at  $V_{sub} = -10$  V. The gate bias values are -25.6, -15.6, -12.7, -11.1, -8.7 V for  $T_{ox} = 34$ , 19, 15, 13, 9.5, respectively.

at  $V_{sub} = -10$  V, was measured in MOSFETs with various gate oxide thicknesses. As shown in Fig.7, this hole injection efficiency  $I_g/I_d$  is a strong function of the gate oxide thickness, when both the vertical electric field at the gate-drain overlap region and the drainsubstrate bias are kept constant. This fact can explain the decrease in the peak-to-valley ratio in thin gate oxide MOSFETs as shown in Fig.3.

Figure 8 shows maximum lateral electric field  $E_x$  at the Si-SiO<sub>2</sub> interface in the gatedrain overlap region, which was calculated by a 2-dimensional device simulator, MOS2C [9]. When  $T_{ox} = 25$  nm,  $E_x$  is larger than 1 MV/cm at  $|V_{sub}| > 6$  V. Thus, the holes created by the band-to-band tunneling at the gate-drain overlap region can become hot and can then be injected into the gate oxide. Moreover, the surface-breakdown will occur in this high lateral electric field regime. On the other hand,  $E_x$  in the 5 nm case is much smaller than that in the 25 nm case. Thus, the holes will not become hot. Therefore, the difference in the lateral electric field reasonably explains the fact that the hole injection rate decreases with the gate oxide thinning as shown in Fig.7 and that no anomalous  $I_d$ - $V_{sub}$ curve was observed in the MOSFET with Tox = 4 nm as shown in Fig.3.

The difference in the lateral electric field, between  $T_{ox} = 25$  and 5 nm, is due to the 2dimensional effect of the potential distribution at the gate-drain overlap region. In Fig.9, the contour plots for the potential distribution at  $V_{sub} = -5$  V are shown. When  $T_{ox} = 25$  nm, the channel region is strongly accumulated and the field induced junction is formed over the n<sup>+</sup> region. Thus, the drain-substrate bias is applied between n<sup>+</sup> and accumulated region. Then, the lateral electric field will locally become high. On the other hand, as it is depleted when  $T_{ox} = 5$  nm, the drain-substrate bias is applied over a relatively wide depletion region. This change in the potential distribution is attributed to the voltage difference between the gate and substrate, i.e. 0 V and -15 V for  $T_{ox} = 5$  and 25 nm, respectively.

### 3. Conclusion

An anomalous  $I_d$ - $V_{sub}$  curve has been observed in the band-to-band tunneling regime. It has been clarified that it is caused by hole trapping and subsequent surfacebreakdown. Moreover, it has been demonstrated that, not only the vertical electric field, but also the lateral electric field at the gatedrain overlap region should be essentially important to characterize the band-to-band tunneling and the related phenomena.

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Fig.8 Calculated lateral electric field  $E_x$  for  $T_{ox} = 25$  and 5 nm by 2-dimensional device simulator.  $V_g = -20$  and -5 V for  $T_{ox} = 25$  and 5 nm, respectively.



Fig.9 Potential distribution contour plot at  $V_{sub} = -5$  V. (a) When  $T_{ox} = 5$  nm. (b) When  $T_{ox} = 25$  nm.  $V_g$  values are -5 and -20 V for  $T_{ox} = 5$  and 25 nm, respectively.