## GaN-Rich Side of GaNAs Grown by Gas Source MBE

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#### **1. Introduction**

Recently, CW operation of InGaN/AlGaN laser diodes (LDs) were successfully demonstrated<sup>1)</sup>. However, the growth of InGaN active layer is not so easy because of the large difference in the lattice constant and optimum growth temperature. GaN-GaAs and GaN-GaP alloy system can cover the wide wavelength range for the small lattice constant difference as shown in Fig.1. Several authors reported the growth of only GaAs or GaP-rich side of GaAsN or GaPN<sup>2-4)</sup>. In this paper, we report on the gas source MBE growth of GaN-rich side of GaNAs and GaNP, and the comparison of their composition variation of the band gap energies.



## 2. Experimental

GaN-rich side of GaNAs and GaNP layers were grown on sapphire substrates after the high temperature growth of GaN buffer layers (thickness :  $0.3\mu$ m) by gas source MBE with removed ECR (electron cyclotron resonance) radical cell for nitrogen source. Advantage of the use of ion-removed cell was demonstrated by the observation of (2x2) RHEED patterns during growth of GaN<sup>5</sup>. The ion removal efficiency by ion removal magnets in this ECR radical cell was over 99%. Elemental Ga, <sup>27</sup> radical N<sub>2</sub> and thermally cracked AsH<sub>3</sub> and PH<sub>3</sub> were used as group III and group V sources. The flow rate of N2 was 1.5 SCCM.

The AsH<sub>3</sub> and PH<sub>3</sub> flow rate were varied from 0.1 to 1.0 SCCM. The substrate temperature was  $750^{\circ}$ C.

### 3. Results and discussions

We have grown GaN-rich side of GaNP and observed the red shift of near band edge PL The dependence of the band gap emission. energy on the P composition x of  $GaN_{1-x}P_x$ agreed with the theoretical calculation by Baillargeon et al<sup>2)</sup>and Sakai et al<sup>6)</sup>, suggesting the existence of large-bowing bandgap<sup>7,8)</sup>. We have also succeeded to grow GaN-rich side of GaNAs. In the growth with high AsH<sub>3</sub> flow rate of 1.0 SCCM, the phase separation into GaN-rich GaNAs and GaAs-rich GaAsN was observed, as shown in Fig.2 (X-ray diffraction (XRD) rocking curve). Two peaks are observed around 34.6° : one comes from high temperature grown GaN buffer layer and the other from GaNAs alloy laver (As composition=0.26%). The full width at half maximum (FWHM) of GaNAs (0002) peak was 464.4 arc sec.



This phase separation was also confirmed in the RHEED pattern during GaNAs growth. Figure 3 shows the dependence of alloy compositions of GaNP and GaNAs on AsH<sub>3</sub> and PH<sub>3</sub> flow rates. The composition of GaNAs saturated at lower value than that of GaNP.



Fig.3 composition x vs PH3 & AsH3 flow rates . Saturation of composition occur at around PH3 & AsH3 flow rates of 0.5 SCCM.

77K photoluminescence (PL) emission was observed from the non-phase-separated GaN<sub>1-x</sub>As<sub>x</sub> layer (x=0.0026) as shown in Fig.4. The higher energy peak of 3.473eV comes from high temperature grown GaN buffer layer and the other (3.425eV) comes from the GaNAs alloy layer (As composition=0.0026)



sapphire (0001) substrate.

# 4. Conclusion

The relation between the band gap energy and the As composition x of GaN1-xAsx is plotted in Fig.5 and we estimated the bowing parameter of GaNAs from this experimental result as 19.6eV. This value agrees well with that for the GaAs-rich side of GaAsN reported by M.Kondow et al<sup>3)</sup>. It is much larger than that of GaNP.



In the conference, we will discuss on the advantage and disadvantage of GaNAs over GaNP.

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