

## Optimum Conditions of Body Effect Factor and Substrate Bias in Variable Threshold Voltage MOSFETs

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### 1. Introduction

Variable threshold voltage MOSFET (VTMOS) has recently attracted much attention for ultra-low power VLSI applications at low supply voltage ( $V_{dd}$ ) [1]. Utilizing the body effect, the substrate bias ( $V_{bs}$ ) is controlled to shift the threshold voltage ( $V_{th}$ ), and high  $V_{th}$  in the stand-by mode and low  $V_{th}$  in the active mode are attained. The  $V_{th}$  fluctuations are also suppressed by the  $V_{bs}$  control. The  $V_{th}$  shift ( $\Delta V_{th}$ ) is given by

$$\Delta V_{th} = \gamma |V_{bs}|, \quad (1)$$

where  $\gamma$  is body effect factor. Therefore,  $\gamma$  and  $V_{bs}$  are the most important device parameters in VTMOS and their optimization is essential to take full advantage of VTMOS. However, no report has been previously made on the optimum conditions of  $\gamma$  and  $V_{bs}$ .

In this study, the dependence of VTMOS performance on  $\gamma$  and  $V_{bs}$  is systematically investigated by simulation and the optimum conditions are discussed. It is found that  $V_{bs}$  should be as large as possible, while the optimum value of  $\gamma$  depends on the relationship between  $V_{bs}$  and  $V_{dd}$ .

### 2. Simulation and Results

**Qualitative predictions:** The off-current in the stand-by mode ( $I_{off}(s)$ ) is set to  $10^{-13}$  A/ $\mu$ m and the on-current in the active mode ( $I_{on}(a)$ ) is compared in this study. The same results will be obtained when  $I_{on}(a)$  is fixed and  $I_{off}(a)$  is compared. Fig.1 shows schematic characteristics of VTMOS's with different  $\gamma$ . Device A has smaller  $\gamma$  than Device B.  $\gamma$  is defined as  $\gamma = \Delta V_{th} / \Delta V_{bs} = C_d / C_{ox}$ , where  $C_d$  is depletion capacitance, and  $C_{ox}$  is gate oxide capacitance. On the other hand, subthreshold swing (S factor) is given by  $S = 60 (1 + C_d / C_{ox})$ . Then the relation between  $\gamma$  and S is:

$$S = 60 (1 + \gamma). \quad [\text{mV/dec}] \quad (2)$$

This equation indicates that a device with larger  $\gamma$  has a larger S factor. When the off-current in the active mode ( $I_{off}(a)$ ) is the same for the two devices, Device A with small  $\gamma$  will have higher  $I_{on}(a)$  as shown in Fig.1. This is because Device A has steeper S swing (hence low  $V_{th}$ ) and higher mobility due to weaker vertical electric field. However, Device A requires large  $|V_{bs}|$  to attain large  $\Delta V_{th}$  due to small  $\gamma$ .

**Simulated device structures:** Fig.2 shows schematics of device structures used in the simulation. Uniformly doped MOSFETs (Fig.2(a)) have low  $\gamma$ , while delta-doped MOSFETs have relatively high  $\gamma$  due to smaller depletion layer width [2]. Fig.3 shows the relation between  $I_{off}(a)$  and  $I_{on}(a)$  of the two devices. Device parameters used are based on the SIA roadmap in the 180nm generation [3]. Uniformly doped devices have higher  $I_{on}(a)$  but the required  $|V_{bs}|$  is extremely high due to very small  $\gamma$ . In order to investigate the effect of  $\gamma$  systematically in more wide ranges of  $I_{on}(a)$  and  $I_{off}(a)$ , counter doped MOSFETs (Fig.2(c)) are also simulated, which have larger  $\gamma$  and smaller  $V_{th}$  (higher  $I_{off}(a)$ ) than other two devices.

**For constant  $I_{off}(a)$ :** First,  $I_{on}(a)$  of VTMOS is simulated at the condition of not only fixed  $I_{off}(s)$  but constant  $I_{off}(a)$ , as shown in Fig.4. Fig.4 (a) shows the relation of  $\gamma$  and  $V_{bs}$  to attain the constant  $I_{off}(a)$  of  $2 \times 10^{-8}$  A/ $\mu$ m and Fig.4 (b) shows the  $\gamma$  dependence of  $I_{on}(a)$ . At this condition,  $|V_{bs}|$  should be as large as possible and a device with relatively small  $\gamma$  is preferable.

**Optimum  $\gamma$  and  $V_{bs}$  in general:** More general simulation results are shown in Figs.5 and 6. The only condition is the fixed  $I_{off}(s)$  of  $10^{-13}$  A/ $\mu$ m. Fig.5 shows contour lines of  $V_{bs}$  (solid lines) and  $\gamma$  (dashed lines) as a function of  $I_{off}(a)$  and  $I_{on}(a)$ . When the device is fixed (i.e.  $\gamma$  is fixed), the relation between  $I_{off}(a)$  and  $I_{on}(a)$  is expressed in the corresponding contour line of  $\gamma$ . It is indicated by the contour lines of  $\gamma$  that  $|V_{bs}|$  should be as large as possible to achieve higher  $I_{on}(a)$ , although  $I_{off}(a)$  also increases. In actual devices,  $V_{bs}$  is limited by breakdown voltage or leakage current of the pn junctions.

Please note that all the contour lines of  $V_{bs}$  come to one point. This point corresponds to the device with  $\gamma = 0$ . It should be also noted that larger  $\gamma$  attains higher  $I_{on}(a)$  above  $|V_{bs}|$  of around 1.5V, while  $\gamma$  should be small to attain higher  $I_{on}(a)$  below  $|V_{bs}|$  of 1.2V. Fig.6 shows the same results in a different way, where contour lines of  $I_{on}(a)$  are shown as a function of  $V_{bs}$  and  $\gamma$ . The slope of the contour lines changes from positive to negative at  $|V_{bs}|$  of around 1.2V. This critical value of  $|V_{bs}|$  roughly corresponds to  $V_{dd}$ .

**Optimum condition of  $\gamma$ :** The simulated results indicate that the optimum condition of  $\gamma$  in VTMOS depends on whether applied  $|V_{bs}|$  is larger than  $V_{dd}$  or not. This interesting result is well explained qualitatively as follows. Let's consider dynamic threshold MOS (DTMOS) where gate is connected to body (i.e.  $|V_{bs}| = V_{dd}$ ). DTMOS has an ideal S swing of 60 mV/dec and the value of  $I_{on}(a)$  is almost similar to the device with  $\gamma = 0$ . When  $|V_{bs}| > V_{dd}$ , VTMOS has larger  $\Delta V_{th}$  due to the body effect than DTMOS and shows higher  $I_{on}(a)$  than the device with  $\gamma = 0$ . Therefore, larger  $\gamma$  will achieve larger body effect resulting in higher  $I_{on}(a)$ . On the other hand, when  $|V_{bs}| < V_{dd}$ , VTMOS has smaller  $\Delta V_{th}$  than DTMOS and  $I_{on}(a)$  are degraded compared with DTMOS. Since the degradation is smaller in VTMOS with smaller  $\gamma$ , VTMOS with small  $\gamma$  will achieve higher  $I_{on}(a)$  than VTMOS with large  $\gamma$ . Actually, DTMOS has an additional effect due to  $\Delta V_{th}$ , and the critical value of  $|V_{bs}|$  is slightly smaller than  $V_{dd}$ .

### 3. Conclusions

The effects of  $\gamma$  and  $V_{bs}$  in VTMOS have been systematically examined by simulation at a condition of fixed stand-by off-current. When active off-current is limited, larger  $V_{bs}$  and smaller  $\gamma$  are preferable to attain higher drive current. When  $\gamma$  is fixed,  $|V_{bs}|$  should be as large as the breakdown

and leakage current permits. When  $V_{bs}$  is fixed by some reasons such as the breakdown, the optimum  $\gamma$  depends on whether  $|V_{bs}|$  is larger than  $V_{dd}$  or not. These results will greatly help in designing ultra-low power VT MOS VLSIs.

**Acknowledgment**

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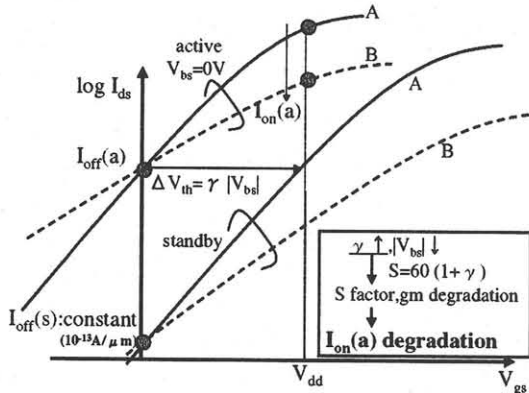


Fig.1. Schematic characteristics of VT MOS's with different  $\gamma$ . The off-current in the stand-by mode ( $I_{off}(s)$ ) is set constant ( $10^{-13} \text{ A}/\mu\text{m}$ ) in this study. The off-current in the active mode ( $I_{off}(a)$ ) is also set the same in this figure.

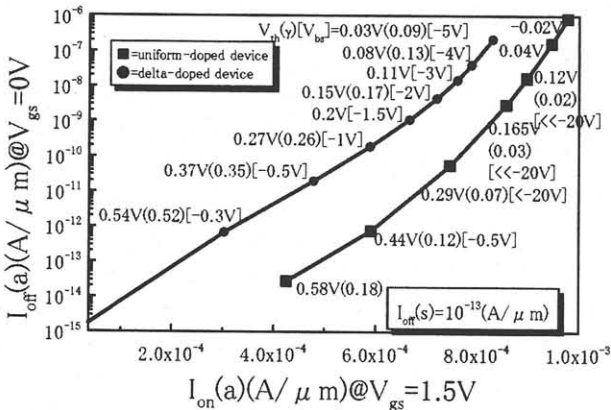


Fig.3. Relation between  $I_{off}(a)$  and  $I_{on}(a)$  of uniformly doped MOSFETs and delta-doped MOSFETs.  $V_{th}$  and  $\gamma$  of each device are shown.  $V_{bs}$  required to attain  $I_{off}(s)$  of  $10^{-13} \text{ A}/\mu\text{m}$  is also shown.

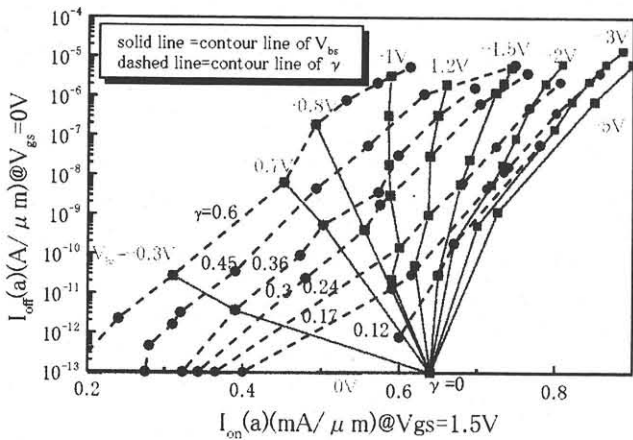


Fig.5. Contour lines of  $V_{bs}$  (solid lines) and  $\gamma$  (dashed lines) in VT MOS as a function of  $I_{off}(a)$  and  $I_{on}(a)$ .

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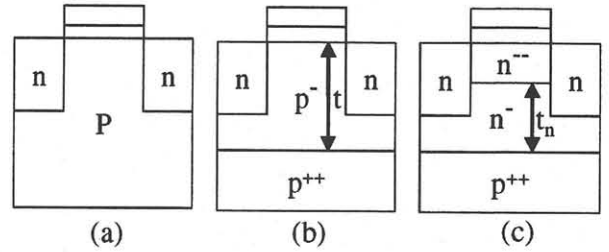


Fig.2. Schematic structures used in simulation. (a) Uniformly doped MOSFET, in which the channel concentration is varied to change  $\gamma$  and  $V_{th}$ . (b) Delta-doped MOSFET [2] in which the thickness of low concentration layer is varied to change  $\gamma$  and  $V_{th}$ . (c) Counter doped MOSFET, in which the thickness and concentration of n-layer is varied to change  $\gamma$  and  $V_{th}$ . ( $V_{dd}=1.5\text{V}$ ,  $L_g=0.18 \mu\text{m}$ ,  $t_{ox}=3\text{nm}$ ,  $X_j=50\text{nm}$ )

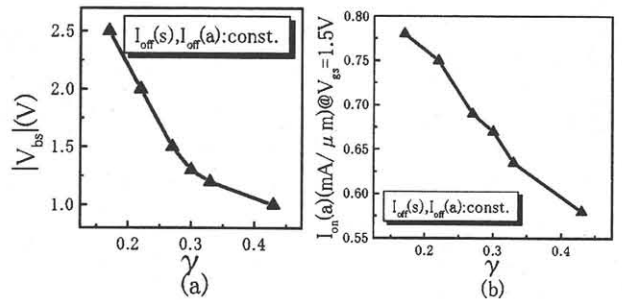


Fig.4. Simulation results at the condition of constant  $I_{off}(a)$  of  $2 \times 10^{-8} \text{ A}/\mu\text{m}$ . (a) Relation between  $\gamma$  and  $V_{bs}$  to attain  $I_{off}(a)$  of  $2 \times 10^{-8} \text{ A}/\mu\text{m}$ . (b)  $\gamma$  dependence of  $I_{on}(a)$ .

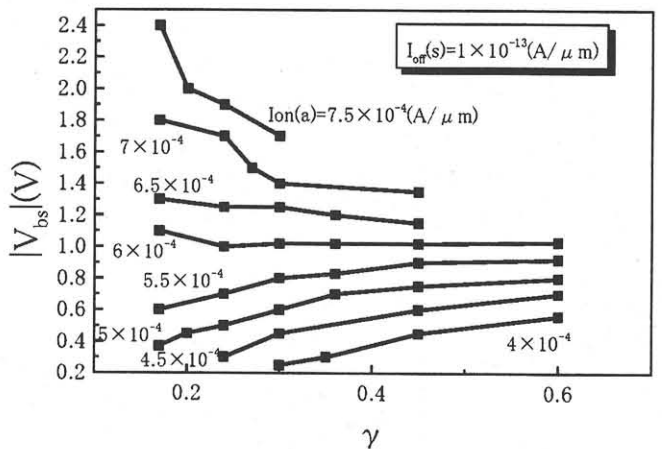


Fig.6. Contour lines of  $I_{on}(a)$  in VT MOS as a function of  $V_{bs}$  and  $\gamma$ .  $V_{dd}$  is 1.5V. When  $V_{bs}$  is larger than 1.5V, higher  $I_{on}(a)$  is attained by larger  $\gamma$ . On the other hand, when  $V_{bs}$  is less than 1.2V, higher  $I_{on}(a)$  is attained by smaller  $\gamma$ .