

D-10-1**High Frequency Performance of Diamond Field-Effect Transistor**

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1. Introduction

Diamond is a promising semiconductor material for high power, high temperature and high-frequency electronic devices, due to its high breakdown field ($\sim 10^7$ V/cm), highest thermal conductivity (20 W/cm K) and low dielectric constant (5.7) [1]. When diamond films are fabricated by plasma assisted chemical vapor deposition (CVD), the diamond surface is terminated by hydrogen. The hydrogen-terminated diamond surface forms a p-type thin conductive layer in the absence of doping impurities [2]. Metal semiconductor field-effect transistors (MESFET) utilizing hydrogen-terminated diamond surface have been reported [3]. However, high-frequency performance has not been reported for diamond FETs.

In this study, Hydrogen-terminated diamond MISFETs are compared with MESFETs from the point of high-frequency operation.

2. Experimental

Homoepitaxial diamond films were fabricated on high-pressure-synthetic type Ib diamond (001) substrates by microwave plasma-assisted CVD. MESFETs were fabricated on the undoped diamond substrate using a recess-type self-aligned gate fabrication process. The sequence of the entire process has been described elsewhere [4].

MESFETs with gate length of 2-3 μm and MISFET using CaF_2 gate insulator with gate length of 0.7-1.5 μm were fabricated. The microwave performance of the FETs was characterized by S-parameter measurement using an

HP8720 network analyzer and a Cascade wafer probing system.

3. Results and Discussion

Fig. 1 shows the drain current (I_{DS}) as function of drain-source bias (V_{DS}) of 2 μm gate diamond MESFET and 0.7 μm gate MISFET.

$I_{\text{DS}}-V_{\text{DS}}$ characteristics of 2 μm gate diamond MESFET are shown in Fig. 1(a). A maximum transconductance (g_m) of 70 mS/mm is obtained. The $I_{\text{DS}}-V_{\text{DS}}$ characteristics of 0.7 μm gate MISFET using CaF_2 gate insulator is shown in Fig. 1(b). A maximum transconductance (g_m) of 40 mS/mm is obtained.

Fig. 2 shows the current gain, maximum available gain (MAG) and maximum stable gain (MSG) of 2 μm gate diamond MESFET and 0.7 μm gate MISFET. A cut-off frequency (f_T) of 2.2 GHz and a maximum oscillating frequency (f_{max}) of 7 GHz were obtained, respectively for MESFET. A cut-off frequency (f_T) of 11 GHz and a maximum oscillating frequency (f_{max}) of 18 GHz were obtained, respectively for MISFET.

In spite of lower transconductance, the diamond MISFETs exhibit higher cut off frequency than MESFETs. The relationship $f_T = g_m/2\pi C_{\text{gs}}$ shows lower gate-source capacitance (C_{gs}) of MISFET which raises cut off frequency. When MISFET is compared with MESFET using an equivalent circuit, the C_{gs} of MISFET is represented by capacitance of depletion region. In the other side, the C_{gs} of MISFET is represented by series capacitance of depletion region and gate insulator and is lower than MESFETs. The C_{gs} at

unite width as function of gate length is shown in Fig. 3.

Conclusion

The high frequency performance of a diamond is reported. A 0.7 μm gate MISFET shows f_T of 11 GHz.

Acknowledgements

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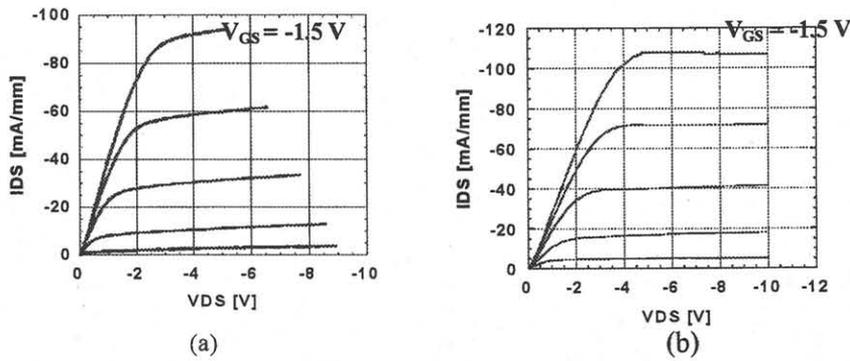


Fig. 1. IDS-VDS characteristics of diamond MESFET (a) and MISFET (b). The gate voltage was applied in 0.5 V step.

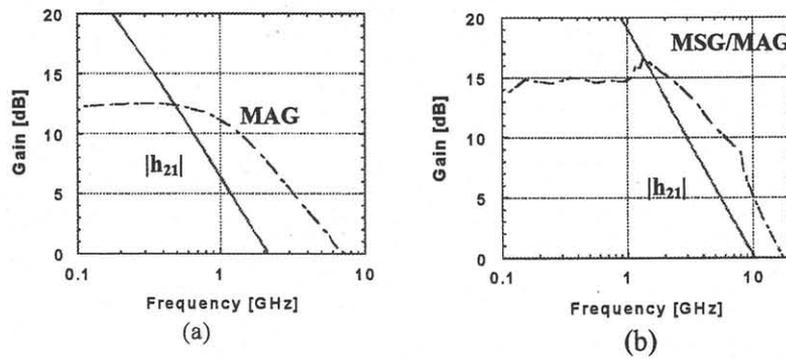


Fig. 2. The current gain ($|h_{21}|$), maximum available gain (MAG) and maximum stable gain (MSG) of 2 μm MESFET (a) and 0.7 μm MISFET (b).

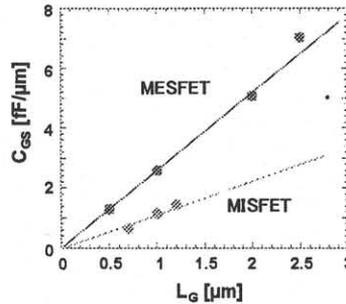


Fig. 3 C_{GS} as function of gate length.