

# AlGaIn/GaN heterostructure MIS-HEMTs with Si<sub>3</sub>N<sub>4</sub> gate insulator

M.Ochiai, M.Akita, Y.Ohno, S.Kishimoto, K.Maezawa, T.Mizutani

Department of Quantum Engineering, Graduate School of Engineering, Nagoya University

Furo-cho, Chikusa-ku, Nagoya 464-8603 Japan

Phone: +81-52-789-5387, Fax: +81-52-789-5232 E-mail: [h026406m@mbox.media.nagoya-u.ac.jp](mailto:h026406m@mbox.media.nagoya-u.ac.jp)

## 1. Introduction

AlGaIn/GaN HEMTs receive much attention for high-frequency and high-power applications. In order to fully develop the potential of the device, it is important to solve the problems such as a large gate leakage current [1,2] and drain current collapse [3], which limit the RF performance of the device. Even though MOSFETs [4,5] and MISFETs [1] approaches are promising, there are still some problems to be solve. In this report, we fabricated AlGaIn/GaN heterostructure MIS-HEMTs and obtained good results.

## 2. Experiments

Figure 1 shows schematic cross section of the fabricated AlGaIn/GaN MIS-HEMTs. Si<sub>3</sub>N<sub>4</sub> gate insulator (10 nm) was deposited by ECR sputtering after the ohmic contact formation. 1.5-μm-long Shottky gate was formed by Ni/Au (10/200 nm) evaporation and the subsequent lift-off process. Si<sub>3</sub>N<sub>4</sub> serves simultaneously as a gate insulator and a surface passivation film. Reference device without Si<sub>3</sub>N<sub>4</sub> gate insulator was also fabricated.

Figure 2 and 3 show I<sub>D</sub>-V<sub>DS</sub> characteristics of the fabricated AlGaIn/GaN HEMTs with and without Si<sub>3</sub>N<sub>4</sub> gate insulator, respectively. Both devices show good pinch-off and saturation characteristics. This suggests that the interface between Si<sub>3</sub>N<sub>4</sub> and AlGaIn is satisfactory good. The maximum transconductance g<sub>mmax</sub> of both devices were 90 mS/mm and 140 mS/mm, respectively. The smaller g<sub>mmax</sub> of the MIS-HEMTs is probably due to the decrease in gate-channel capacitance by inserting Si<sub>3</sub>N<sub>4</sub> insulator. Threshold voltage shift of the MIS-HEMTs from -2 V to -5 V is due to a voltage drop at the Si<sub>3</sub>N<sub>4</sub> gate insulator.

Figure 4 shows the I<sub>G</sub>-V<sub>GS</sub> characteristics of the device with and without Si<sub>3</sub>N<sub>4</sub> gate insulator. Si<sub>3</sub>N<sub>4</sub> gate insulator could reduce the gate leakage current by about three orders magnitude below that measured for the devices without Si<sub>3</sub>N<sub>4</sub> gate insulator. By this decrease in the gate leakage current, the negative drain current at small V<sub>DS</sub> observed for the device without Si<sub>3</sub>N<sub>4</sub> gate insulator (Fig.3) was suppressed even at a large gate voltage of 3 V, as shown in

Fig.2.

Figure 5 shows noise power spectral density of the HEMTs with and without Si<sub>3</sub>N<sub>4</sub> gate insulator at frequencies below 1 MHz. While 1/f noise is observed for the MIS-HEMTs, the bulge which reflects the existence of deep level is superimposed on 1/f noise in the low-frequency regime for devices without Si<sub>3</sub>N<sub>4</sub> insulator, as shown by an arrow. Moreover, the magnitude of the noise power spectral density of the device without Si<sub>3</sub>N<sub>4</sub> insulator was larger than that of MIS-HEMTs due to the increase of the noise at frequencies below 1 KHz originating from the deep level. Sharp peaks around 100 KHz are external noise.

Figure 6 shows the effect of the negative gate bias stress. Drain current was measured after a stress of V<sub>GS</sub>=-5 V for 10 s at V<sub>DS</sub>=10 V. Even though a large current decrease, so-called current collapse, was observed in the device without Si<sub>3</sub>N<sub>4</sub> gate insulator, it was not observed in the MIS-HEMTs, as shown in Fig.6. These results suggest that Si<sub>3</sub>N<sub>4</sub> film is effective in passivating the device surface and suppress the current collapse.

## 3.Summary

In summary, it has been demonstrated that the gate leakage current, low-frequency noise and current collapse are suppressed in the AlGaIn/GaN MIS-HEMTs using Si<sub>3</sub>N<sub>4</sub> film as a gate insulator.

## References

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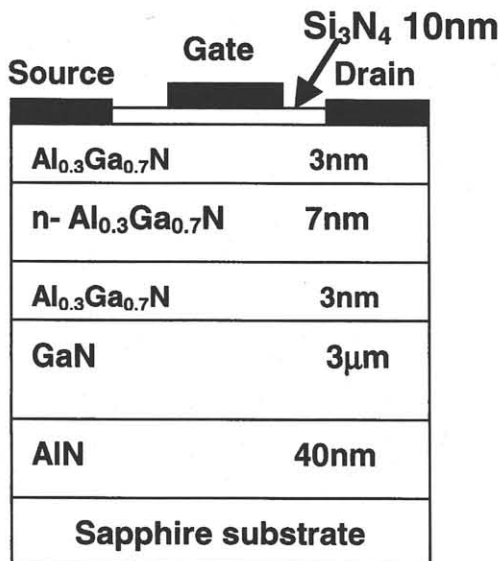


Fig.1 Schematic cross section of the fabricated AlGaIn/GaN MIS-HEMTs.

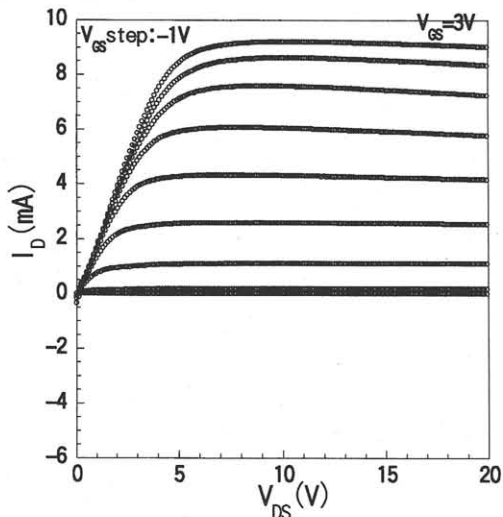


Fig.2  $I_D$ - $V_{DS}$  characteristics of GaN MIS-HEMTs.  $V_{GS}=+3 \sim -5V$ . Gate width is  $20 \mu m$ .

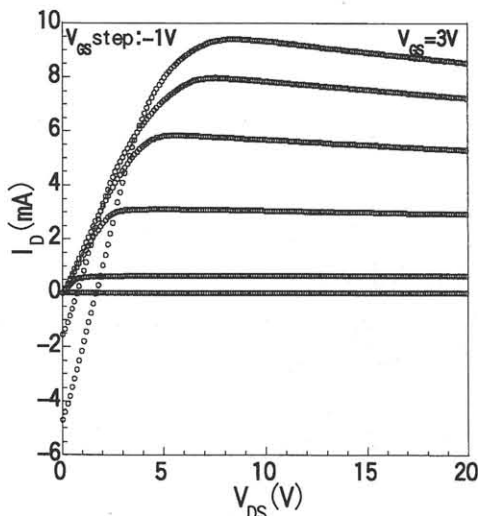


Fig.3  $I_D$ - $V_{DS}$  characteristics of GaN HEMTs without Si<sub>3</sub>N<sub>4</sub> gate insulator.  $V_{GS}=+3 \sim -2V$ . Gate width is  $20 \mu m$ .

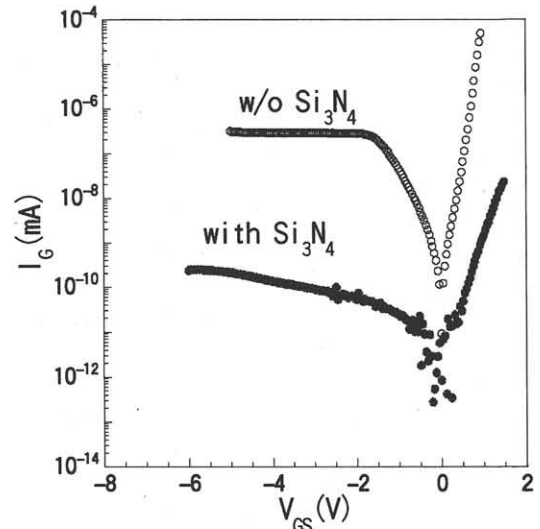


Fig.4 Gate leakage current of AlGaIn/GaN HEMTs with and w/o Si<sub>3</sub>N<sub>4</sub>.

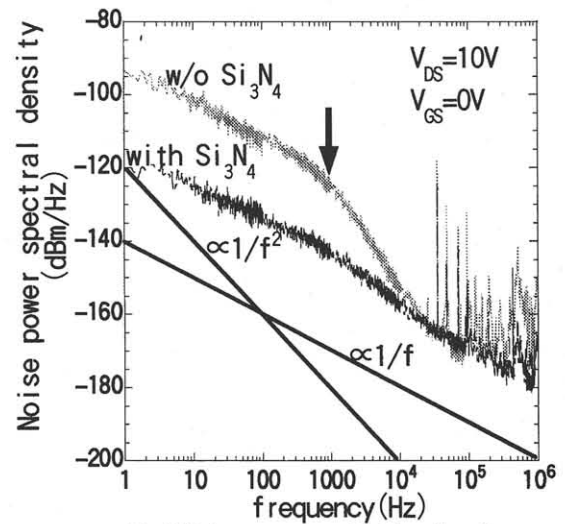


Fig.5 Noise power spectral density of AlGaIn/GaN HEMTs with and without Si<sub>3</sub>N<sub>4</sub>.

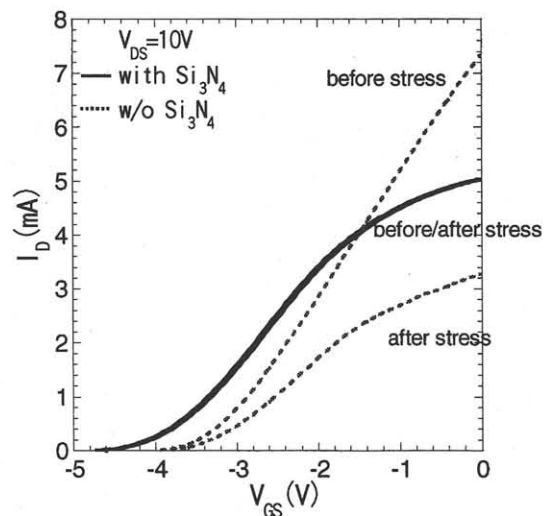


Fig.6  $I_D$ - $V_{GS}$  characteristics measured after the gate bias stress of  $V_G=-5 V$  for 10 s.