Impact of Captured-Carrier Distribution on Recovery Characteristics of Positive- and Negative- Bias Temperature Instability in HfSiON/SiO₂ Gate Stack

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Introduction

<u>B</u>ias <u>temperature instability</u> (BTI) lifetime under the AC stress contains the process of not only degradation but also the recovery[1-3]. Therefore, the recovery ratio is key concern in the lifetime under the real operation condition. In this study, the recovery processes of <u>positive-</u> and <u>negative-</u> <u>bias</u> <u>temperature instability</u> (PBTI, NBTI) in HfSiON were examined in detail. As a result, it was found that the recovery process of BTI degradation depends on interfacial layer thickness and electric field across HfSiON/SiO₂ stack. It is concluded that the recovery process strongly relates to the balance of captured electrons and holes in the gate insulator.

Experimental

The devices used in this study were n+poly/n-MISFET and p+poly/p-MISFET with HfSiON (Hf/(Hf+Si)=50%, [N]=20%) dielectrics fabricated by MOCVD method. The dimension of MISFET is 10 μ m gate width and 1 μ m gate length. The physical thickness of gate HfSiON film and SiO₂ interfacial layer (IL) were shown in Table 1. Fig.1 shows the schematic diagram of stress sequences. Unipolar stresses were applied. Threshold voltage (Vth) and generated interface-states (Dit) are estimated by Id-Vg measurement and charge-pumping measurement during respective stress.

Results and Discussion

Fig.2 shows the time dependence of total threshold voltage shift (ΔV th) and threshold voltage shift originated in Dit $(\Delta Vth_{interface})[4]$ under unipolar PBT stress in n-MISFET of the sample with 1nm IL and that with 2nm IL. Note that ΔV th after PBT stress recovered by removing the stress. This degradation and recovery of ΔV th is repeated during unipolar stress. This result suggests that ΔV th under PBT stress contain the reversible process. The degradation and recovery of ΔV th are caused by the capture and the discharge of charges in bulk because $\Delta V th_{interface}$ remain unchanged during unipolar PBT-stress. The recovery of ΔV th after PBT stress is clearly observed irrespective of applied PBT stress biases. Furthermore, the recovery of ΔV th for the sample with 2nm IL is smaller than that with 1nm IL (Fig.3). Fig.4 shows $-\Delta V$ th and $-\Delta V th_{interface}$ under unipolar NBT stress in p-MISFET with 1nm IL and that with 2nm IL. The degradation and recovery characteristics of $-\Delta V$ th strongly depend on IL thickness. In the sample with 2nm, - Δ Vth increases monotonically during 1st NBT stress and 1st removing stress. Furthermore, the degradation and the recovery of $-\Delta V$ th are repeated after 1^s removing stress. These behaviors of $-\Delta V$ th under unipolar NBT stress are quite different from those under unipolar PBT stress as shown in Fig.2 and 4. Fig.5 shows the characteristics of the degradation and the recovery under alternate different NBT-stress and removing the stresses. The recovery behavior of - Δ Vth after NBT stress strongly depends on the stress biases and IL thickness. Furthermore, the monotonically increasing of $-\Delta$ Vth after removing the stress was observed in both samples.

Fig.6 shows the stress field (Eox_stress) dependences of the recovery ratio extract from the data of Fig.3 and 5. The recovery ratio is defined as (Δ Vth_recovery/ Δ Vth_stress) shown in Fig.6 (c). In n-MISFET, the recovery ratio of the sample with 1nm IL is higher than that with 2nm IL. These results indicate that the thick IL suppresses the discharge of electrons. It is thought that the degradation and recovery of Δ Vth during unipolar PBT stress is caused by the capture and

the discharge of electrons because electron current is dominant carrier and hole current hardly flows in n-MISFET (Fig.7 (a)). The recovery ratio of PBTI becomes larger with decrease of Eox_stress as shown in Fig.6 (a). This result indicates that the discharge of electron depends on Eox_stress. In NBTI, it was found that the recovery ratio becomes larger with increasing $|Eox_stress|$ as shown in Fig.6 (b). Furthermore, the negative recovery ratio was observed at low stress bias in the sample with 2nm IL. It is thought that both electrons and holes contribute this complex recovery behavior of Δ Vth after NBT stress because both electrons and holes injected under negative biases (|Eox|>5MV/cm) in p-MISFET (Fig.7 (b)).

On the basis of experimental results, the recovery processes of PBTI and NBTI are discussed. Table 2 shows the contribution of the capture and the discharge of electrons and holes to ΔV th. The recovery ratio of PBTI and NBTI are described by Eqs.(1),(2) in Table 2. In PBTI, it is thought that the recovery ratio depends on the capture and the discharge of electron shown in Eq.(1). On the other hands, the recovery ratio in NBTI depends on the capture and the discharge of both electrons and holes shown in Eq.(2). Note that the contribution of electrons and holes to ΔV th are reverse polarity. Therefore, the recovery ratio shows very small or negative in NBTI. From the results of Eox_stress dependence of the recovery ratio in PBTI, we expect the location of captured electrons contribute the process of electron discharge as schematically shown in Fig. $\hat{8}$ (a). The captured electron near electrode under low stress field is thought to easily discharge by removing the stress. In NBTI, it is thought that the recovery ratio depends on the balance of discharge of electrons and holes. Especially, the large contribution of electron discharge is though to be the cause of small or negative recovery ratio. Note that the ratio of electron injection and hole injection is almost same in range of Eox_stress(Fig.7(b)). Therefore, the positive recovery ratio in Eox_stress= - 9MV/cm and the negative recovery ratio in Eox_stress= - 8MV/cm cannot be explained by the difference of the amount of injection of carriers. We expect the location of captured electrons and hole and the easiness of the discharge of electron contributes to the recovery ratio. The contribution of electron for ΔV th is large under low stress fields because the electrons capture near the substrate as schematically shown in Fig.8 (b) and electron is easy to be discharged rather than hole, resulting in Eox_stress dependence of recovery ratio in NBTI.

Conclusions

The recovery process of PBTI and NBTI in HfSiON was investigated in detail. As a result, it was found that the thick IL suppresses the recovery of BTI. Furthermore, it was found that the recovery characteristics are quite different between PBTI and NBTI because of the different contribution of charges. Especially, we need to treat carefully for field acceleration of lifetime projection under AC stress because the balance of the contribution of the electron and the hole changes greatly by the electric fields.

References

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Table.1 Physical thickness of interfacial SiO₂ layer fabricated by ISSG and HfSiON film used in this study.

(a) n-MISFET

Positive bias

Vfb

(Eox=0V/cm)

∆Vth

	/	$IL(SiO_2)$	HfSiON	
(a)	1 nm	4 nm	
(b)	2 nm	4 nm	



Fig.2 Time dependence of ΔV th and ΔV th_{interface} under unipolar PBT stress in the sample with 1nm IL and that with 2nm IL. The degradation and the recovery of ΔV th are repeated during unipolar stress.



Fig.4 Time dependence of - Δ Vth and - Δ Vth_{interface} under unipolar NBT stress in the sample with 1nm IL and that with 2nm IL. In the sample with 2nm, - Δ Vth increases monotonically during 1st NBT stress and 1st removing stress. Furthermore the degradation and recovery of - Δ Vth are repeated after 1st removing stress.



Fig.6 Stress fields (Eox_stress) dependence of the recovery ratio in (a) n-MISFET and (b) p-MISFET. The definition of recovery ratio is shown in Fig.(c). (a) In n-MISFET, greater recovery of Δ Vth is possible for the sample with 1nm IL than that with 2nm IL. In addition it is found that the recovery progresses with decreasing Eox_stress.(b) In p-MISFET, the recovery ratio is becomes larger with increase [Eox_stress]. Furthermore, the negative recovery ratio is observed at low [Eox_stress] in the sample of 2nm IL.



(b) p-MISFET

Vfb

Negative his

finish



Fig.3 Time dependence of ΔV th in (a) the sample with 1nm IL and (b) the sample with 2nm IL of n-MISFET under alternate different PBT stress and Eox=0V/cm. The recovery behavior of ΔV th is clearly observed irrespective of stress field. Furthermore the recovery in the sample with 2nm IL is smaller than that with 1nm IL.



Fig.5 Time dependence of Δ Vth in (a) the sample with 1nm IL and (b) the sample with 2nm IL of n-MISFET under alternate different NBT stress and Eox=0V/cm. The recovery behavior of Δ Vth is strongly depends on stress fields and IL thickness. The recovery after NBT stress in p-MISFET is smaller than that after PBT stress in n-MISFET(Fig.3).



Fig.7 Carrier separation results of the sample with 1nm IL and those with 2nm IL in(a) n-MISFET and (b) p-MISFET. (a) In n-MISFET, the electron current (Jsd) is dominant carrier. The hole current (Jsub) caused by impact ionization is hardly observed. (b)In p-MISFET, both electrons current (Jsub) and holes current (Jsd) are observed. The amount of electron current is larger than that of hole current in both sample at |Eox|> 5MV/cm.

Table.2 The contributions of the capture and the discharge of electrons and holes to Δ Vth. The recovery ratio in PBTI and NBTI can described by Eqs.(1) and (2). In Eq.(2), the contribution of Dit is small and negligible.





Fig.8 Schematic diagrams of (a)PBT and (b)NBT degradation and recovery for low stress bias and high stress bias. (a) In PBTI, we expect the location of captured electrons contributes to the discharge of electron, resulting in Eox_stress dependence of recovery ratio. (b) In NBTI, the location of both captured electrons and holes depend on Eox_stress. The contribution of electron for Δ Vth is large when electrons capture near the substrate. Furthermore, it is thought that electrons are easy to be discharged rather than holes. These are the causes of small or negative recovery recov