## Efficient Organic *p-i-n* Solar Cells Having Very Thick Codeposited *i*-layer Using Seven-nine Purified Fullerene

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In 1991, we proposed *p-i-n* organic solar cells in which the *i* interlayer is a codeposited film of organic semiconductors.[1,2] Recently, we reported *p-i-n* organic solar cells in which the *i* interlayer is nano-structure-optimized codeposited film of fullerene ( $C_{60}$ ) and metal-free phthalocyanine ( $H_2Pc$ ).[3] At that time, thickness of  $C_{60}$ : $H_2Pc$  codeposited interlayer was limited below 180 nm since the photovoltaic performances, especially, the fill factor (FF) of *p-i-n* cells having thicker codeposited films were seriously decreased. As a result, photo-electric conversion efficiency did not exceed 2.5% since the large part of illuminated solar light could not be utilized by such thin photocarrier generation layer.

In the present study, we made seven-nine (99.99999%, 7N)  $C_{60}$  samples by single-crystal formed sublimation under 1 atm N<sub>2</sub> (Fig. 1). 7N-C<sub>60</sub> was incorporated into *i*-layer of *p-i-n* cells (Fig. 2). Figure 3(a) shows the dependence of fill factor (FF) on the thickness of  $C_{60}$ :H<sub>2</sub>Pc codeposited *i* layer. Surprisingly, FF hardly decreased even for the very thick *i*-layer reaching 1200 nm. Very efficient transport of photogenerated carriers seems to be realized in the present  $C_{60}$ :H<sub>2</sub>Pc layer using highly purified  $C_{60}$ . Simultaneously, short-circuit photocurrent density (J<sub>sc</sub>) increased with increasing the thickness of *i*-layer (Fig. 3(b)). Figure 4 shows the current-voltage (J-V) cha-

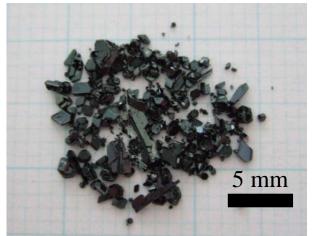


Fig. 1 Seven-nine (99.99999; 7N) C<sub>60</sub> crystals.

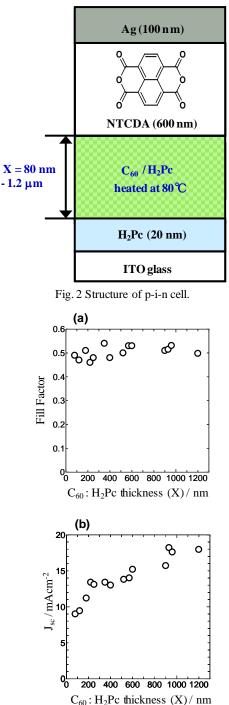


Fig. 3 Dependence of fill factor (FF) (a) and shortcircuit photocurrent density (b)  $(J_{sc})$  on the thickness of  $C_{60}$ :H<sub>2</sub>Pc codeposited *i* layer.

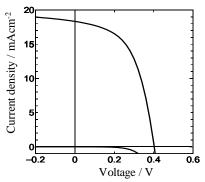


Fig. 4 Current-voltage characteristics for *p-i-n* cell having 960 nm thick *i*-layer.  $J_{sc}$ : 18.3 mAcm<sup>-2</sup>, Voc: 0.40 V, FF: 0.53, efficiency: 5.3%.

racteristics for *p-i-n* cell having 960 nm thick *i*-layer.  $J_{sc}$  of 18.3 mAcm<sup>-2</sup> and photo-electric conversion efficiency of 5.3% was observed. Very large photocurrent density is mainly due to nearly 100% utilization of solar light in the visible region by thick *i*-layer.

## References

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- 3) K. Suemori, T. Miyata, M. Yokoyama, M. Hiramoto, *Appl. Phys. Lett.*, **86**, 063509 (2005).