

Infrared Absorption of N-type Tensile-Strained Ge-on-Si

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1. Introduction

Epitaxial Ge-on-Si is a particularly interesting candidate for monolithic lasers due to its compatibility with CMOS transistors and pseudo-direct gap behavior suitable for active photonic devices [1, 2]. Since the concept of band-engineered Ge lasers was proposed by using tensile strain and n-type doping to compensate the energy difference between direct (Γ) and indirect (L) valleys [3], great progress has been made towards monolithic Ge-on-Si lasers. Lasing from Ge-on-Si optical gain media have been successfully demonstrated under optical pumping [4], and very recently, under electrical pumping [5]. For the first electrically pumped Ge-on-Si laser, a net gain $>500 \text{ cm}^{-1}$ is achieved from the direct gap transition of Ge with $n=4 \times 10^{19} \text{ cm}^{-3}$ and $\sim 0.2\%$ tensile strain. Remarkably, this doping level is much smaller than the theoretical value of $7.6 \times 10^{19} \text{ cm}^{-3}$ for a material gain of $\sim 400 \text{ cm}^{-1}$ [3] using free carrier absorption losses reported in literature. The discrepancy between theoretical modeling and experimental data needs to be investigated in order to gain more understanding to further optimize Ge-on-Si lasers.

In this letter, we report a strong $L \rightarrow \Gamma$ intervalley scattering and a low free carrier absorption in the near infrared regime from the infrared absorption spectra of Ge-on-Si gain media. The $L \rightarrow \Gamma$ intervalley absorption edge is in good agreement with theoretical value. On the other hand, the λ^2 -dependent free carrier absorption is only presented at $\lambda \geq 15 \mu\text{m}$ and it turns out to be negligible at the lasing wavelength range of 1.5-1.7 μm . The strong $L \rightarrow \Gamma$ intervalley scattering favors electronic occupation of the Γ valley for the direct gap transition of n^+ Ge-on-Si, while the low free carrier absorption leads to a larger net gain. These two factors explain the why a higher net gain is achieved at a lower doping level for the first electrically-pumped Ge-on-Si lasers compared to the theoretical estimation. These results also indicate that Ge-on-Si laser can potentially achieve a much better performance than our original theoretical prediction in Ref. [3].

2. Experimental Results

Ge epitaxial films with in-situ phosphorous doping were grown on Si by ultrahigh-vacuum chemical vapor deposition (UHVCVD) with two-step growth method [1, 2]. The thermally induced tensile strain in the Ge layer is 0.2~0.23% [4, 6]. Recently a delta-doping process is developed to increase the active phosphorus concentration to $\sim 4 \times 10^{19} \text{ cm}^{-3}$, as described in Ref. [5]. The P doping profile

before and after activation anneal was measured by secondary ion mass spectrometry (SIMS). The activated P concentration was determined by Hall Effect measurements. Table I lists the tensile-strained n^+ Ge-on-Si samples with different thicknesses and doping levels in this study. To investigate the infrared absorption of n-Ge films, the transmittance spectra of these samples are measured with JASCO FTIR-4100 spectrometer in the wavelength range of 1.3~25 μm . With a combination of transfer matrix analysis and Kramers-Kronig relation, we were able to derive the real part of refractive index and the absorption coefficient of n^+ Ge deterministically from the transmittance data using an iterative self-consistent regression approach [6].

Table I List of n-Ge on Si samples

Sample	Ge thickness (nm)	Doping Concentration ($/\text{cm}^3$)
D1	360	$7 \times 10^{18} \text{ cm}^{-3}$, delta doping
D2	651	$2.9 \times 10^{19} \text{ cm}^{-3}$, delta doping
D3	651	$3.9 \times 10^{19} \text{ cm}^{-3}$ delta doping
U1	740	$1 \times 10^{19} \text{ cm}^{-3}$, uniform doping

Fig. 1 shows the derived infrared absorption spectrum of Sample D1. The spectrum can be divided into 4 regimes. In Regime I the absorption drastically increases with wavelength at $\lambda > 9 \mu\text{m}$, indicating free carrier absorption. For n-type bulk Ge, the characteristic λ^2 -dependent free carrier absorption is widely observed at temperature $\geq 300 \text{ K}$ in the wavelength range of 25~40 μm and $n=1 \times 10^{18} \sim 5 \times 10^{19} \text{ cm}^{-3}$ [7-10]. As a comparison, the $A\lambda^2$ free carrier absorption model is shown with the dashed green line. While the observed free carrier absorption largely follows λ^2 -dependence at $\lambda > 15 \mu\text{m}$, it decreases much faster with wavelength than the λ^2 model at $\lambda < 11 \mu\text{m}$. In fact, an extrapolation shows that the free carrier absorption is $< 20 \text{ cm}^{-1}$ at the lasing wavelength range of 1.5-1.7 μm . This result holds true for all the tensile-strained n^+ Ge samples in this study with n-type doping up to $3.9 \times 10^{19} \text{ cm}^{-3}$, although the free carrier absorption λ at $> 9 \mu\text{m}$ does increase with doping level. Therefore, the free carrier absorption from tensile-strained n^+ Ge is drastically smaller than unstrained bulk n-Ge reported in literature, where explains why a higher net gain is achieved at a lower doping level for the electrically-pumped Ge-on-Si lasers compared to theoretical calculation using free carrier absorption data reported for bulk Ge.

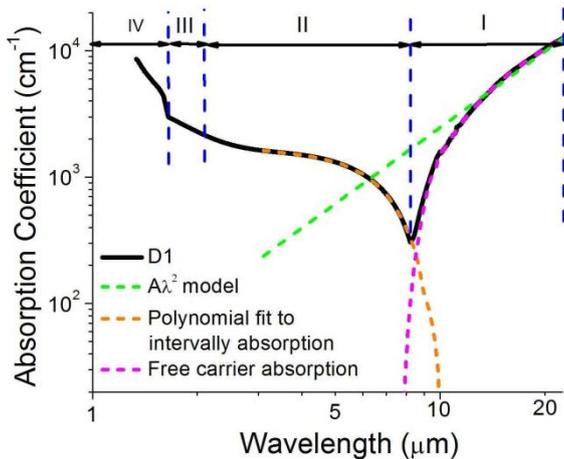


Fig. 1 Infrared absorption coefficient of sample D1. Regimes I-IV are dominated by free carrier absorption, $L \rightarrow \Gamma$ intervalley scattering absorption, indirect gap+intervalley scattering absorption, and direct gap absorption, respectively.

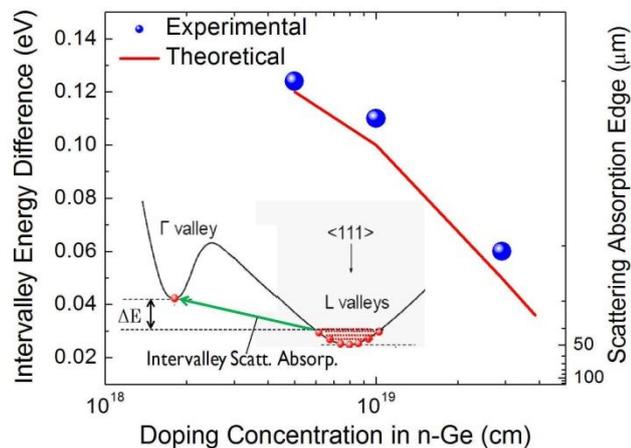


Fig. 2 Intervalley energy difference between L and Γ valleys as a function of doping concentration.

In Regime II, the absorption starts to increase significantly with the decrease of wavelength at $\lambda < 9 \mu\text{m}$, indicating a change in dominant absorption mechanism. Since $9 \mu\text{m}$ is far from the band gaps of Ge, we found that the most reasonable explanation is the onset of $L \rightarrow \Gamma$ intervalley scattering absorption (IVSA). The increase in n-type doping concentration raises the Fermi level and reduces the energy difference ΔE between filled L conduction valley and Γ valley, leading to a redshift of the IVSA edge. A polynomial fit in Regime II reveals that the absorption edge of IVSA is at $\lambda = 10 \mu\text{m}$ for sample D1 and $11 \mu\text{m}$ for sample U1. The IVSA edge for D2 is estimated to be $\sim 20 \mu\text{m}$, and the one for D3 is out of the measurement range ($> 25 \mu\text{m}$). Fig. 2 summarizes the intervalley energy difference ΔE between L and Γ valleys as a function of doping concentration. The experimental result is in good agreement with theoretical calculations, confirming our interpretation of absorption in Regime II. The strong intervalley scattering from L to Γ valleys promotes electronic occupation of the direct conduction Γ valley. This process in turn enhances efficient light emission from the direct gap transi-

tion of Ge. Together with the low free carrier absorption in the wavelength range of $1.5\text{-}1.7 \mu\text{m}$, these two factors reduce the n-type doping level and injected carrier density required for electrically pumped Ge-on-Si lasers.

Regime III in Fig. 1 shows a combined contribution of IVSA and possibly indirect gap absorption. The sharp absorption edge at $\sim 1620 \text{ nm}$ corresponds to the onset of direct gap absorption. We also found that with the increase of n-type doping level the boundary between direct and indirect transition becomes more and more blurry, which may be attributed to enhanced $L \rightarrow \Gamma$ intervalley scattering.

3. Conclusions

In conclusion, we report a strong $L \rightarrow \Gamma$ intervalley scattering and a low free carrier absorption in the near infrared regime from the infrared absorption spectra of Ge-on-Si gain media. The strong $L \rightarrow \Gamma$ intervalley scattering favors electronic occupation of the Γ valley for the direct gap transition of n⁺ Ge-on-Si, while the low free carrier absorption leads to a larger net gain. These results are consistent with the recent report on electrically-pumped Ge-on-Si lasers, and indicate that Ge-on-Si laser can potentially achieve a much better performance than our original theoretical prediction in Ref. [3].

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