# GaN Metal-Insulator-Semiconductor Ultraviolet Detectors with Lanthanum Fluoride (LaF<sub>3</sub>) insulating layers

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#### Abstract

GaN metal-insulator-semiconductor (MIS) ultraviolet (UV) photodetectors (PDs) with a LaF<sub>3</sub> insulating layer were proposed and successfully faricated. The dark current was substantially reduced and the UV-to-visible contrast ratio was enhanced by inserting the LaF<sub>3</sub> insulating layer. With incident light of 340 nm and 5 V applied bias, it was found that measured responsivities were 0.234 A/W for the GaN MIS UV PD with a LaF<sub>3</sub> insulating layer. The large UV-to-visible rejection ratio was achieved by inserting a LaF<sub>3</sub> insulating layer.

# 1. Introduction

GaN-based materials have attracted much attention with large direct bandgap energy and high saturation electron drift velocity. For photodetectors (PDs) applications, various types of GaN-based PDs have been reported [1-3]. Among them, GaN-based metal-semiconductor-metal (MSM) PDs can be operated with high speed. To achieve high performance MSM PDs, it is important to achieve a high Schottky barrier height at the metal-semiconductor (MS) interface. A large barrier height can lead to small leakage current and high breakdown voltage which could result in improved responsivity and photocurrent to dark current ratio. To reduce leakage current, it is possible to insert an insulating layer between metal and the underneath semiconductor [4,5]. The PDs with this insulating layer was called metal-insulator-semiconductors (MIS) PDs. To our knowledge, GaN-based MIS PDs with various insulating materials, such as oxides and nitrides were reported [6,7]. Previously, it has been shown that one can significantly reduce leakage current in GaN or InGaN MSM photodetectors by utilizing a fluoride-based insulators such as CsF or CaF<sub>2</sub> [8,9]. Fluoride-based materials with a large band gap, low-atomic-number anions, small linear refractive indices, and a small dispersion are currently being investigated as optical crystals or coating films for application in optic devices [10]. In this study, for the first time, we reported the fabrication process and characteristics of GaN based metal-insulator-semiconductors (MIS) ultra-violet (UV) PDs using LaF3 insulating layer. The influence of inserting LaF<sub>3</sub> insulating layer on performance of MIS UV PDs will also be discussed.

# 2. Experimental

The GaN-based MIS photodetectors in this experiment were all epitaxial grown on c-face (0001) sapphire substrates by metalorganic chemical vapor deposition (MOCVD) system. Before epitaxial growth, the sapphire substrates were annealed at 1150°C in H<sub>2</sub> ambient to remove surface contamination. A low temperature GaN nucleation layer was deposited as 550 °C. After the nucleation layer was grown, the temperature was raised to  $1060^{\circ}$ C to grow a 2-µm-thick unintentionally doped GaN epitaxial layer with a growth rate of 2µm/h. For the growth of undoped GaN layers, trimethylgallium (TMGa) and NH<sub>3</sub> were used as source materials. The MIS PDs were then fabricated. The LaF<sub>3</sub> insulating layers were deposited on GaN layer by thermal evaporation. The thickness of LaF<sub>3</sub> insulating layer were 0 nm for PD A (i.e., convention MSM PD), 1.5 nm for PD B, 6 nm for PD C, and 20 nm for PD D. In the following, Ni/Au (5/5 nm) contact electrodes were subsequently deposited on the GaN and insulation layers as the Schottky contact pad by thermal evaporation with a metal mask. The contacts of the device form two inter-digitated contact electrodes. The fingers of the contact electrodes were 65 µm wide and 1200 µm long with a spacing of 85 µm. Figure 1 shows the schematic structure of fabricated GaN MIS PDs with a LaF<sub>3</sub> insulating layer. An Agilent E5270B semiconductor parameter analyzer was then used to measure dark current-voltage (I-V) characteristics of these photodetectors both in dark and under illumination at room temperature. For photocurrent measurements, a 300 Watt Xe arc lamp was used as the light source. Spectral responsivities of the MIS photodetectors were also measured using a Xe arc lamp and a calibrated monochromator as the light source. Output power of the monochromatic light was measured with a calibrated Si photodiode and then projected onto the front side of photodetectors.

# 3. Results and discussion

Figure 2 shows current-voltage (I-V) characteristics measured from the fabricated PDs at dark and under illumination. With a 4 V applied bias, it was found that dark current measured from PD\_A without a LaF<sub>3</sub> insulating layer was  $2.5 \times 10^{-10}$  A. With a LaF<sub>3</sub> insulating layer, the dark currents measured from PD\_C and PD\_D were  $7.8 \times 10^{-11}$  A and  $4.7 \times 10^{-11}$  A, respectively. The small dark currents measured from the PD\_C and PD\_D are due to the use of a LaF<sub>3</sub> insulating layer between GaN and metal. It should be noted that the bandgap of LaF<sub>3</sub> layer is approximate from 9.7 to 10.3 eV, which is larger than SiO<sub>2</sub> layer. Thus the inserted LaF<sub>3</sub> should form a high potential barrier between the metal electrode and GaN. As a result, we could significantly reduce dark current of the fabricated PDs. Furthermore, it was also found that photo current measured

from the PDs without and with LaF<sub>3</sub> under illumination were approximate in the range from  $4.8 \times 10^{-7}$  to  $8.4 \times 10^{-7}$ A with a 4 V applied bias. With a 1.3 V applied bias, the photocurrent-to-dark current contrast ratios were determined to be  $5.1 \times 10^4$ .

Figure 3 shows spectral responses measured from the fabricated PDs. It should be noted that the photo responses were relative flat in the short-wavelength side while cutoff occur at approximate 360 nm, which corresponds to the bandgap of GaN for whole PDs. With incident light of 340 nm and 5 V applied bias, it was found that measured responsivities were 0.234 A/W for PD B with a 1.5 nm-thick LaF<sub>3</sub> insulating layer. With the inserted LaF<sub>3</sub> insulating layers, photo-generated current should become larger due to their high transparency properties under UV region. As a result, the responsivities measured from the fabricated PD with LaF<sub>3</sub> insulating layers were also large, as compared to conventional PDs. Here, we defined UV-to-visible rejection ratio as the responsivity measured at 350 nm divided by that measured at 420 nm. With this definition, it was found that UV-to-visible rejection ratios were  $1.26 \times 10^3$  for the fabricated PD\_D with a LaF<sub>3</sub> insulating layer with a 4V bias. These values also indicate that we can effectively enhance UV-to-visible rejection ratio by inserting the LaF<sub>3</sub> insulating layer. Such a result suggests the GaN MIS UV PDs with a LaF<sub>3</sub> insulating layer are potentially useful for practical detector applications.

#### 4. Conclusions

In summary, GaN MIS UV PDs with a  $LaF_3$  insulating layer were proposed and successfully fabricated for the first time. It was found that we can obtain a reduced dark current and an enhanced UV-to-visible contrast ratio by inserting the  $LaF_3$  insulating layer. With incident light of 340 nm and 5 V applied bias, it was found that measured responsivities were 0.234 A/W for the GaN MIS UV PD with a  $LaF_3$  insulating layer. It was also found that we can achieve a large UV-to-visible rejection ratio for the fabricated PD with a  $LaF_3$  insulating layer.

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**Fig. 1** The schematic structure of GaN MIS PDs with a LaF<sub>3</sub> insulating layer.



Fig. 2 I-V characteristics of GaN MIS PDs with LaF<sub>3</sub> insulating layers.



**Fig. 3** Spectral responses of GaN MIS PDs with LaF<sub>3</sub> insulating layers. The inset is spectral responses of GaN MIS PDs with LaF<sub>3</sub> insulating layers at the range from 380 to 450 nm.