# Steep Subthreshold Swing of Pentacene-based OFET with Nitrogen-doped LaB<sub>6</sub> Interfacial Layer

Yasutaka Maeda, Shun-ichiro Ohmi

Tokyo Institute of Technology Department of Electrical and Electronic Engineering J2-72, 4259, Nagatsuta, Midori-ku, Yokohama, Kanagawa 226-8502, Japan Phone: +81-45-924-5473 E-mail: maeda.y.al@m.titech.ac.jp, ohmi@ee.e.titech.ac.jp

## Abstract

The subthreshold swing of pentacene-based OFET was dramatically improved by introducing nitrogen-doped LaB<sub>6</sub> (N-doped LaB<sub>6</sub>). In this paper, the thickness dependence of N-doped LaB<sub>6</sub> interfacial layer (IL) was investigated. It was found that the 2.2 nm-thick N-doped LaB<sub>6</sub> realized subthreshold swing of p-type OFET such as sub-100 mV/dec. with mobility of 0.088 cm<sup>2</sup>/(Vs).

## 1. Introduction

Organic field-effect transistors, OFETs, have attracted much attention because of their unique properties such as flexible and light weight although the mobility is worse compared to that of Si. Furthermore, some organic materials are available for spincoating, inkjet printing, and imprinting method. Pentacene is well known as p-type organic semiconductor, and its high hole mobility such as 1  $cm^2/(V \cdot s)$  was reported [1]. We have investigated pentacene-based CMOS utilizing nitrogen-doped (N-doped) LaB<sub>6</sub> interfacial layer (IL) which has low work function of 2.4 eV and oxidation immunity [2, 3]. We have demonstrated steep subtreshold swing (SS) of pentacene-based p-type OFETs with N-doped LaB<sub>6</sub> IL [3, 4]. In this paper, the thickness dependence of N-doped LaB<sub>6</sub> IL on device parameters of pentacene-based OFETs was investigated.

#### 2. Experimental Procedure

back-gate/bottom-contact The pentacene-based OFETs were fabricated with the process flow shown in Fig. 1. Heavily doped  $n^+$ -Si(100) substrate was cleaned by SPM and DHF. Then, 10 nm-thick  $SiO_2$  was formed on the substrate as gate insulator by wet oxidation. After that, N-doped LaB<sub>6</sub> IL was deposited by RF sputtering. Its sputtering time was varied from 10-30 s with RF power of 30 W and the designed thickness of interfacial layers were 2.2-2.7 nm. Then, pentacene (>99.995%, ALDRICH) film was deposited without any purification by using thermal evaporation at 100°C with deposition rate of 0.3 nm/min. Finally, Au top contact electrode and Al back gate electrode were formed by thermal evaporation (L/W =100  $\mu$ m/1000  $\mu$ m). The fabricated OFETs were evaluated by I<sub>D</sub>-V<sub>G</sub> and I<sub>D</sub>-V<sub>D</sub> measurement by Agilent 4156C, and atomic force microscopy (AFM) measurement by Cypher S, Asylum Research.

## 3. Results and Discussion

The surface morphology of pentacene films on  $SiO_2$  (w/o IL) and on 2.7 nm-thick N-doped LaB<sub>6</sub> IL is shown in Fig. 2. Huge grains were obtained in case of the pentacene deposited on N-doped LaB<sub>6</sub> IL as shown in Fig. 2(b) compared to that on SiO<sub>2</sub> (Fig. 2(a)).

Figure 3 shows  $I_D$ - $V_G$  and  $I_D$ - $V_D$  characteristics of the fabricated OFET with 2.2 nm-thick N-doped LaB<sub>6</sub> IL. As shown in Fig. 3(a), steep SS of 94 mV/dec. with mobility ( $\mu$ ) of 0.088 cm<sup>2</sup>/(Vs) was obtained. Furthermore, threshold voltage ( $V_{TH}$ ) was -2.1 V and it suggested that this device was normally-off device. It was confirmed from  $I_D$ - $V_D$  characteristics as shown in Fig. 3(b). In addition, good saturation characteristics were obtained.

Figure 4 shows the thickness dependence of N-doped  $LaB_6$  IL on device parameters. As shown in Fig. 4(a), steep SS less than 100 mV/dec. was maintained even when the N-doped  $LaB_6$  thickness was 2.7 nm although mobility was decreased by increasing IL thickness. In case of  $V_{TH}$ , it was slightly shifted with increasing IL thickness, as well as SS. Therefore, thinner N-doped  $LaB_6$  is necessary to realize steep SS with high mobility.

## 4. Conclusion

In this paper, the thickness dependence of N-doped  $LaB_6$  IL on device parameters was investigated. SS and  $V_{TH}$  were almost independent of IL thickness. However, mobility was increased with decreasing IL thickness. As a conclusion, thinner IL could provide good SS of sub-100 mV/dec. and higher mobility.

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Figure 1 Experimental procedure of OFETs fabrication.

Figure 2 Surface morphology of pentacene film on (a) SiO<sub>2</sub> and (b) 2.7 nm-thick N-doped LaB<sub>6</sub> IL.

**(b)** 

0

-0.5 V step



 $V_{G} [V]$ Figure 3 (a) I<sub>D</sub>-V<sub>G</sub> and (b) I<sub>D</sub>-V<sub>D</sub> characteristics of fabricated OFET with 2.2 nm-thick N-doped LaB<sub>6</sub> IL.



Figure 4 Thickness dependence of IL thickness on device parameters. (a) SS, and (b) mobility and V<sub>TH</sub>.