# Voltage-Control Spintronics Memory (VoCSM) having a potential of high write-efficiency

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Abstract— We designed a voltage-control spintronics memory unit-cell, VoCSM, with high write-efficiency to prove a potential to reduce writing energy per bit. By optimizing a self-aligned spin-Hall structure, the cell has the critical switching current ( $I_c$ ) of 200 µA at 20 nsec for an MTJ size of 50×150 nm<sup>2</sup>. The value is comparable to that for matured STT-MRAM with the similar dimension. By applying a voltage to the MTJ, Ic was modulated due to the voltage-controlled magnetic anisotropy (VCMA) effect and the Ic reduction was 50 µA at -0.8 V. It is concluded that using both the spin Hall effect and the VCMA effect, the VoCSM has a potential of high write-efficiency.

### I. INTRODUCTION

In order to reduce energy consumption of memory hierarchy, several non-volatile memories have been developed. However all of the candidates consume more energy in active modes than save in stand-by modes for busy mobile applications. This is a historical dilemma that all the candidates have not solved.

Large write-charge,  $Q_w=I_w \times t_p$ , is the cause of the large energy consumption and should be reduced for a given  $V_{dd}$ . Here,  $I_w$ ,  $t_p$ , and  $V_{dd}$  are write-current, write pulse width, and supply voltage, respectively [1].

Voltage-control spintronics memories (VoCSM) have been proposed to solve the dilemma and demonstrated the potentials for both high-density and high-speed applications [2, 3].

In this paper, the VoCSM unit-cell with high write-efficiency was designed, fabricated, and tested to prove and reveal a potential to reduce writing energy per bit.

#### II. HIGH WRITE-EFFICIENCY STRUCTURE DESIGN

The critical switching current in the absence of thermal fluctuations  $(I_{co})$  is expressed by the equation:

$$I_{c0} \approx \frac{4e}{\hbar} \frac{\alpha_{eff}}{\theta_{SH}} \Delta E_{sw} \frac{t_N w_N}{AR \cdot w_f^2} \qquad (1)$$

Here, e,  $\alpha_{eff}$ ,  $\hbar$ ,  $\theta_{SH}$ ,  $\Delta E_{SW}$ ,  $t_N$ ,  $w_N$ ,  $w_f$  and AR are electron charge, effective damping constant, Planck's constant divided by  $2\pi$ , spin Hall angle,

the free energy of the storage layer, the spin-Hall electrode thickness, the spin-Hall electrode width, the storage layer width, the aspect ratio of the storage layer.

First, in order to make the write-efficiency high, i.e. to make  $I_{c0}$  small, the spin-Hall electrode width  $(w_N)$  should be as small as possible. To do so, the self-aligned spin-Hall electrode shown in Fig.1 was applied [4].

Then, *Ico* becomes

$$I_{c0} \approx \frac{4e}{\hbar} \frac{\alpha_{eff}}{\theta_{SH}} \Delta E_{sw} \frac{t_N}{w_f} \qquad (2)$$

Second, in order to further enhance the efficiency,  $\Delta E_{sw}$  was made smaller while the retention energy was not reduced.

To do so, perpendicular surface anisotropy was introduced. In this case,  $I_{c0}$  becomes

$$I_{c0} \approx \frac{4e}{\hbar} \frac{\alpha_{eff}}{\theta_{SH}} \Delta E_{sw}^{*} \frac{t_N}{w_f} \qquad (3)$$

with

$$\Delta E_{sw}^{*} = \Delta E_{sw} - \Delta E_{sp} \qquad (4)$$

Here,  $\Delta E_{sw}$  is the demagnetization energy and  $\Delta E_{sp}$  is the perpendicular surface anisotropy energy. And for the MTJ size of 50×150 nm<sup>2</sup>, the designed values are 1740  $k_BT$  and 1410  $k_BT$  which are modulated by applying the voltage to a MTJ element, respectively.



Fig. 1 A schematic drawing of VoCSM unite-cell, which has a MTJ element with a self-aligned spin-Hall electrode

## III. PROPERTIES OF MTJ

In this study, MTJs with in-plane anisotropy are used for demonstrations. The MTJ stack used is Ta (5 nm)/ IrMn (8 nm)/ CoFe (1.8 nm)/ Ru (0.9 nm)/ CoFeB (1.8 nm)/ MgO (1.7 nm)/ CoFeB (1.2 nm). The spin-Hall electrode of Ta (10 nm) was sputter-deposited on a thermally-oxidized Si wafer. The MTJ stack was sputter-deposited on the electrode and was annealed at 300 degree C for 1 hour to pin the magnetization of CoFe. Then, the stack and the electrode were ion-milled to form a MTJ element with the short-axis widths 30-60 nm and the aspect ratios 1.2-12. And its spin-Hall electrode width was almost equal to the long-axis width of the MTJ element. The cross-sectional TEM image along a long-axis direction with its schematic drawing is shown in Fig.2.



Fig. 2 A cross-sectional TEM image (a) and

the schematic drawing (b) of the MTJ element and its electrodes.

The properties of the MTJ film are the tunnel magnetoresistance (TMR) ratio of 174%, the resistance area product (RA) of 1 k $\Omega\mu$ m<sup>2</sup> and the saturation magnetization (Ms) of the storage layer of 1550 emu/cm<sup>3</sup>.

The VCMA coefficient was about 77 fJ/{(V/m)  $m^2$ } and the spin Hall angle ( $\theta_{SH}$ ) was estimated to be about -0.09--0.13 by the spin Hall magnetoresistance (SMR) measurement.

#### IV. RESULTS AND DISCUSSION

Fig.3 shows the critical switching current ( $I_c$ ) modulation by the voltage ( $V_{\text{MTJ}}$ ) applied to the MTJ element.  $I_c$  decreased as  $V_{\text{MTJ}}$  decreased.  $I_c$  of about 350 µA was obtained at  $V_{\text{MTJ}}=0$  V and about 270 µA at  $V_{\text{MTJ}}=-0.8$  V.



Fig. 3 The critical switching current ( $I_c$ ) as a function of  $V_{\text{MTJ}}$ .

Fig.4 shows  $I_c$  without  $V_{\text{MTJ}}$  for a writing pulse width of 20 ns as a function of the MTJ area. We find an intrinsic scalability.  $I_c$  decreased as the MTJ size became smaller, and was 200  $\mu$ A for a MTJ size of 7600 nm<sup>2</sup>. In the previous study [4],  $I_c$  of 330  $\mu$ A was reported for a MTJ size of 12600 nm<sup>2</sup>. By making the MTJ size and its spin-Hall electrode width smaller,  $I_c$  was decreased. The value is comparable to that for STT-writing with the similar dimension.



Fig. 4 MTJ area dependence of the critical switching current ( $I_{c}$ ) without VCMA. The measured current pulse width was 20 ns. The  $I_{c}$  was 200 µA for a MTJ size of 7600 nm<sup>2</sup>.

#### V. CONCLUSION

VoCSM unit-cell with high write-efficiency was designed and fabricated. Tested results showed  $I_c$ of 200 µA at 20 nsec. The value is comparable to that for matured STT-MRAM with the similar dimension.  $I_c$  decreased due to the voltage-controlled magnetic anisotropy (VCMA) effect and  $I_c$  reduction was 50 µA at -0.8 V. It was concluded that by applying both the spin Hall effect and the VCMA effect, the VoCSM had a potential of high write-efficiency.

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