# High pH sensitivity and low concentration detection of urea/H<sub>2</sub>O<sub>2</sub> by using IrO<sub>x</sub>/HfO<sub>x</sub> membrane in electrolyte-insulator-semiconductor structure

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## Abstract

Iridium-oxide  $(IrO_x)$  on hafnium oxide  $(HfO_x)$  membrane in electrolyte-insulator-semiconductor (EIS) structure with high pH sensitivity of 72 mV/pH, low concentration of 1 nM urea and 0.5 pM H<sub>2</sub>O<sub>2</sub> has been reported for the first time. Due to porous  $IrO_x$  and catalytic activity of both  $IrO_x$  and  $HfO_x$  membranes, a high pH sensitivity is obtained. In contact of H<sub>2</sub>O<sub>2</sub>, the  $Ir^0$  changes to  $Ir^{4+}$  and  $Hf^{2+}$  changes to  $Hf^{4+}$  states, which are confirmed by X-ray photo-electron spectroscopy.

### 1. Introduction

First ion-sensitive field effect transistor (ISFET) with SiO<sub>2</sub> insulator for bio-chemical application was proposed by Bergveld in 1970 [1]. In present, the detection of ions and molecules in a bio-chemical environment plays an important role in chemical science and biotechnological application. In this article, we propose the EIS structure due to its some advantages like simple structure, label-free detection, fast pH response time, easy fabrication process and low cost [2]. Among various types of reported high- $\kappa$  oxide materials [3-5], IrO<sub>x</sub> on HfO<sub>x</sub> is one of the most reliable metal-oxide materials to perform good sensing characteristics. The sensor performs high sensitivity as well as low concentration (0.5 pM) detection of H<sub>2</sub>O<sub>2</sub> and 1 nM urea to identify some disease in analogy with acidity, kidney malfunction, indigestion and ulcers of human body in future.

## 2. Device fabrication

A 4" p-type Si (100) wafer was cleaned by standard Radio Corporation of America (RCA) process to remove the native oxide from the surface. Then 40 nm-thick  $SiO_2$  layer was grown on Si wafer by dry oxidation process. Then 2 nmthick HfO<sub>x</sub> film was deposited on SiO<sub>2</sub> layer by using RF. sputtering process. Then 300 nm-thick Al was deposited as a backside contact of Si wafer by thermal evaporation. A sensing area of 3.24 mm<sup>2</sup> was defined by negative photo-resist (PR) SU8 using the photolithography process and fabricated on copper (Cu) printed circuit board (PCB) using Ag.

## 3. Results and discussions

Fig. 1 shows X-ray photo-electron spectroscopy (XPS) characteristics of Hf4 $f_{7/2}$  ( $4f_{5/2}$ ) at 16.8 eV (18.4 eV), which represents the hafnium in the HfO<sub>x</sub> film formed a mixed valence of Hf<sup>2+</sup> and Hf<sup>4+</sup> The peak binding energy (BE) at 17.6 eV (19.3 eV) and 16.2 eV (17.9 eV) corresponds to Hf<sup>4+</sup> from HfO<sub>2</sub> and Hf<sup>2+</sup> from HfO [6]. In Fig. 2, the O1s spectrum has the peak energy at 530.6, 532.2 and 533.6 eV. [7]. Fig.3 shows the BE peak line of Ir4 $f_{7/2}$  ( $4f_{5/2}$ ) at 61.1 eV (64.1 eV) and 62.1 eV (65.1 eV) corresponds to metal Ir and IrO<sub>2</sub> (Ir<sup>4+</sup>) respectively [8]. The C-V characteristics of HfO<sub>x</sub>

(Fig. 4) and  $IrO_x$  (Fig. 5) sensor is investigated from pH 2-10 at an optimized frequency 100 Hz. Fig. 6 shows the sensitivity and linearity comparison in between SiO<sub>2</sub>, HfO<sub>x</sub> and IrO<sub>x</sub> membranes. The HfO<sub>x</sub> sensor shows improved sensitivity (51 mV/pH) as well as good linearity (99.8%) than bare SiO<sub>2</sub> (35mV/pH and 94.1 %), whereas IrO<sub>x</sub> membranes show the super-Nernstian response (72 mV/pH) and good linearity (99.9%) because of its porosity nature. The  $HfO_x$  sensor shows acceptable drift of 3.37 mV/hr (Fig. 7) as well as lower hysteresis of approximately 8 mV (Fig. 8). Fig. 9 indicates the reference voltage (V<sub>fb</sub>) shift with different concentration of urea. During this measurement, we use 5 U urease enzyme to hydrolyze urea into ammonium  $(NH_4^+)$ , CO<sub>2</sub> and OH<sup>-</sup> ions. These OH<sup>-</sup> ions increase the pH value of the electrolyte solutions; as a result the V<sub>th</sub> increases [9]. The limit of detection is 1 nM in a linear range of 10-500 nM. Fig. 10 shows the C-V characteristics of  $HfO_x$  sensor with and without  $H_2O_2$ . Time response behavior [Fig. 11] represents the reversible properties of the device. Fig. 12 shows the calibration curve  $HfO_x$  and  $IrO_x/HfO_x$  membranes with different concentration of H<sub>2</sub>O<sub>2</sub>. The V<sub>fb</sub> gradually increases with increasing the H<sub>2</sub>O<sub>2</sub> concentration due to increase of the oxidation state from Hf<sup>0</sup> to Hf<sup>4+</sup> as well as the work function increases from 3.9 to 4.3 eV also electron affinity increases from 0.114 to 2 eV [10-11]. The limit of detection is 10 pM of  $HfO_x$  and 500 fM of  $IrO_x$  membrane. The reason to sense  $H_2O_2$  is due to  $Ir^0$  changing to  $Ir^{4+}$  and  $Hf^{2+}$  changing to  $Hf^{4+}$  oxidation states. On the other hand, pure SiO2 membrane does not sense H<sub>2</sub>O<sub>2</sub>. Therefore, the catalytic activity of porous Ir on HfO<sub>x</sub> membrane plays a role to sense H<sub>2</sub>O<sub>2</sub>. This sensor can be reused because of reversible properties.

#### 4. Conclusions

The  $IrO_x/HfO_x/SiO_2/p$ -Si EIS structure has shown high pH sensitivity of 72 mV/pH, 1 nM urea and 0.5 pM H<sub>2</sub>O<sub>2</sub> detection. This novel sensor is useful for health care unit in future due to its high potential sensing performance. In future, this can detect prostate/breast cancer biomarker.

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#### References

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Fig. 1 XPS characteristic peaks of Hf4f state from HfO<sub>x</sub> membrane on SiO<sub>2</sub>/p-Si substrate with Hf<sup>2+</sup> and Hf<sup>4+</sup> states.



Fig. 5 C-V characteristics of 2 nm-thick  $HfO_x$  (Ar:O<sub>2</sub>=20:5) membrane in EIS structure from pH 2-10.



Fig. 7 Drift characteristics of  $SiO_2$  and  $HfO_x$  stacked EIS sensor in pH 7 for 8 hours. Drift of  $IrO_x$  membrane is less than 5 mV.



Fig. 10 C-V characteristic with PBS buffer and 10 pM  $H_2O_2$  concentration at 5 mL PBS (pH 7) solution. Inset fig. shows the shift of  $H_2O_2$  with respect to buffer solution.



Fig. 2 XPS spectra of O1s from  $HfO_x$  membrane on SiO<sub>2</sub>/p-Si substrate.



Fig. 4 C-V characteristics of 2 nm-thick  $IrO_x$  membranes in EIS structure from pH 2-10.



Fig. 8 Hysteresis characteristics of  $SiO_2$ and  $HfO_x$  based EIS sensor of 10 cycles through pH 8-6-8-10-8 loop.



Fig. 11 Time response behavior of  $HfO_x$  based sensor in 10 pM  $H_2O_2$  concentration at 5 mL PBS (pH 7) solution.



Fig. 3 *Ir4f* spectra from  $IrO_x$  membrane on SiO<sub>2</sub>/p-Si substrate with  $Ir^0$  and  $Ir^{4+}$  oxidation states.



Fig. 6 Comparison of sensitivity and linearity behaviors in between  $SiO_2$ ,  $IrO_x$ , and  $HfO_x$  membranes.



Fig. 9 Urea sensing with low concentration of 1 nM by using  $HfO_x$  membrane with different concentration of urea at 5 mL Tris buffer (pH7.4) solution.



Fig. 12 V<sub>fb</sub> shift with different  $H_2O_2$  concentration of SiO<sub>2</sub>, HfO<sub>x</sub> and IrO<sub>x</sub> membrane at 5 mL PBS (pH 7) solution (a = intercept, b = slope value).