# Electrical characteristic of La<sub>2</sub>O<sub>3</sub>/Si MOSFETs with ferroelectric-type hysteresis

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## Abstract

Physical origin of hysteresis and reduction in sub-threshold swing (S.S.) of  $La_2O_3/Si$  MOSFETs is examined. Hysteresis of MOS C-V curves disappears at low temperature, while that of MIM P-V curves remains. In MOSFETs, apparent S.S. improvement with longer measurement time and the monotonic increase in drain current (I<sub>d</sub>) of MOSFETs over 10<sup>3</sup> sec or longer are observed. Faster response time of I<sub>d</sub> increase and apparent S.S. improvement are also found at higher temperature. These results strongly suggest that drift of any mobile ions is responsible for the observed hysteresis and S.S. reduction, rather that ferroelectricity of  $La_2O_3$ . 1. Introduction

MOSFETs with ferroelectric gate insulators have a strong interest as future lower power logic devices because of the proposal of the concept of the negative capacitance MOSFET [1] and the recent finding of HfO<sub>2</sub>-based ferroelectrics [2]. We have recently found that  $La_2O_3/InGaAs$ MOSFETs have ferroelectric-type hysteresis and the subthreshold slope (S.S.) lower than the lower limit of conventional MOSFETs at low temperatures [3, 4]. So far, there has been no report on the ferroelectricity of  $La_2O_3$ . However, another interpretation of this hysteresis can be ion drift, as shown in Fig.1. The discrimination of these two origins is important to understand the physical mechanism of the operation of MOSFETs with ferroelectric-type hysteresis.

Thus, in this study, we experimentally examine the physical origin of the ferroelectric-like hysteresis and the impact on the electrical properties of  $La_2O_3/Si$  MOS capacitors and MOSFETs through the temperature and time dependencies.

## 2. Device fabrication

Fig. 2 shows the fabrication process flow of Al/La<sub>2</sub>O<sub>3</sub>/Si MOS and TiN/La<sub>2</sub>O<sub>3</sub>/MIM capacitors. Here, La<sub>2</sub>O<sub>3</sub> films were deposited at 150 °C by ALD using La(<sup>i</sup>PrCp)<sub>3</sub> and H<sub>2</sub>O. The thickness of La<sub>2</sub>O<sub>3</sub> was varied among 15, 10 and 6 nm for the MIS capacitors, while 16 nm for the MIM capacitors. Fig. 3 also shows the fabrication process of TiN/La<sub>2</sub>O<sub>3</sub>/Si n-MOSFETs. The 15-nm-thick La<sub>2</sub>O<sub>3</sub> film was used here.

### **3.** Experimental results

Fig. 4 shows the C-V characteristics of the  $La_2O_3/Si$  MOS capacitors with different  $La_2O_3$  thickness. Ferroelectric-type hysteresis can be observed, regardless of the  $La_2O_3$  thickness, which is consistent with  $La_2O_3/InGaAs$  MOS capacitors [3, 4]. Fig. 5(a) and (b) show the P-V curves of TiN/La<sub>2</sub>O<sub>3</sub>/TiN capacitors with changing the maximum scan voltage and frequency, respectively, at room temperature. While hysteresis typical to ferroelectrics is confirmed, the strong frequency dependence suggests the slow response, which can be different from the properties of conventional ferroelectric materials. Here, when mobile ions with thermal activated drift properties cause the ferroelectric-type hyste-

resis, hysteresis must disappear at low temperature. Fig. 6(a) and (b) show the C-V curves of the MOS capacitors at 293 and 190 K. It is observed that the hysteresis almost disappears at low temperature. On the other hand, the hysteresis of MIM ones still remains at 150 K, as shown in Fig. 7. As a result, it is difficult to fully identify the origin of hysteresis only from the observations of the MIS and MIM capacitors.

Thus, we quantitatively evaluate the electrical characteristics of La<sub>2</sub>O<sub>3</sub>/Si MOSFETs. Fig. 8(a) and (b) shows the I<sub>d</sub>-V<sub>g</sub> curves and the resulting S.S.-I<sub>d</sub> characteristics, respectively, with changing the V<sub>g</sub> scan speed. The I<sub>d</sub>-V<sub>g</sub> curves show ferroelectric-type hysteresis. It is found that S.S. becomes smaller by taking longer measurement time. This result can be explaining by slow negative shift of V<sub>th</sub> during the I<sub>d</sub> measurement after applying a given V<sub>g</sub>. In order to evaluate such slow response of voltage shift, the time dependence of I<sub>d</sub> is measured as a parameter of V<sub>g</sub>, as shown in Fig. 9. Fig. 10 also shows the effective V<sub>th</sub> shift, calculated from Fig. 9, as a function of time. It is found that I<sub>d</sub> and  $\Delta V_{th}$  keep increasing with time over 10<sup>3</sup> sec or longer, which is not expected for ferroelectric polarization. As a result, responsibility of mobile ion drift is strongly suggested.

In order to further discriminate the effects of ferroelectricity and ion drift, the MOSFET characteristics at high temperature are evaluated. Fig. 11 shows the  $I_d$ -V<sub>g</sub> curves at 293, 318 and 368 K. The hysteresis is the largest at 318 K. Fig. 12 summarizes the measurement temperature dependence of hysteresis and the minimum S.S. It is found in a temperature range of 300 to 340 K that the apparent S.S. decreases and the hysteresis increases with increasing temperature. In particular, these S.S. values are lower than the MOSFET lower limit. These facts are explainable not by the ferroelectric nature, but by ion drift. Fig. 13 shows the time dependence of I<sub>d</sub> at high temperatures. The faster response time of I<sub>d</sub> increase with increasing T is observed, which is another evidence of ion drift. The thermal activation energy of this ion drift, estimated from the response time of I<sub>d</sub> (Fig. 14), is around 1.6 eV, which is comparable to drift of  $K^+$  in  $SiO_2$  (1.04±0.10 eV [5]) and H<sup>+</sup> in SiO<sub>2</sub> (0.8 eV [6])

#### 4. Conclusions

Ferroelectric-type hysteresis and apparent improvement of S.S. in  $La_2O_3/Si$  MOSFETs can be attributed to drift of any mobile ions, rather that ferroelectricity of  $La_2O_3$ , judging from the time and temperature dependence.

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