# Crystallographic, optical, and electronic properties of Cu(In,Ga)Se<sub>2</sub> and Cu-deficient phases, Cu(In,Ga)<sub>3</sub>Se<sub>5</sub> and Cu(In,Ga)<sub>5</sub>Se<sub>8</sub> in Cu<sub>2</sub>Se<sub>-</sub>(In,Ga)<sub>2</sub>Se<sub>3</sub> pseudo-binary System

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## Abstract

We obtained single-phase  $Cu(In_{1-x}Ga_x)Se_2$  ( $0.0 \le x \le 1.0$ ) solid solution samples with chalcopyrite-type structure, and  $Cu(In_{1-x}Ga_x)_3Se_5$  ( $0.0 \le x \le 0.8$ ) and  $Cu(In_{1-x}Ga_x)_5Se_8$ ( $0.5 \le x \le 1.0$ ) samples with stannite-type structure. Their energy levels of the valence band maximum (VBM) were measured by photoemission yield spectroscopy (PYS). The VBM levels of the  $Cu(In_{1-x}Ga_x)Se_2$ ,  $Cu(In_{1-x}Ga_x)_3Se_5$  and  $Cu(In_{1-x}Ga_x)_5Se_8$  solid solution systems did not change significantly with Ga content, x. The energy levels of the VBM of the  $Cu(In,Ga)_3Se_5$  and  $Cu(In,Ga)_5Se_8$  systems were deeper than that of  $Cu(In,Ga)Se_2$  system. The energy levels of the conduction band minimum (CBM) of the  $Cu(In_{1-x}Ga_x)Se_2$ ,  $Cu(In_{1-x}Ga_x)_3Se_5$  and  $Cu(In_{1-x}Ga_x)_5Se_8$  systems increased with the Ga content.

### 1. Introduction

Recently, we reported the crystallographic and optical properties of CuInSe<sub>2</sub>, CuIn<sub>3</sub>Se<sub>5</sub>, and CuIn<sub>5</sub>Se<sub>8</sub> phases in the Cu<sub>2</sub>Se-In<sub>2</sub>Se<sub>3</sub> system [1, 2]. The band-gap energies of Cu-poor Cu-In-Se samples, i.e., CuIn<sub>3</sub>Se<sub>5</sub> (1.17 eV) and CuIn<sub>5</sub>Se<sub>8</sub> (1.22-1.24 eV), were wider than that of chalcopyrite-type CuInSe<sub>2</sub> (0.99 eV). The valence band maximum (VBM) level of the Cu-poor Cu-In-Se samples significantly decreased with decreasing Cu/In ratio. In order to fabricate high efficiency CIGSe solar cells, we should control the band alignment of CdS/Cu(In,Ga)<sub>3</sub>Se<sub>5</sub>/Cu(In,Ga)Se<sub>2</sub> interface in the CIGSe solar cells [3]. However, the existence regions, optical properties and electronic structures of Cu(In,Ga)Se<sub>2</sub>, Cu(In,Ga)<sub>3</sub>Se<sub>5</sub> and Cu(In,Ga)<sub>5</sub>Se<sub>8</sub> solid solution systems are still under discussion. The objective of this research is to clarify the crystallographic and optical properties, and band diagrams of Cu-deficient compounds, Cu(In,Ga)<sub>3</sub>Se<sub>5</sub> and Cu(In,Ga)<sub>5</sub>Se<sub>8</sub> and to compare the obtained results with those of Cu(In,Ga)Se<sub>2</sub>.

## 2. Experimental Procedures

We synthesized Cu(In,Ga)Se<sub>2</sub> and Cu-deficient Cu(In,Ga)<sub>3</sub>Se<sub>5</sub> and Cu(In,Ga)<sub>5</sub>Se<sub>8</sub> samples (x=0.0, 0.1, 0.2, 0.3, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9, 1.0). Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub>, Cu(In<sub>1-x</sub>Ga<sub>x</sub>)<sub>3</sub>Se<sub>5</sub> and Cu(In<sub>1-x</sub>Ga<sub>x</sub>)<sub>5</sub>Se<sub>8</sub> powder samples with  $0.0 \le x \le 1.0$  were prepared by mixing the elemental Cu, In, Ga, and Se powders and sequential heating at 550 °C. The phases in the powders were identified by X-ray powder diffraction (XRD). The band-gap energies of the Cu-poor samples were determined from the diffuse reflec-

tance spectra of the ultraviolet-visible-near infrared spectroscopy. To understand the band diagram of the ZnO/CdS/CIGSe system, the ionization energies were measured by photoemission yield spectroscopy (PYS). Then, we determined the energy positions of the VBM and CBM of the Cu(In,Ga)Se<sub>2</sub>, Cu(In,Ga)<sub>3</sub>Se<sub>5</sub> and Cu(In,Ga)<sub>5</sub>Se<sub>8</sub> samples from the vacuum level. Then, we discuss band alignment of ZnO/CdS/Cu(In,Ga)Se<sub>2</sub> solar cells with and without insertion of Cu-poor Cu(In,Ga)<sub>3</sub>Se<sub>5</sub> layer.

### 3. Results and discussion

### 3.1 Crystal phases of (1-y)Cu<sub>2</sub>Se-y(In<sub>1-x</sub>Ga<sub>x</sub>)<sub>2</sub>Se<sub>3</sub> samples in the Cu<sub>2</sub>Se-In<sub>2</sub>Se<sub>3</sub>-Ga<sub>2</sub>Se<sub>3</sub> pseudo-ternary system

The phases in the  $(1-y)Cu_2Se-y(In_{1-x}Ga_x)_2Se_3$  samples in Cu<sub>2</sub>Se-In<sub>2</sub>Se<sub>3</sub>-Ga<sub>2</sub>Se<sub>3</sub> pseudo-ternary system were identified by the XRD analysis. In our previous work [1, 2], we reported the crystal structures of CuInSe<sub>2</sub>, CuIn<sub>3</sub>Se<sub>5</sub>, and CuIn<sub>5</sub>Se<sub>8</sub> phases in the Cu-poor side of (1-y)Cu<sub>2</sub>Se-yIn<sub>2</sub>Se<sub>3</sub>  $(0.5 \le y \le 1.0)$  pseudo-binary system. The tie line of the  $(1-y)Cu_2Se-y(In_{1-x}Ga_x)_2Se_3$  samples with x=0.0 and 0.5 < y  $\leq$  1.0 in Fig. 1 corresponds to our previous reported (1-y)Cu<sub>2</sub>Se-yIn<sub>2</sub>Se<sub>3</sub> system. As a result, we concluded that the crystal structure of the (1-y)Cu<sub>2</sub>Se-yIn<sub>2</sub>Se<sub>3</sub> sample changed from a chalcopyrite-type  $\alpha$ -phase (y=0.5 and y=0.55) to a stannite-type  $\beta$ -phase (0.60  $\leq$  y  $\leq$  0.75) with increasing the content of  $In_2Se_3$ , y. The samples with  $0.80 \leq$  $y \le 0.95$  were a mixed phase of the tetragonal  $\beta$ -phase and hexagonal  $\gamma$ -phase. Our experimental results were in good agreement with the previously reported stable phases in the Cu<sub>2</sub>Se–In<sub>2</sub>Se<sub>3</sub> pseudo-binary phase diagram [4].

In the reported phase diagram of the Cu<sub>2</sub>Se-Ga<sub>2</sub>Se<sub>3</sub> system [5], hexagonal  $\gamma$ -phase does not exist, but there is a wide





region of stannite-type  $\beta$ -phase (y=0.72-0.86) in the Cu-poor side of CuGaSe<sub>2</sub>. In present study, the crystal structure of the (1-y)Cu<sub>2</sub>Se-yGa<sub>2</sub>Se<sub>3</sub> sample changed from a chalcopyrite-type (0.50  $\leq$  y  $\leq$  0.60) to a stannite-type (0.75  $\leq$  y  $\leq$  0.85) with increasing the content of Ga<sub>2</sub>Se<sub>3</sub>, y. The samples with 0.65  $\leq$  y  $\leq$  0.70 were a mixture of the tetragonal chalcopyrite-type  $\alpha$ -phase and tetragonal stannite-type  $\beta$ -phase. We did not observe a hexagonal  $\gamma$ -phase in the (1-y)Cu<sub>2</sub>Se-yGa<sub>2</sub>Se<sub>3</sub> system.

For the  $(1-y)Cu_2Se-y(In_{1-x}Ga_x)_2Se_3$  samples, we observe that the single-phase region of the chalcopyrite-type  $Cu(In_{1-x}Ga_x)Se_2$  solid solution ( $\alpha$ -phase) increases with increasing Ga\_2Se\_3 content, x. Further, the single-phase region of stannite-type  $\beta$ -phase is also widened by replacement of In by Ga in the  $(1-y)Cu_2Se-y(In_{1-x}Ga_x)_2Se_3$  samples (with increasing Ga\_2Se\_3 content, x). Hexagonal  $\gamma$ -phase is not observed in a high Ga\_2Se\_3 concentration (x > 0.5).

# 3.2 Band gap energies of Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub>,

### Cu(In1-xGax)3Se5 and Cu(In1-xGax)5Se8 systems

The band-gap energies ( $E_g$ s) of the Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub> (a), Cu(In<sub>1-x</sub>Ga<sub>x</sub>)<sub>3</sub>Se<sub>5</sub> (b) and Cu(In<sub>1-x</sub>Ga<sub>x</sub>)<sub>5</sub>Se<sub>8</sub> (c) samples with  $0.0 \le x \le 1.0$  were estimated from the  $[F(R)hv]^2$  vs. hv plot of the reflectance spectra. The  $E_g$  of CuInSe<sub>2</sub> (x = 0.0) in the tetragonal chalcopyrite phase is 0.99 eV. The  $E_g$  of the Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub> solid solution linearly increased from 0.99 eV of CuInSe<sub>2</sub> (x=0.0) to 1.65 eV of CuGaSe<sub>2</sub> (x=1.0) with increasing Ga content, x.

The  $E_g$  of 1.19 eV for CuIn<sub>3</sub>Se<sub>5</sub> (x=0.0, y=0.75) with the tetragonal stannite structure is larger than that of chalcopyrite-type CuInSe<sub>2</sub> (0.99 eV) (x=0.0, y=0.50). The  $E_g$  of the Cu(In<sub>1-x</sub>Ga<sub>x</sub>)<sub>3</sub>Se<sub>5</sub> solid solution linearly increased from 1.19 eV of CuIn<sub>3</sub>Se<sub>5</sub> (x = 0.0) to 1.65 eV of CuGa<sub>3</sub>Se<sub>5</sub> (x=1.0) with increasing Ga content, x. The  $E_g$  of the Cu(In,Ga)<sub>5</sub>Se<sub>8</sub> solid solution linearly increases from 1.25 eV of CuIn<sub>5</sub>Se<sub>8</sub> (x=0.0) to 1.91 eV of CuGa<sub>5</sub>Se<sub>8</sub> (x=1.0) with increasing Ga content, x.

### 3.3 Band diagrams of Cu(In1-xGax)Se2, Cu(In1-xGax)3Se5 and Cu(In1-xGax)5Se8 systems

Figure 2 (a) shows the band alignment of  $ZnO/CdS/Cu(In_{0.5}Ga_{0.5})Se_2$  structure. For CIGSe solar cells, excellent performance can be obtained when the CBM of

window layer is higher by 0-0.4eV (spike-type) than that of CIGSe. Therefore, if a high-Ga Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub> with e.g. x=0.5 is applied to an absorber layer of a CIGSe solar cell, the conduction band position of Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)Se<sub>2</sub> is higher than that of CdS (-4.1 eV) buffer layer. The conduction band offset at the interface between CIGSe absorber and CdS buffer layers is negative. Unfavorable cliff-type conduction band offset will be formed for higher Ga content of Cu(In<sub>1-x</sub>Ga<sub>x</sub>)Se<sub>2</sub> absorber layer.

Then, we discuss the case of insertion of Cu-deficient layer of stannite-type  $Cu(In_{0.5}Ga_{0.5})_3Se_5$ between Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)Se<sub>2</sub> absorber layer and CdS buffer layer in the CIGSe solar cell. Figure 2 (b) shows the band alignment of  $ZnO/CdS/Cu(In_{0.5}Ga_{0.5})_3Se_5/Cu(In_{0.5}Ga_{0.5})Se_2$  structure. As shown in Fig. 2, the band-gap energy of Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)<sub>3</sub>Se<sub>5</sub> increases, and the VBM becomes deeper compared with the  $Cu(In_{0.5}Ga_{0.5})Se_2$ . Therefore, positive valence band offset at interface between the Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)<sub>3</sub>Se<sub>5</sub> and Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)Se<sub>2</sub> layers will be formed. The inserted Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)<sub>3</sub>Se<sub>5</sub> layer works as a hole blocking layer because the VBM of Cu deficient stannite-type Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)<sub>3</sub>Se<sub>5</sub> is deeper than that of chalcopyrite-type  $Cu(In_{0.5}Ga_{0.5})Se_2$ 

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Fig. 2 Band alignment of ZnO/CdS/Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)Se<sub>2</sub> structure with and without insertion of Cu-poor Cu(In<sub>0.5</sub>Ga<sub>0.5</sub>)<sub>3</sub>Se<sub>5</sub> layer.