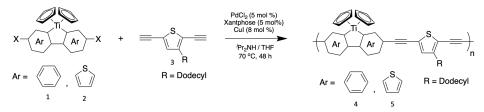
Synthesis of π -Conjugated Organometallic Polymers Containing Fused Titanacycle and Thiophene Units

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 π -Conjugated polymers possessing heteroles of transition metals would be potentially attractive materials for optoelectronic applications on the basis of the d-electrons of the We been transition metals. have working on the synthesis of titanacyclopentadiene-containing polymers by the reaction of aromatic divnes and a low-valent titanium complex, which serve as useful synthetic precursors for π -conjugated polymers containing heteroatoms.¹ Based on the advantages of fused heterole systems, we have also reported the synthesis of π -conjugated polymers containing titanafluorene² and dithienotitanacyclopentadiene moieties.³ Herein we describe the synthesis of polymers containing both thiophene and fused titanacycles so as to obtain polymers with advanced optoelectronic performances.

As monomers for the polycondensation processes, a 4,4'-dibromotitanafluorene derivative (1) was prepared by the lithiation of 4,4'-dibromo-2,2'-diiodobiphenyl using *n*-BuLi followed by the reaction with titanocene dichloride, while 5,5'-diido-bithiophene (2) was prepared by the reaction of dithienotitanacyclopentadiene with *N*-iodosuccinimide. The arylene dihalides possessing titanacycle moieties thus obtained (1 and 2) were subjected to the Sonogashira-Hagihara polycondensation using 3-dodecyl-2,5-diethynylthiophene (3) in the presence of a palladium catalyst to produce the corresponding polymers (4 and 5). Unique optical and electronic properties of the resulting polymers will also be described.



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