

# Fabrication of fluorine-ion conducting LaF<sub>3</sub> epitaxial thin films assisted by CF<sub>4</sub> reactive gas

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**[Introduction]** Metal fluorides (e.g., MgF<sub>2</sub>, LaF<sub>3</sub>) exhibit unique properties ranging from high broadband optical transmittance [1] to high F-ion conduction.[2] These properties open up novel optoelectronic and electrochemical applications. For the understanding of the intrinsic properties of metal fluorides, it is essential to fabricate high-quality epitaxial thin films. For the fabrication of metal fluoride thin films using magnetron sputtering, reactive gases such as CF<sub>4</sub> and SF<sub>6</sub> are commonly used to compensate many fluorine deficiencies [3]. In these cases, the impurities from the reactive gases are inevitable [3], deteriorating the intrinsic physical properties. Here, we show the fabrication of F-ion conducting LaF<sub>3</sub> epitaxial thin films using CF<sub>4</sub> gas as a model case. We found that the addition of H<sub>2</sub> to CF<sub>4</sub> during the sputtering successfully suppress the incorporation of carbon impurities into LaF<sub>3</sub> thin films.

**[Experiment]** LaF<sub>3</sub> thin films with a thickness of 90 nm were deposited on CaF<sub>2</sub>(111) substrates using reactive magnetron sputtering. A LaF<sub>3</sub> sintered disk (diameter: 2 inches) was used as a target, and a mixture of Ar, CF<sub>4</sub>, and Ar(96%)-H<sub>2</sub>(4%) premixed gases was introduced to the chamber at a total pressure of 1.0 Pa. The radio-frequency power supply was maintained at 100 W. Substrate temperature and deposition time were set as 600°C and 30 min, respectively. The structural and optical properties were characterized using X-ray diffraction (XRD) and spectrophotometry, respectively.

**[Results & Discussion]** Figure shows XRD patterns of thin films grown on CaF<sub>2</sub>(111) substrates at 600°C with different ratios of Ar: H<sub>2</sub>:CF<sub>4</sub>. With only Ar gas, only the signals from La<sub>2</sub>O<sub>3</sub> were obtained (black), possibly due to extreme fluorine deficiencies at the LaF<sub>3</sub> target surface during sputtering. Next, a mixture of Ar and CF<sub>4</sub> (1:1) gases was used for the fluorination. As a result, we obtained LaF<sub>3</sub> thin films (blue). However, the color of the film is gray (transmittance of 84.3% at 500 nm), suggesting the incorporation of carbon impurities from CF<sub>4</sub>. To suppress the carbon impurities, we additionally introduce H<sub>2</sub> gas, aiming for the promotion of evaporation of carbon species ( $C(s) + H_2(g) \rightarrow C_xH_y(g)$ ). Finally, we succeeded in the fabrication of LaF<sub>3</sub> thin film with high transmittance (88.9% at 500 nm) with Ar(96%)-H<sub>2</sub>(4%) and CF<sub>4</sub> (1:1) gases.

## References:

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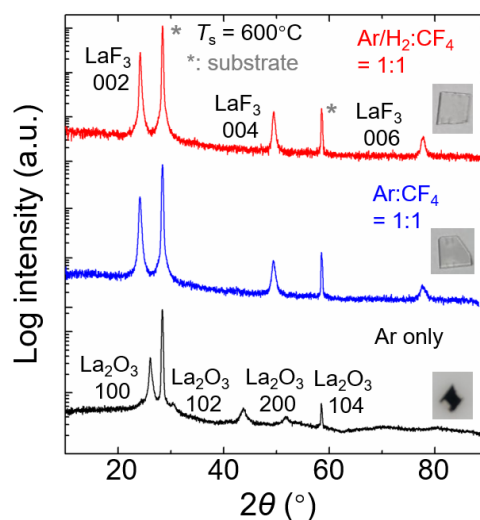


Figure. Out-of-plane XRD patterns obtained from LaF<sub>3</sub> thin films on CaF<sub>2</sub>(111) with Ar only (black), Ar:CF<sub>4</sub> = 1:1 (blue), Ar(96%)-H<sub>2</sub>(4%):CF<sub>4</sub> = 1:1 (red). Insets show the photographs of each sample.